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29 March, 2022

Our ref: 21/16

Your ref: MP06_0228_Mod 21

Shaun Williams
 Industry Assessments
 Department of Planning, Industry and Environment
 Locked Bag 5022
 PARRAMATA NSW 2124

Dear Shaun

**RE: SHOALHAVEN STARCHES EXPANSION PROJECT - MODIFICATION 21
 REVISED PLANS**

I refer to our firm's letter dated 15th March 2022 which responded to issues raised by the EPA and Shoalhaven City Council in relation to this Modification Proposal.

In addition, this previous letter foreshadowed that Shoalhaven Starches were preparing revised plans for the Modification Proposal following further detailed design work that has been undertaken for this project.

Attached to this submission are the modified plans foreshadowed in our previous correspondence. The table below outlines those plans with proposed changes.

Drawing No.	Original Drawing Revision No.	Proposed Amended Drawing Revision No.	Description	Comments (Cloud Markups)	Rationale
7323-000	P20	P21	Site elevations	Pipe gantry removed.	
7323-002	P16	P23	North Packing site plan	<ul style="list-style-type: none"> Hygiene station shown and battery room relocated. Pipe bridge removed. Compressor and Plant room relocated. Maintenance Building and container cleaning moved off noise wall. 	
7323-003	P12	P19	Packaging/Warehouse building	<ul style="list-style-type: none"> The noise wall has been extended to within footprint of packing plant. Hygiene station shown and battery room relocated. Office relocated to eastern side of building Plant and compressor room relocated. Truck awning enclosed. 	If packing plant building is constructed in stages, the noise wall will need to reflect this construction staging.
7323-004.pdf	P10	P13	Reconfigured carpark	Relocated and enlarged office / amenities area. The original plans provided an office area with dimensions of 3.1 m by 18.1 m (area 56 m ²). The amended proposal will have an office and amenity area over two levels, with an overall floor area of 504 m ² .	Needed to be relocated and enlarged to provide a more workable format and enable sufficient space for facilities.

Drawing No.	Original Drawing Revision No.	Proposed Amended Drawing Revision No.	Description	Comments	Rationale
7323-005	P10	P16	Product silos	Truck awning enclosed. Plant and compressor room in silo area relocated to south side of building envelope.	To comply with recommendations of noise assessment. Operational workflow requirements have resulted in larger structures and relocated to more appropriate positions.
7323-006	P10	P11	Pneumatic transfer lines Gantry	Remove pipe bridge.	Lines will now be placed underground as originally approved.
7323-007	P07			Removed.	Retracted drawing.
7323-008	P09	P10	Pipe Gantries (South side)	Pipe gantry bridge is to be a foot bridge. Elevation was incorrect.	To ensure satisfactory clearance from HV overhead power lines and relocated to avoid some of the trees.
7323-009	P10	P11	Pipe Gantries Site plan (South side)	Pipe gantry bridge is to be a foot bridge. Elevation was incorrect.	Clearance provided to HV overhead power lines and relocated to avoid trees.
7323-020		P02	North Packing Sectional Western Elevation	Additional elevations showing doors and windows	Additional design clarification to aid with the Construction Certification.
7323-021		P1	Packaging/Warehouse building plan views	Additional roof design plans Additional floor design plans	Additional design clarification to aid with the Construction certification. Additional design clarification to aid with the Construction certification.
19042-DE-004		D	Fork Battery room arrangement		Additional design clarification to aid with the Construction certification.

The modified plans reflect further detailed design work that has been undertaken in relation to this project following the submission of this application to the Department. The plans include more detailed design work to more closely reflect the future construction of the proposed works. These drawings are supplied to ensure that there is less likelihood for difficulties to arise with any future Construction Certificate application. The modifications however do not materially change the nature of the Modification Proposal or its overall impacts above that outlined in the original Modification Application documentation.

I trust that the above information is of assistance to the Department's consideration of this Modification Application.

If you require any further clarification or information in relation to this matter, please do not hesitate to contact me.

Yours faithfully

A handwritten signature in black ink that reads "Stephen Richardson." The signature is written in a cursive, flowing style.

Stephen Richardson
COWMAN STODDART PTY LTD

Enc.