4 Project changes and design refinements

4.1 Overview

The EIS for the project was prepared based on a concept project design (refer Chapter 5 of the EIS). This design has since been refined to account for design changes and in response to submissions received during exhibition of the EIS.

Roads and Maritime identified the need for a number of design refinements to assist in the constructability, to provide for the additional safety of road users and to minimise the environmental impact of the project.

This chapter describes the proposed changes to the project. The results of further assessment undertaken to assess the changes are described in Chapter 5.

4.2 Project changes

4.2.1 Design refinements

An overview of the design refinements for the project is provided in Table 4-1. This includes details of the justification for the change and any further environmental assessment undertaken since exhibition of the EIS in order to assess the change. Figure 4-2 provides an overview of the key design refinements.

Table 4-1 Overview of design refinements and further assessment undertaken

Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report
Changes to staging and delivery			
Bus lanes converted from continuous lanes along the main alignment to priority lanes at intersections only at opening with provision for continuous lanes in the future as demand requires.	nes along the main alignment to intersections for project opening. There is currently not the bus frequency along The Northern Road to warrant a dedicated bus		Section 5.1.1
		No further assessment has been carried out.	N/A
delayed to be in line with commencement of		Changes to the staging and delivery of the project have not resulted in an increase to the construction or operational footprint of the project.	N/A

Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report
Cuttings, embankments and median	'		'
Changes to batter slopes at various locations along the alignment.	Steepening of some batters to a maximum of 1:2 slope has occurred to minimise property impacts particularly on DEOH land. Some batters have been steepened to avoid existing utilities such as water mains.	Refinements to batters and medians have not resulted in an increase to the construction or operational footprint of the project. Changes to the end height of batter slopes has been considered as part of the revised noise and vibration and hydrology and flooding assessments.	Section 5.1.2 and Appendix B Section 5.2.1
Provision of a section of split carriage way for a short section between Gates Road and Longview Road.	To reduce batter impact to properties and improve driveway access gradients on the western side of the alignment.	Splitting of the carriageway and change to elevation of the road has been considered as part of the revised noise and vibration and hydrology and flooding assessments.	Section 5.1.2 and Appendix B Section 5.2.1
Refinements to the width of the median at various locations.	Changes to median for consistency between project stages. Medians narrowed in some locations to reduce project footprint and at intersections to reduce length of staged pedestrian crossings.	Refinements to batters and medians have not resulted in an increase to the construction or operational footprint of the project. Refinements have been considered as part of the revised hydrology and flooding assessment.	N/A

Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report
Utilities and services			,
Relocation of Endeavour Energy substation from private property to within the road corridor and shared path areas.	Adjustments have been made to reduce property impacts on the western side of the road corridor.	Refinement has resulted in a reduction of impacts beyond the road corridor and as such no further assessment has been carried out. Refinements have been made in consultation with utility providers.	Response to Submission in Chapter 3.
Design criteria (geometry and alignme	nt)		
Superelevation adjustments, changes to the radius of vertical curves and refinements to longitudinal grading at various locations along the alignment.	Compliant super elevations to reduce aquaplaning at several locations. Curve radius generally increased to achieve the required approach sight distance. Grading adjustments to generally improve stormwater drainage management and reduce aquaplaning.	Superelevation adjustments and changes to vertical alignments in some locations have resulted in changes to the height of the road pavement. Where this has occurred it has been considered as part of the revised noise and vibration and hydrology and flooding assessments.	Section 5.1.2 and Appendix B Section 5.2.1
Changes to the vertical alignment (elevating or lowering) of the road.			Section 5.1.2 and Appendix B Section 5.2.1

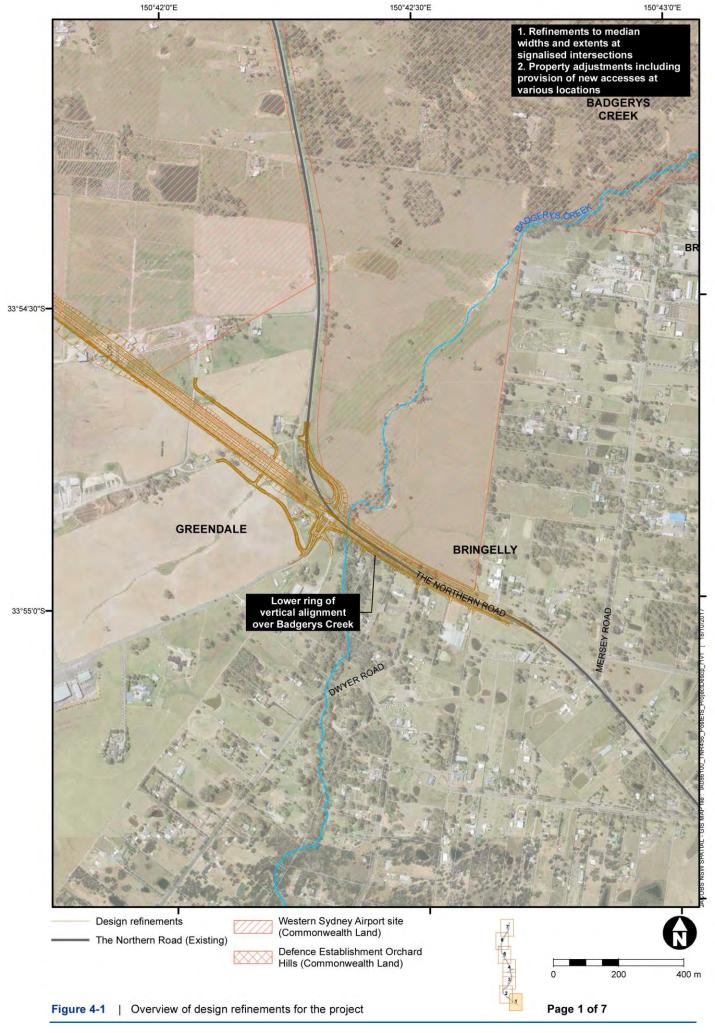
Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report
Local road changes and upgrades			,
Refinement of Vineyard Road extension.	Road has been realigned to reduce property impacts and avoid the 750 mm watermain.	Refinement of Vineyard Road extension has been considered in all revised assessments related to changes in footprints such as Biodiversity, Non-Aboriginal and Aboriginal Heritage.	Chapter 5 Appendix C Appendix D
Adjustment to the alignment of the roundabout at Kings Hill Road and Vineyard Road.	To avoid existing water main fittings.	Although a minor refinement, additional biodiversity survey at Kings Hill Road has been carried out.	Appendix C
Gates Link Road alignment realigned further to the east.	Realignment to ensure resident can maintain access to property's water supply and allow for constant width between link road and The Northern Road to not preclude future land use. Refinements have also been made to fit with the proposed drainage strategy and reduce earthworks.	Refinement of Gates Link Road has been considered in all revised assessments related to changes in footprints such as Biodiversity, Non-Aboriginal and Aboriginal Heritage.	Chapter 5 Appendix C Appendix D
Minor adjustments to medians and kerbs along local roads.	General changes to raised medians and kerbs in accordance with Austroads Part 4A, Table 6.1.	No further assessment required.	N/A

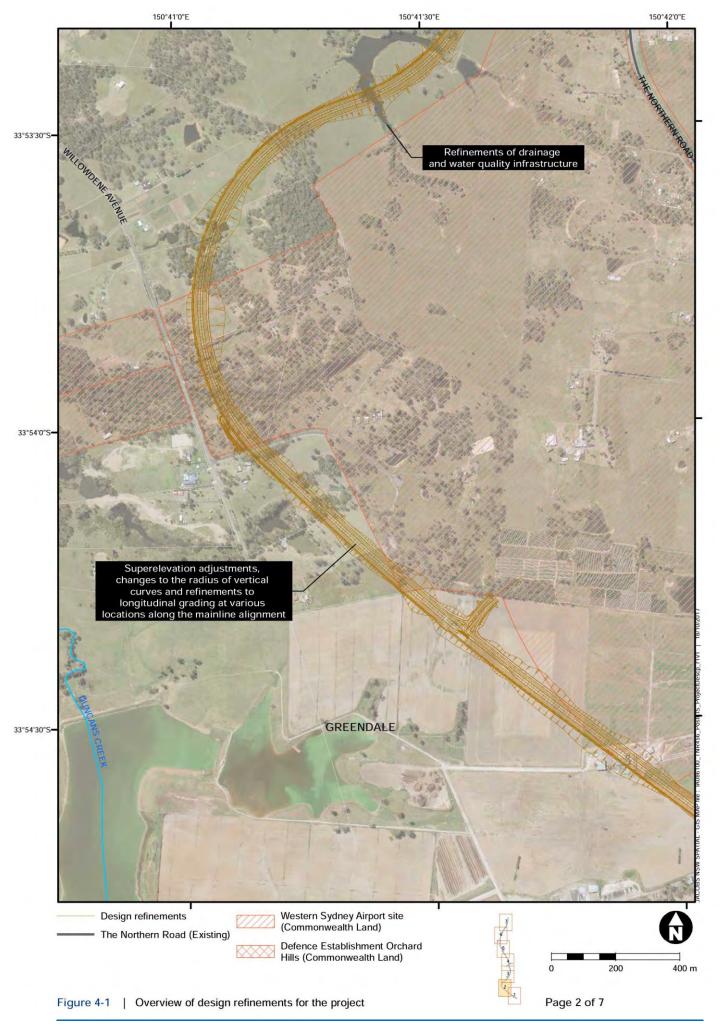
Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report	
The cul-de-sac at Elizabeth Drive has been reconfigured to allow for entry and exit from/to Elizabeth Drive only. Exit from the cul-de-sac to The Northern Road has been removed and replaced with u-turn facility. Second lane opening at u-turn facility on Elizabeth Drive (west of intersection with Northern Road) has been removed and replaced with give way entry into the main traffic.	onfigured to allow for entry and /to Elizabeth Drive only. It he cul-de-sac to The Northern is been removed and replaced rn facility. In Drive (west of intersection with Road) has been removed and with give way entry into the			
Grover Crescent (north) access changed to left in, left out Grover Crescent (south) access removed.	Improved safety for vehicles entering The Northern Road from Grover Crescent	Changes to Grover Crescent have been considered with regards to traffic and transport assessment.	Section 5.1.1	
Intersections				
Refinements to median widths and extents at signalised intersections.			N/A	
Left turn slip lanes removed and splitter islands added to Littlefields Road, Chain-O- Ponds Road, u-turn opposite DEOH and Bradley Street.	Removal of slip lanes allows vehicles to use the bus lane on approach to the intersections for left turns.	Changes to turning movements at these intersections have been considered as part of the additional traffic assessment	Section 5.1.1	

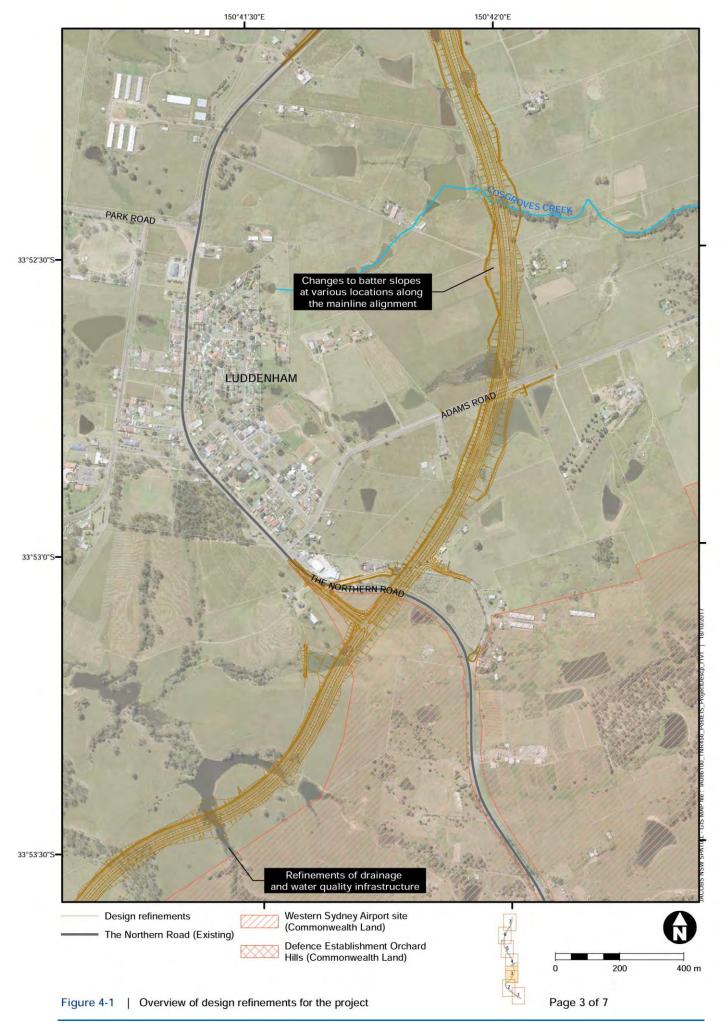
Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report
Reconfiguration of Littlefields Road intersection to have a left-straight lane and a right turn lane to allow changed signal phasing.	Reconfiguration to allow for staged pedestrian crossings and to accommodate 26m B-Double vehicles.	Changes to the turning movements at intersections have been considered as part of the additional traffic assessment	Section 5.1.1
Round-about on Littlefields Road changed to a u-turn facility.	Additional u-turn facility to accommodate large vehicle access to adjoining property, replacing previously proposed roundabout.	No further assessment required.	N/A
U-turn stub added to roundabout opposite DEOH entrance.	To allow 26 metre b-doubles to access the left lane.	Operational footprint change is within the area previously assessed as part of the EIS construction footprint. No further assessment required.	N/A
Heavy vehicle inspection bays			
Removal of northbound heavy vehicle inspection bays.	After a review of the proposed HVIS at Grover Crescent, it was determined that this site was not suitable from a road safety or operational prospective for the implementation of a HVIS. Several other locations have been identified and investigated, however each of these sites have issues with road safety, operation of the facility, property acquisition, property access and/or utilities. Further to this, there are currently unknowns in regard to the locations of the proposed M12 and Outer Sydney Orbital (M9) and how they interface with The Northern Road upgrade - which may have impacts on the locations of potential northbound HVIS.	No further assessment has been carried out as a result of removing the northbound heavy vehicle inspection bays.	Response to Submission in Chapter 3

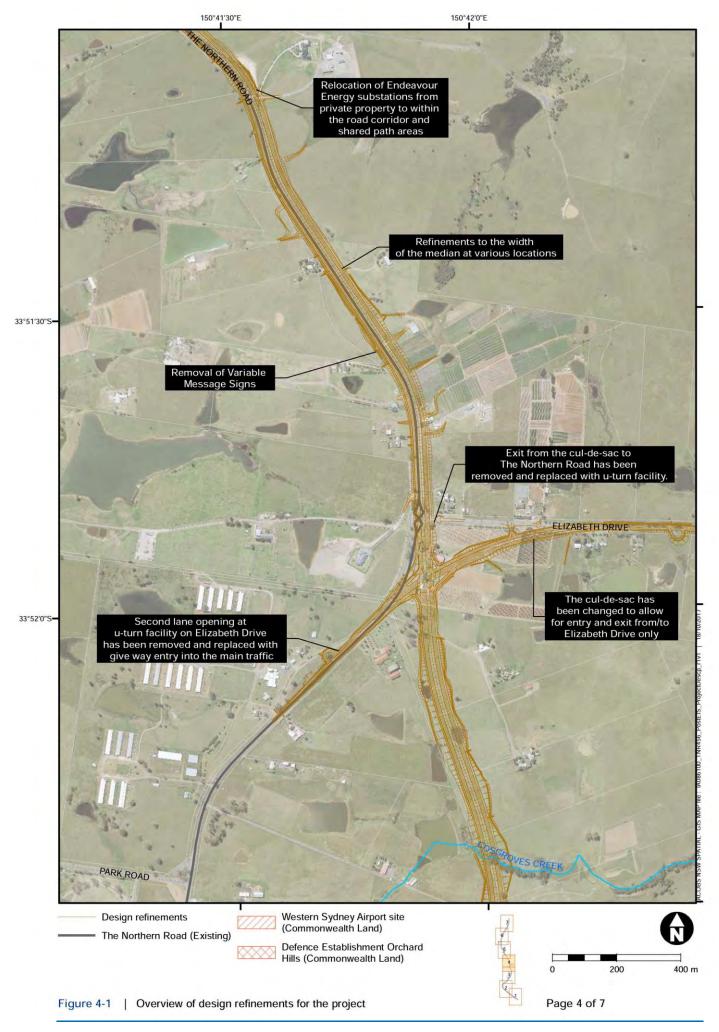
Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report
	The Roads and Maritime Heavy Vehicle Compliance Section identified and confirmed that there is currently no northbound HVIS. As such, the project was providing a new facility and not replacing an existing facility, as was thought throughout the early project design stages. The northbound facility to the south of Glenmore Parkway which was thought to be a HVIS is an informal truck parking bay. Provision of new facilities is beyond project scope and funding constraints mean additional scope is not possible. No new northbound HVIS is to be provided as part of the project. It was also decided that as the truck parking bay is an informal site and would have similar issues to a HVIS that this facility would not be provided as part of the upgrade of The Northern Road.		
As such, the project was profacility and not replacing an as was thought throughout design stages. The northbous south of Glenmore Parkway thought to be a HVIS is an inparking bay. Provision of new beyond project scope and fictorial constraints mean additional possible. No new northbound HVIS is as part of the project. It was that as the truck parking bas site and would have similar that this facility would not be of the upgrade of The North affice management facilities Emoval of Variable Message Signs MS) at the approaches to Elizabeth ive and heavy vehicle inspection As such, the project was profacility and not replacing an as was thought throughout design stages. The northbous south of Glenmore Parkway thought to be a HVIS is an inparking bay. Provision of new beyond project scope and fictorial throught to be a HVIS is an inparking bay. Provision of new beyond project scope and fictorial throught to be a HVIS is as part of the project. It was that as the truck parking bay site and would have similar that this facility would not be of the upgrade of The Northbound HVIS is as part of the project. It was that as the truck parking bay site and would have similar that this facility would not be of the upgrade of The Northbound HVIS is as part of the project. It was that as the truck parking bay site and would have similar that this facility would not be of the upgrade of The Northbound HVIS is as part of the project. It was that as the truck parking bay site and would have similar that this facility would not be of the upgrade of The Northbound HVIS is as part of the project. It was that as the truck parking bay site and would have similar that this facility would not be of the upgrade of The Northbound HVIS is as part of the project. It was that as the truck parking bay site and would have similar that this facility would not be of the upgrade of The Northbound HVIS is as part of the project. It was that as the truck parking bay site and would have similar that this facility would not be of the upgrade of The			,
Removal of Variable Message Signs (VMS) at the approaches to Elizabeth Drive and heavy vehicle inspection bays.	Further investigation determined that a VMS was not required on approach to the heavy vehicle inspection station. Space has been allowed for implementation of VMS required on the TNR southbound approach to the M12 for the future installation of a VMS.	The removal of Variable Message signs has been considered in the revised Urban Design and Visual Impact assessment	Section 5.2.5

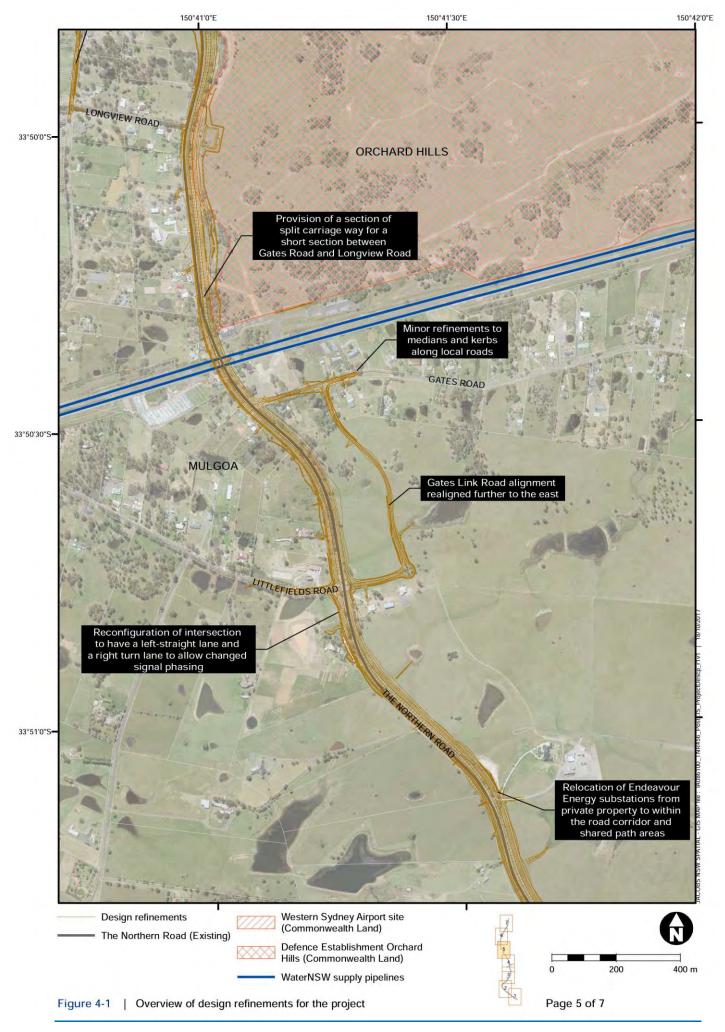
Design refinement / location	Justification for refinement	Further assessment provided	Where addressed in this report			
Staging of the incident response facility.	The provision of this facility would be delayed to be in line with commencement of airport operations and M12 Motorway.	No further assessment has been carried out.	N/A			
Flooding and water quality infrastructu	re					
Refinements to drainage and water quality infrastructure.	• ,		Section 5.2.2Section 5.2.1			
Property adjustments						
Property adjustments including provision of new accesses at various locations.	To ensure property access is maintained.	Carried out in consultation with affected property owners. This consultation is ongoing. No further assessment currently required.	N/A			

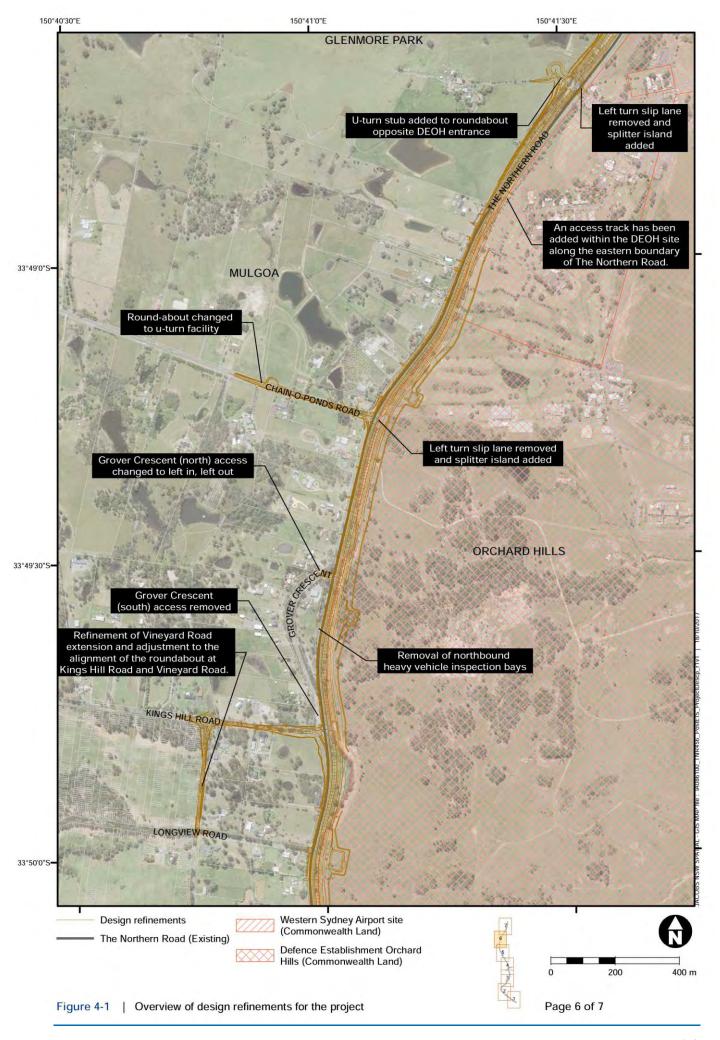


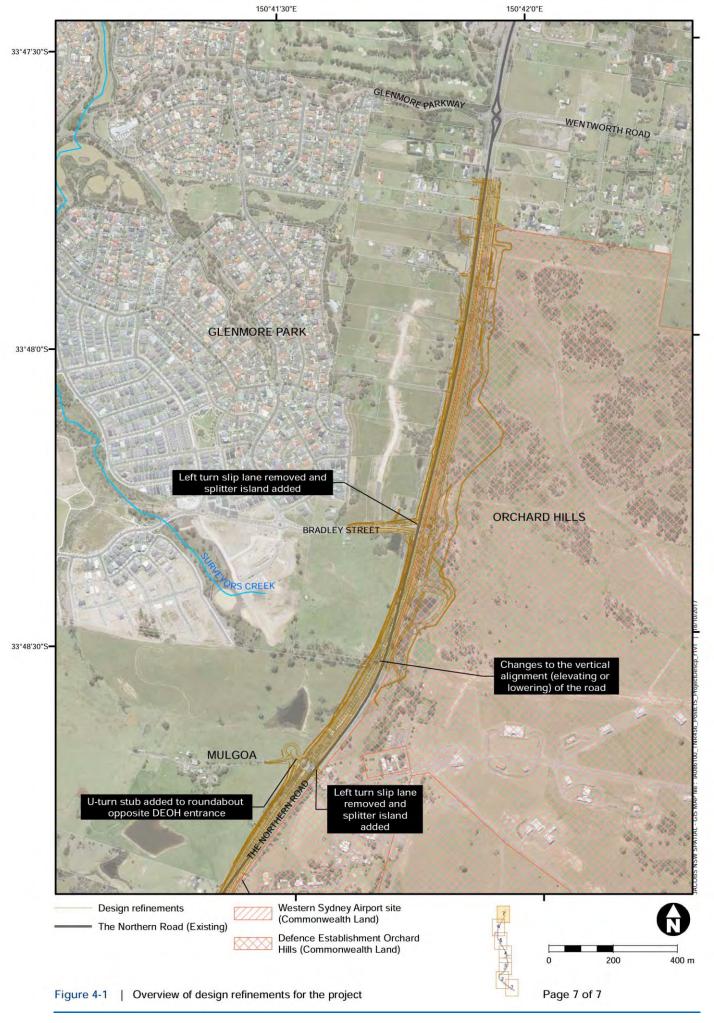












4.2.2 Corridor width and project footprint changes

Some of the design refinements outlined above have resulted in changes to the projects construction and operational footprints.

Table 4-2 provides a comparison of the construction and operational footprints calculated for the design refinements against the footprints assessed in the EIS, with reductions of 10 ha and 16 ha identified respectively. An error in the EIS footprint calculations (EIS – original) was identified during the footprint assessment which has been corrected in the table (EIS – revised).

Table 4-2 also shows a comparison of the Commonwealth land impacted by the project, with an overall reduction of 2 ha across the DEOH site and the WSA sites.

Table 4-2 Revised footprint areas for project stages

Footprint / area	EIS (ha) – original	EIS (ha) - revised	Design refinements (ha)	Change
Construction	278	280	270	10 ha reduction
Operation	202	202	186	16 ha reduction
DEOH	25	25	24	1 ha reduction
WSA	20	23	22	1 ha reduction

Figure 4-2 provides a comparison of the EIS and the refined design construction footprints. Figure 4-3 provides a comparison of the EIS and the refined design operational footprints.

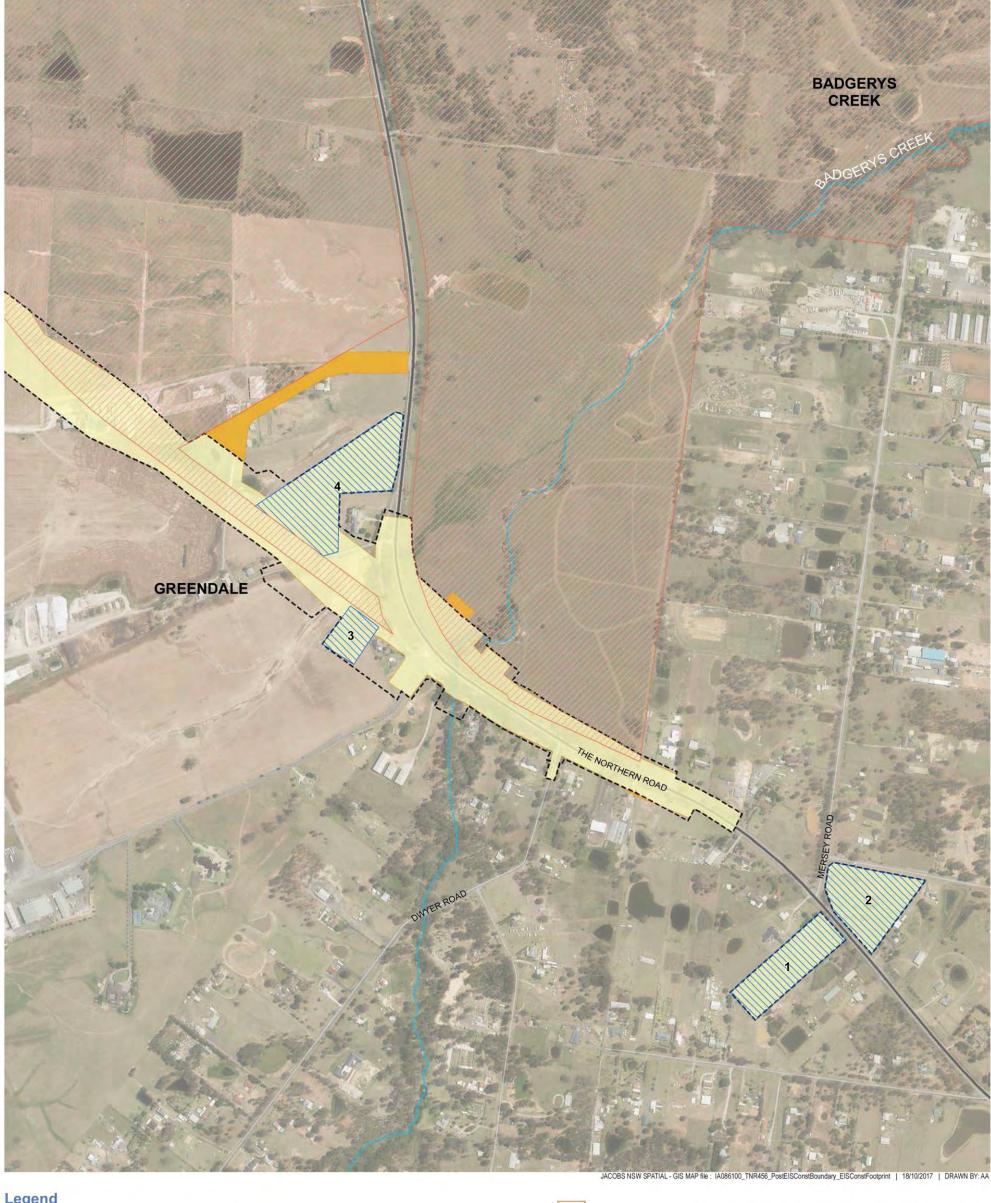
4.2.3 Project timing changes

Table 5-18 in the EIS outlined the indicative construction timeframe for the various construction stages of the project. Further refinement of the proposed construction staging for the project has been provided and is shown in Table 4-3. The timing of these stages would be confirmed once a construction contractor is appointed to the project.

Table 4-3 Revised construction timeframe for project stages

Project construction stage	Project construction timing*												
	2	01	8		20 1	9	2	020	20	21	2	02	2
Mersey Road, Bringelly, to Eaton Road, Luddenham													
Littlefields Road, Luddenham, to Glenmore Parkway, Glenmore Park													
Littlefields Road, Luddenham to Eaton Road, Luddenham													

^{*} incident response facility to be delivered in mid 2020s

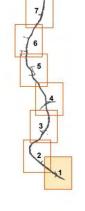


Legend

EIS construction footprint Refined design construction footprint

Construction compound sites Western Sydney Airport site (Commonwealth Land)

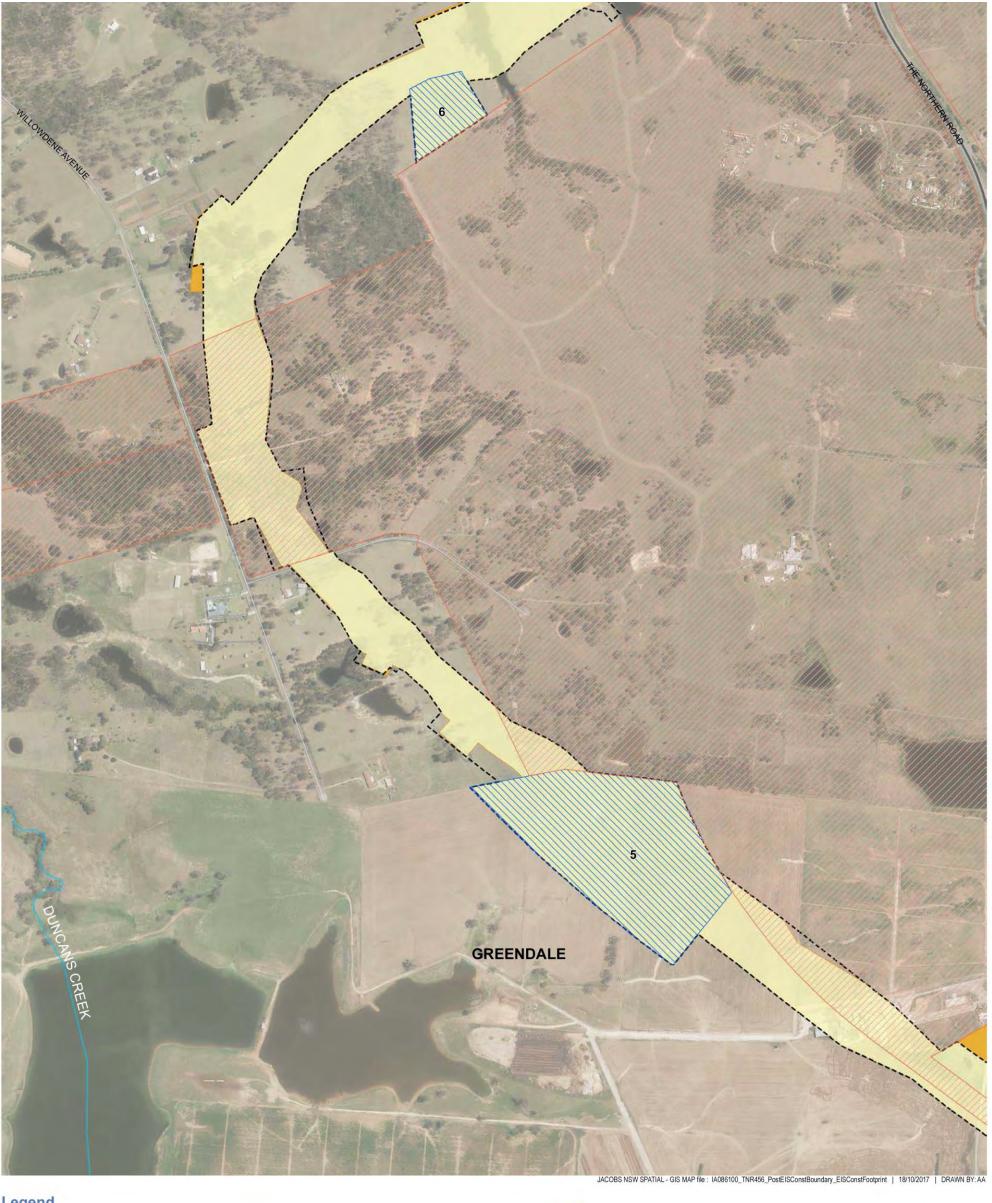
Additional areas of construction footprint due to design refinements



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The Northern Road upgrade -Mersey Road to Glenmore Parkway **Construction Boundary and Compound Sites** Page 1 of 7

Figure 4-2 | Comparison of EIS and refined design construction footprints



Legend

EIS construction footprint

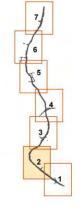
Refined design construction footprint

Construction compound sites

Western Sydney Airport site
(Commonwealth Land)

Additional areas of construction
footprint due to design

refinements



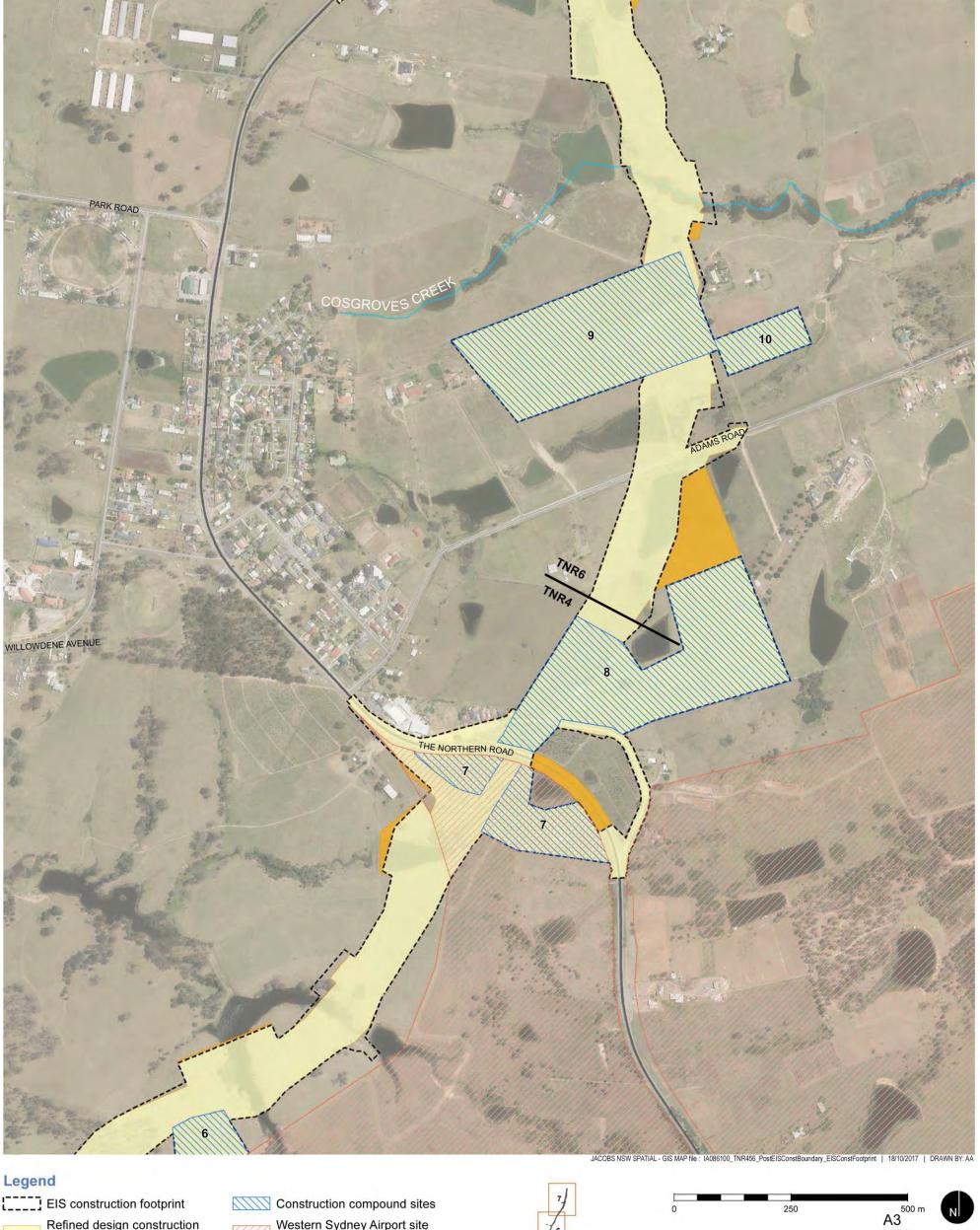
Page 2 of 7

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The Northern Road upgrade Mersey Road to Glenmore Parkway
Construction Boundary and
Compound Sites

Figure 4-2 | Comparison of EIS and refined design construction footprints

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Western Sydney Airport site (Commonwealth Land) Additional areas of construction footprint due to design

refinements

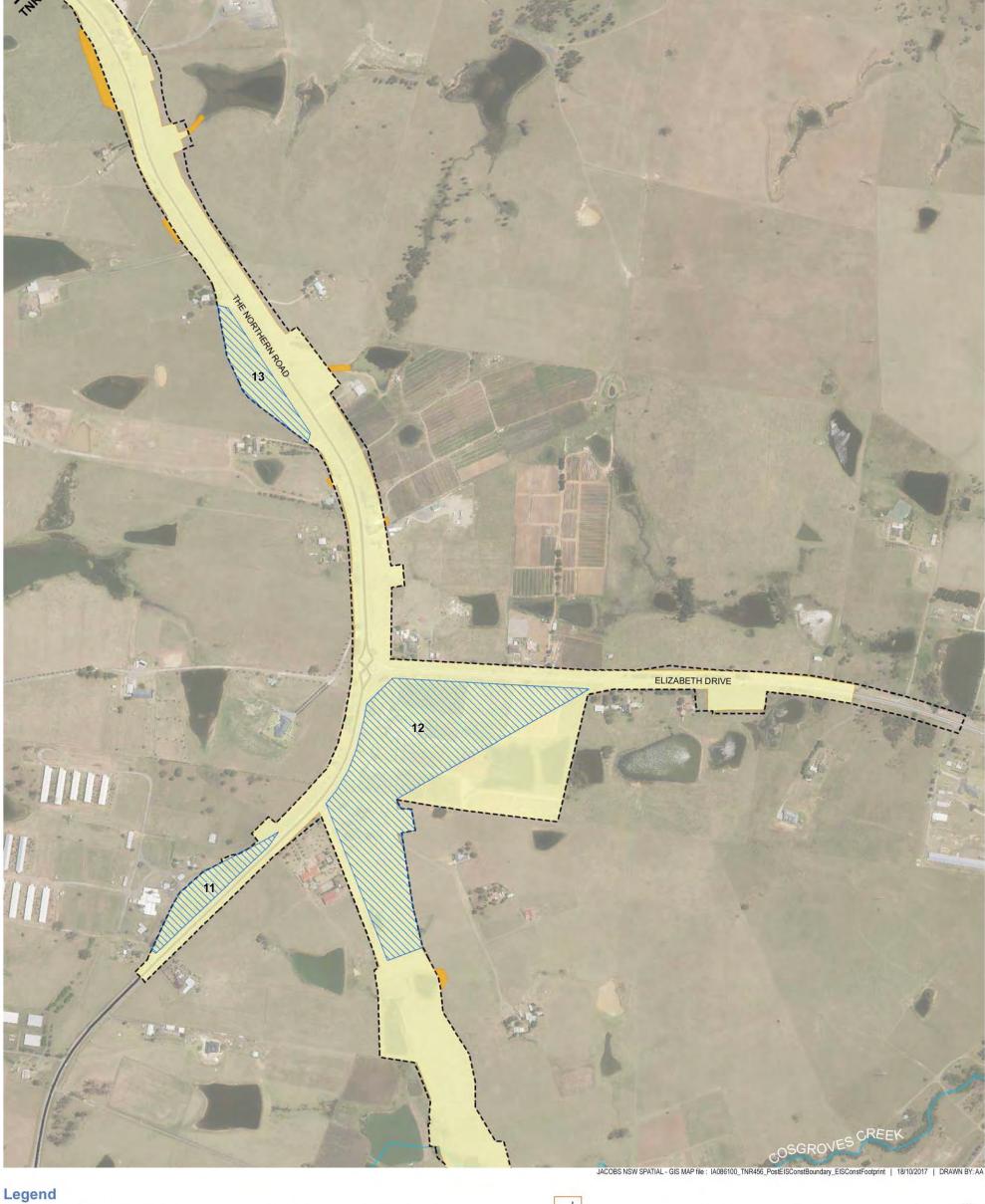
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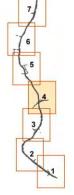
The Northern Road upgrade -Mersey Road to Glenmore Parkway Construction Boundary and **Compound Sites** Page 3 of 7

Figure 4-2 | Comparison of EIS and refined design construction footprints

JACOBS



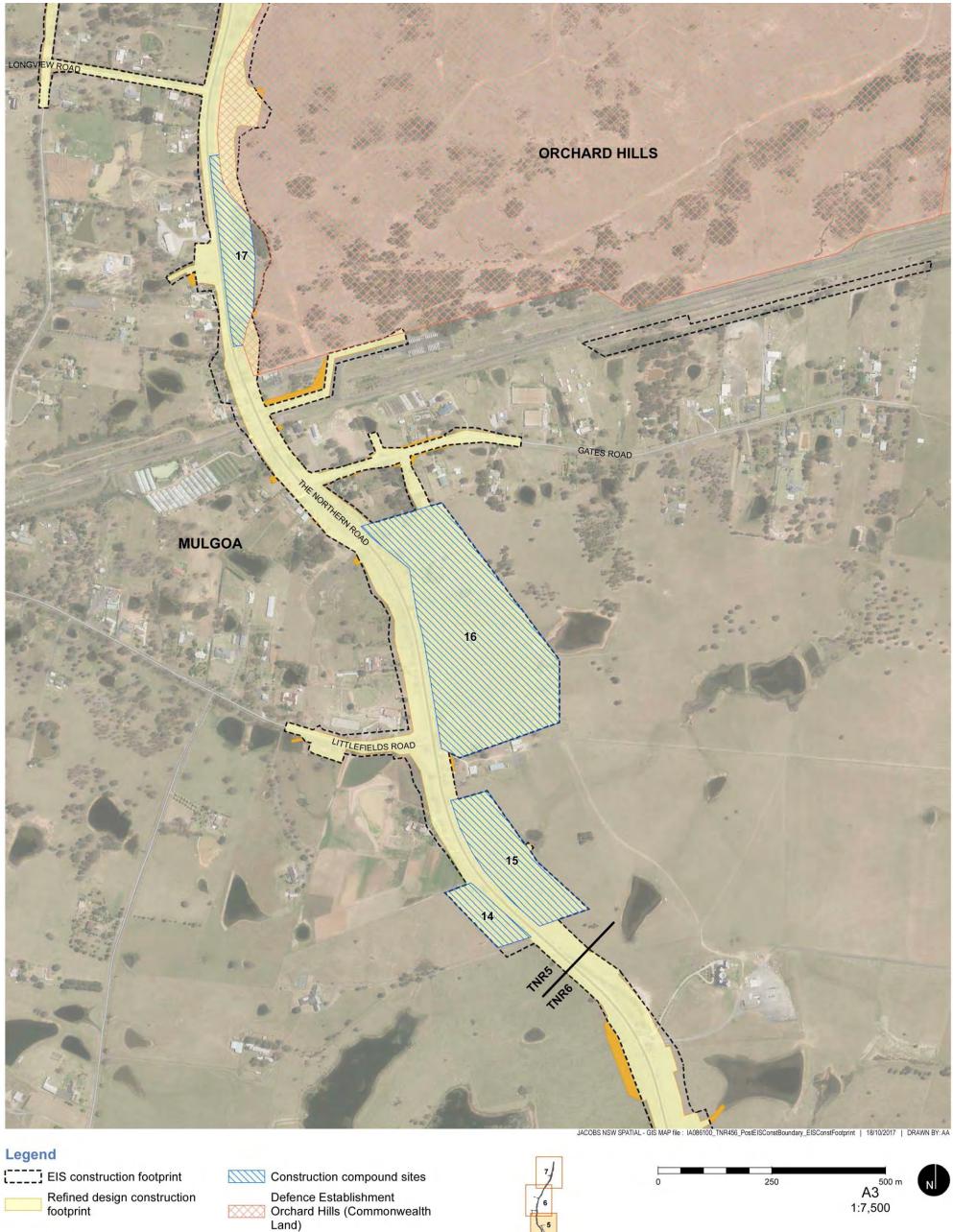
Construction compound sites Additional areas of construction footprint due to design refinements



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The Northern Road upgrade - Mersey Road to Glenmore Parkway **Construction Boundary and Compound Sites** Page 4 of 7

Figure 4-2 | Comparison of EIS and refined design construction footprints

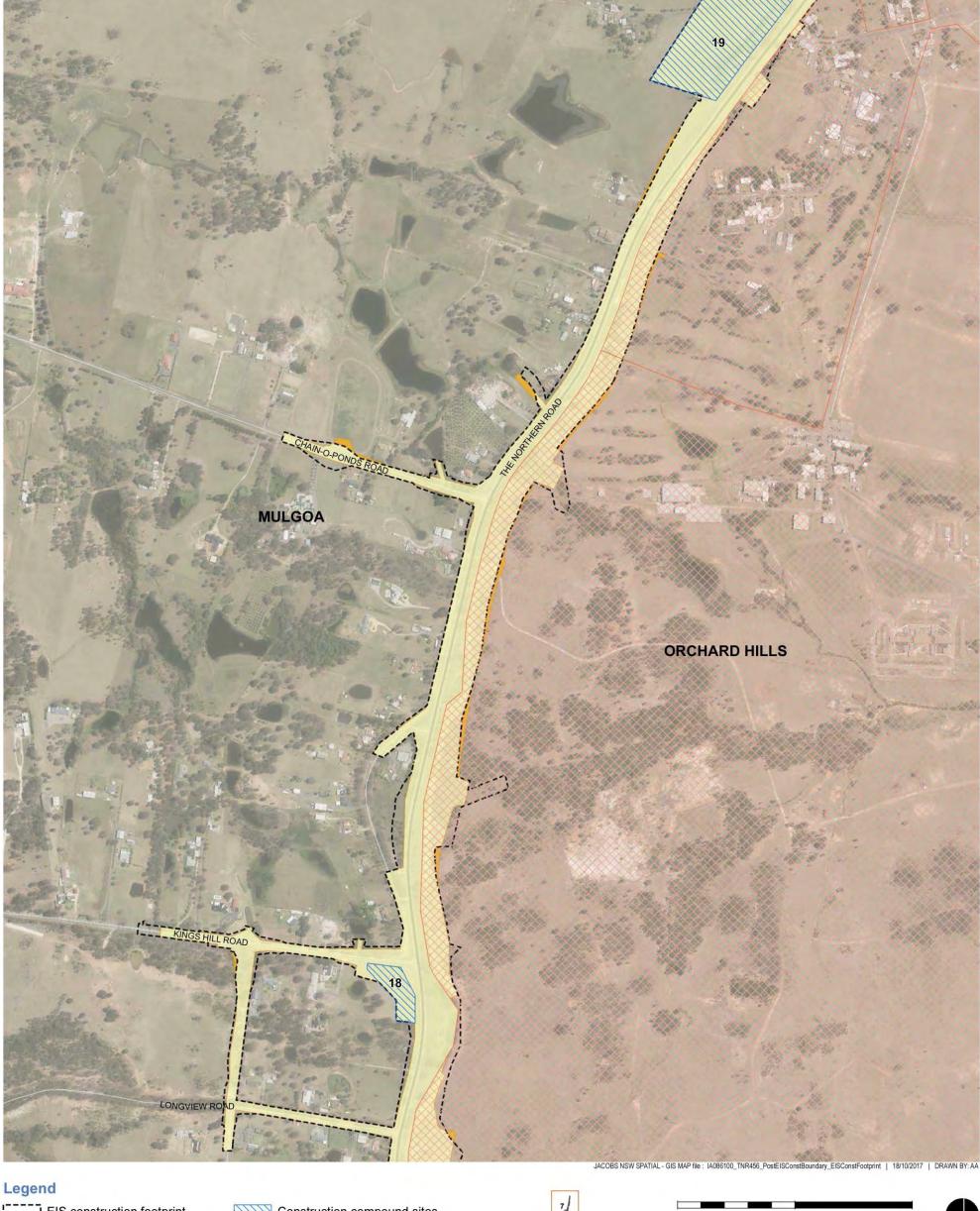


Additional areas of construction footprint due to design refinements

The Northern Road upgrade Mersey Road to Glenmore Parkway
Construction Boundary and
Page 5 of 7
Compound Sites

Figure 4-2 | Comparison of EIS and refined design construction footprints

JACOBS





Construction compound sites Defence Establishment Orchard Hills (Commonwealth Land) Additional areas of construction footprint due to design refinements

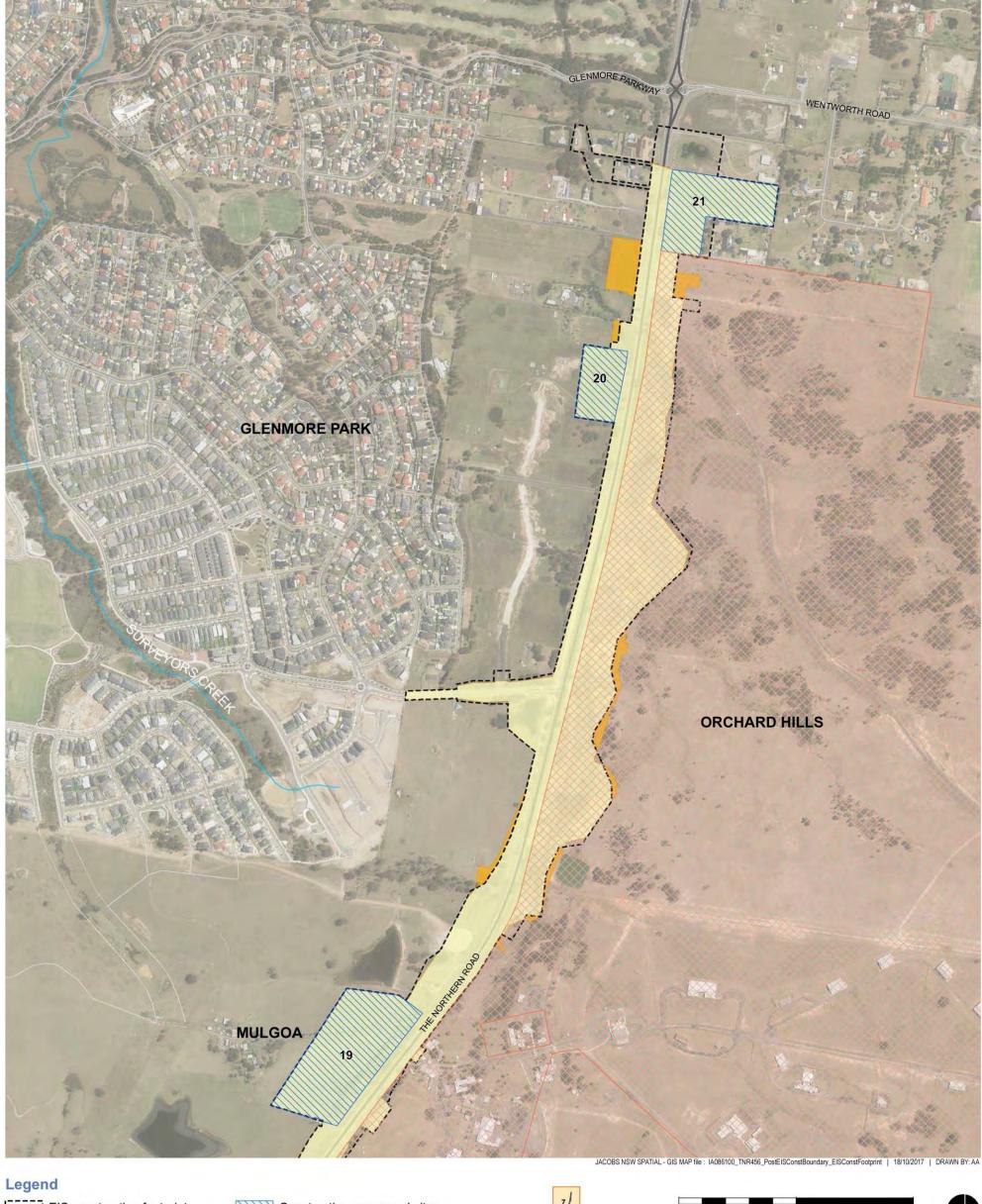
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The Northern Road upgrade - Mersey Road to Glenmore Parkway

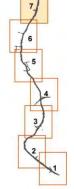
Construction Boundary and **Compound Sites** Page 6 of 7

Figure 4-2 | Comparison of EIS and refined design construction footprints

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Construction compound sites Defence Establishment Orchard Hills (Commonwealth Additional areas of construction footprint due to design refinements



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The Northern Road upgrade - Mersey Road to Glenmore Parkway Construction Boundary and **Compound Sites** Page 7 of 7

Figure 4-2 | Comparison of EIS and refined design construction footprints



Additional areas of operational footprint due to design refinements

Western Sydney Airport site (Commonwealth Land)

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The Northern Road upgrade Mersey Road to Glenmore Parkway

Page 1 of 7

Operational Boundary

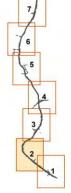
Figure 4-3 | Comparison of EIS and refined design operational footprints

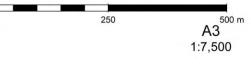
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Additional areas of operational footprint due to design refinements

Western Sydney Airport site (Commonwealth Land)



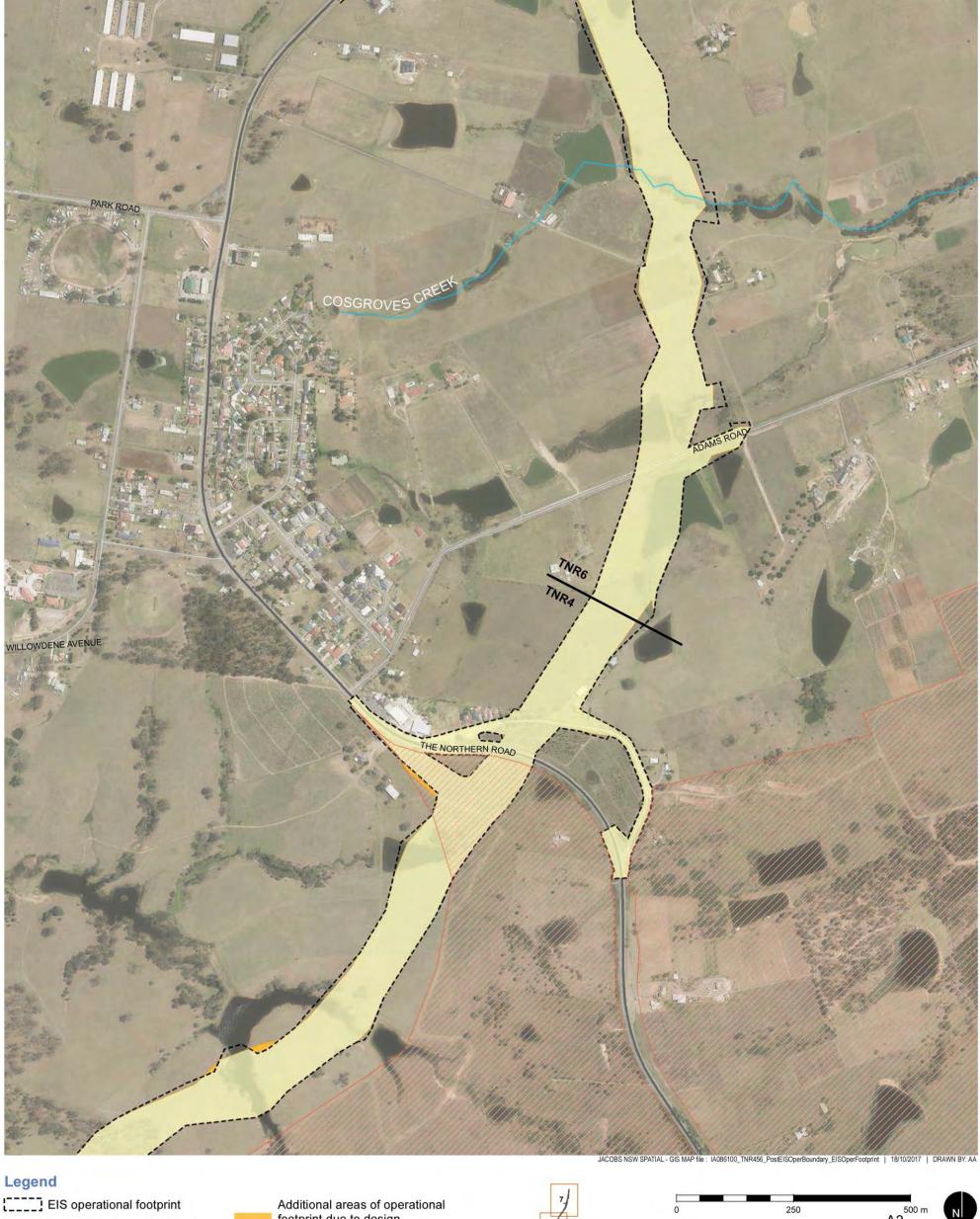


The Northern Road upgrade -Mersey Road to Glenmore Parkway

Operational Boundary Page 2 of 7

Figure 4-3 | Comparison of EIS and refined design operational footprints

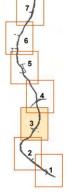
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Refined design operational footprint

footprint due to design refinements

Western Sydney Airport site (Commonwealth Land)

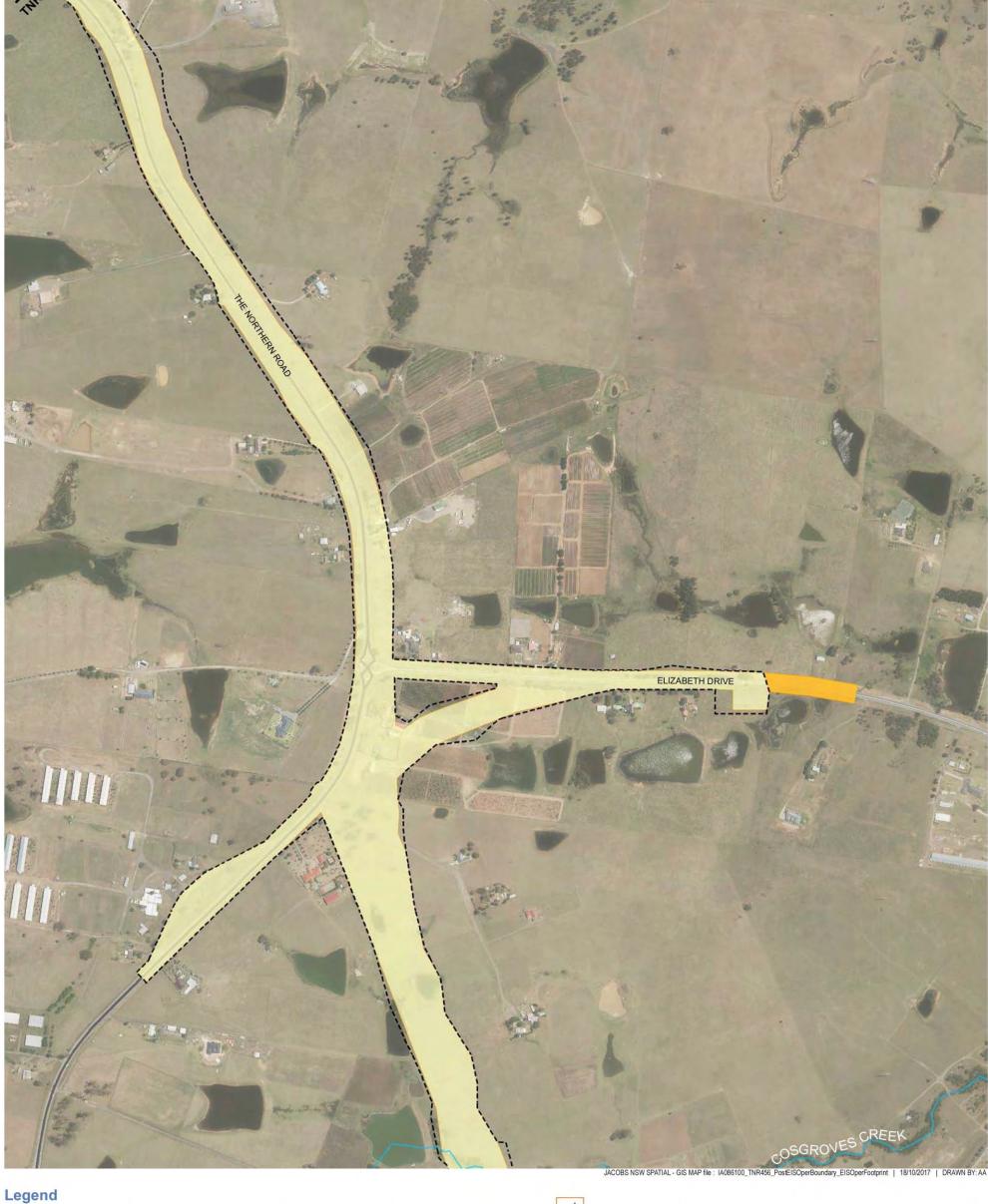


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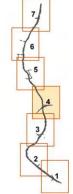
The Northern Road upgrade -Mersey Road to Glenmore Parkway **Operational Boundary** Page 3 of 7

Figure 4-3 | Comparison of EIS and refined design operational footprints

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Additional areas of operational footprint due to design refinements



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Figure 4-3 | Comparison of EIS and refined design operational footprints

Page 4 of 7

Mersey Road to Glenmore Parkway **Operational Boundary**

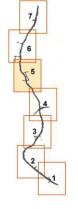
The Northern Road upgrade -





Additional areas of operational footprint due to design refinements

Defence Establishment Orchard Hills (Commonwealth Land)



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The Northern Road upgrade -Mersey Road to Glenmore Parkway **Operational Boundary** Page 5 of 7

Figure 4-3 | Comparison of EIS and refined design operational footprints







Additional areas of operational footprint due to design refinements

Defence Establishment Orchard Hills (Commonwealth Land)



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The Northern Road upgrade -Mersey Road to Glenmore Parkway **Operational Boundary** Page 7 of 7

Figure 4-3 | Comparison of EIS and refined design operational footprints

4.2.4 Project description changes

As a result of the changes to the project as outlined in this chapter, the project description as detailed in the EIS has been modified to account for the following changes:

- Access from the existing Elizabeth Drive cul-de-sac to The Northern Road has been removed and replaced with a u-turn facility (previously left out only)
- Access to Grover Crescent south has been removed (previously left in only), and access to Grover Crescent north has been changed to left in and left out only (previously left out only)
- Removal of the northbound heavy vehicle inspection bays adjacent to Grover Crescent
- Proposed staging of bus lane delivery as demand requires.

A revised project description incorporating these changes to the project is provided below.

Revised project description (post exhibition)

The project involves upgrading the 16 km section of The Northern Road between Mersey Road, Bringelly and Glenmore Parkway, Glenmore Park.

The project generally comprises the following key features:

- A six-lane divided road between Mersey Road, Bringelly and Bradley Street, Glenmore Park (two general traffic lanes and a kerbside bus lane in each direction to be delivered when demand requires). The wide central median would allow for an additional travel lane in each direction in the future, if required
- An eight-lane divided road between Bradley Street, Glenmore Park and about 100 m south of Glenmore Parkway, Glenmore Park (three general traffic lanes and a kerbside bus lane in each direction separated by a median to be delivered when demand requires)
- About eight kilometres of new road between Mersey Road, Bringelly and just south of the
 existing Elizabeth Drive, Luddenham, to realign the section of The Northern Road that
 currently bisects the Western Sydney Airport site and to bypasses Luddenham
- About eight kilometres of upgraded and widened road between the existing Elizabeth Drive, Luddenham and about 100 m south of Glenmore Parkway, Glenmore Park
- Closure of the existing The Northern Road through the Western Sydney Airport site
- Tie-in works with the following projects:
 - The Northern Road Upgrade, between Peter Brock Drive, Oran Park and Mersey Road, Bringelly (to the south)
 - The Northern Road Upgrade, between Glenmore Parkway, Glenmore Park and Jamison Road, South Penrith (to the north).
- New intersections including:
- a traffic light intersection connecting the existing The Northern Road at the southern boundary of the Western Sydney Airport, incorporating a dedicated u-turn facility on the western side
- a traffic light intersection for service vehicles accessing the Western Sydney Airport, incorporating 160 m of new road connecting to the planned airport boundary
- a traffic light intersection connecting the realigned The Northern Road with the existing
 The Northern Road (west of the new alignment) south of Luddenham
- a 'give way' controlled intersection (that is, no traffic lights) connecting the realigned
 The Northern Road with Eaton Road (east of the new alignment, left in, left out only)
- a four-way traffic light intersection formed from the realigned Elizabeth Drive, the realigned The Northern Road and the existing The Northern Road, north of Luddenham
- a traffic light intersection at the Defence Establishment Orchard Hills entrance, incorporating a u-turn facility.

- New traffic lights at four existing intersections:
- Littlefields Road, Luddenham
- Kings Hill Road, Mulgoa
- Chain-O-Ponds Road, Mulgoa
- Bradley Street, Glenmore Park incorporating a u-turn facility.
- Modified intersection arrangements at:
 - Dwyer Road, Bringelly (left in, left out only)
 - Existing Elizabeth Drive, Luddenham (access removed)
 - Gates Road, Luddenham (left in only)
 - Longview Road, Luddenham (left in, left out only)
 - Grover Crescent south, Mulgoa (access removed)
 - Grover Crescent north, Mulgoa (left in, left out only).
- Dedicated u-turn facilities at:
- the existing The Northern Road at Luddenham, south-west of Elizabeth Drive
- the existing Elizabeth Drive, Luddenham around 800 m east of The Northern Road
- Chain-O-Ponds Road, Mulgoa
- Twin bridges over Adams Road, Luddenham
- Local road changes and upgrades, including:
- closure of Vicar Park Lane, east of the realigned The Northern Road, Luddenham
- Eaton Road cul-de-sac, west of the realigned The Northern Road, Luddenham
- Eaton Road cul-de-sac, east of the realigned The Northern Road, Luddenham
- Elizabeth Drive cul-de-sac, about 300 m east of The Northern Road with a connection to the realigned Elizabeth Drive, Luddenham
- Extension of Littlefields Road, east of The Northern Road, Mulgoa
- a new roundabout on the Littlefields Road extension, Mulgoa
- a new service road between the Littlefields Road roundabout and Gates Road, including a 'give way' controlled intersection (that is, no traffic lights) at Gates Road, Luddenham
- extension of Vineyard Road, Mulgoa between Longview Road and Kings Hill Road
- a new roundabout on the Vinevard Road extension at Kings Hill Road, Mulgoa.
- A new shared path on the western side of The Northern Road and footpaths on the eastern side of The Northern Road where required
- The upgrading of drainage infrastructure
- Operational ancillary facilities including:
- heavy vehicle inspection bays for southbound traffic, adjacent to Longview Road, Mulgoa
- an incident response facility on the south-western corner of the proposed four-way traffic light intersection at Elizabeth Drive, Luddenham to be implemented for the operation of the Western Sydney Airport and the proposed M12 Motorway.
- Roadside furniture and lighting as required
- The relocation of utilities and services
- Changes to property access along The Northern Road (generally left in, left out only)
- Establishment and use of temporary ancillary facilities and access tracks during construction
- Property adjustments as required
- Clearance of unexploded ordinance (UXO) within the Defence Establishment Orchard Hills as required.