# GLENCORE

15 May 2019

The Secretary Department of Planning and Environment GPO Box 39 Sydney NSW 2001

ATTN: Lauren Evans

#### Mount Owen Continued Operations Project Application Modification 2 (No. SSD 5850 MOD 2) Response to Submissions – request for additional information

Dear Lauren,

The attached information is provided in response to the DPE request on 21 December 2018 and 15 and 22 February 2019 (via email) for further information on the Statement of Environmental Effects (SEE) and in relation to the Response to Submissions (RTS) (2018).

In addition, we note the Draft Rehabilitation Strategy submitted with the SEE (**Appendix 16**), has been subject to further revision as requested by DPE on 25 January 2019, updates included:

- Detailed review of the Rehabilitation Strategy and the MOP to ensure consistency;
- Addition of further information in relation to consultation undertaken with the Resources Regulator and Singleton Council;
- Identification of opportunities for increasing the areas of woodland and habitat connectivity within the rehabilitated landscape;
- Provision of Appendix A, listing the key species to be utilised in the rehabilitation areas. The list should have an appropriate level of diversity and mix of functional groups for each ecological community; and
- Review of the completion criteria to ensure it accurately reflects all the objectives required by the consent and are consistent with the Rehabilitation Management Plan 2017-2021, and are to the maximum extent possible, objectively measurable.

These edits are complete and the revised strategy was submitted to DPE for review and approval on 26 February 2019. The Rehabilitation Strategy will be subject to further update and review should the Proposed Modification be approved.

Please do not hesitate to contact me should you need any further information or clarification.

Kind regards,

Bradly Snedden Approvals Manager Mount Owen Complex

#### M:0428466820

#### Attachments:

- Consolidated Response Table 1
- Appendix 1 RAP Consultation
- Appendix 2 Updated GHG calculations
- Appendix 3 Noise Modelling Controls
- Figure 1 Water Monitoring Locations
- Figure 2 Site Verification Area
- Revised SEE Figure 3.2

Private Mail Bag 8, Singleton, NSW 2330 567 Broke Road, Singleton, NSW 2330 T + 61 2 6570 2416 F + 61 2 6570 2520 www.glencore.com

# GLENCORE

#### Table 1 – Mount Owen Continued Operations Modification 2 - Response to Submissions

Mount Owen Continued Op DPE – request for further in	nformation in relation to SEE.	
Aspect	DPE Request	Response
Groundwater	In Figure 4-2 of the Groundwater Impact Assessment (and Figure 3.2 of the SEE), why are Integra Underground longwalls marked as forming part of the proposed modification?	
	For comparison purposes, how do the modelled years (Years 1 to 19) in Section 7.1 of the Groundwater Impact Assessment relate to those	The modelling results are not directly comparable.
	in Section 7.1 of the Groundwater impact Assessment relate to those in Section 3.5.2 of the Jacobs assessment from the EIS?	As discussed in the groundwater impact assessment (GWIA) and the SEE, the groundwater model is peer review to improve its accuracy including the utilisation of additional geological data, further a data from the regional monitoring network. The GWIA for the Proposed Modification included model Pit using the refined and updated model. The predicted impacts associated with the Approved Ope GWIA, as a result of the refinements to the model, however because of the refinements it is not approved that the groundwater model used by Jacobs included the RERR mining area that was subseque the lack of comparability of the previous and current modelling results.
		The predicted inflows presented in Section 7.1 of the GWIA for the Proposed Modification provide the Proposed Modification. When comparing the modelling results from the current refined ground compared with the Proposed Modification changes over time, which is due to the differences in the associated with the Proposed Modification compared to the Approved Operations.
Biodiversity	Section 3.3.1.2 of the Biodiversity Assessment Report identifies four ecosystem credit species which were recorded within the modification area. However, no further discussion appears to have	No further discussion of the impacts to ecosystem species is made in the Biodiversity Assessment F ecosystem credit species are calculated for each associated Biometric Vegetation Type (BVT)/Plan
	been provided regarding potential impacts on these species.	The $T_G^{-1}$ value for each ecosystem species credit species is built into the overall ecosystem credits c proposed impacts. Additionally, there is no requirement under the Framework for Biodiversity Assess individually for ecosystem credit species, these species are reliably predicted by habitat surrogates (
		It is noted that OEH confirmed in their submission in response to the RTS that the requirements of Modification had been met and no further information is required.
		Note: ${}^{1}T_{G}$ value: the ability of a species to respond to improvement in site value or other habitat im based on an assessment of effectiveness of management actions, life history characteristics, naturally
Aboriginal Archaeology	Section 4.5 of the SEE provides an overview of the consultation undertaken with respect to the relocation of the artefact storage facility. Copies of correspondence have not been included in Appendix 14 and it is unclear whether Glencore's proposed response has satisfactorily addressed concerns expressed by the Working	As discussed in Section 4.5 of the SEE a letter was issued to RAPs and Knowledge Holder Groups to store artefacts from the Mount Owen Complex at a central facility at the Wollombi Brook VCA. Groups are attached as Appendix 1. Of the more than 50 letters distributed only four responses were facility. The remaining two responses listed security of the facility, access to the facility and question decision-making authority in relation to heritage and how it should be managed in the responses.
	Group/RAPs.	No further written correspondence was issued in relation to these responses. As discussed in the SE through the development of the Plan of Management by Bulga Coal for the facility, in consultation
		Since the SEE was submitted, the facility has been discussed at the Bulga Coal Annual RAP meetir the RAPs in relation to the facility relate to security and the ongoing management of the facility. T
		<ol> <li>Bulga Coal will hold quarterly meetings to provide updates on the progress of the facility</li> <li>A draft management and security plan for the facility will be prepared and provided at the next q</li> <li>Include the Reconciliation Action Committee and the Aboriginal Advisory Committee and any of for the facility.</li> </ol>
		Design and construction of the storage facility is planned to commence during 2019 which will be a design and management of the facility will be ongoing to address the concerns raised by the Aborig

d Modification is annotated with pink hatching on **Figure 3.2**, ongwalls to avoid confusion. The revised version of

el has undergone extensive refinement, further calibration and alluvium definition works and the incorporation of monitoring modelling the Approved and Proposed mine plans for the North perations are generally less than those presented in the Jacobs ppropriate to directly compare the results. It should also be quently removed from the original Project further influencing

des a direct comparison between the Approved Operations and ndwater model, the influence of the Approved Operations he sequence and also the depth of mining across the North Pit

t Report as the quantum of impacts to these and other ant Community Type (PCT).

s calculated by the BioBanking Credit Calculator for the ssessment (FBA) methodology to survey or assess the impacts as (BVTs/PCTs).

of the Biodiversity Assessment Report for the Proposed

improvement at an offset site with management actions.  $T_G$  is ally very rare species, and very poorly known species. os requesting feedback specifically in relation to the proposal A. Copies of the letters issued to RAPs and Knowledge Holder ere received. Two of these did not raise concerns with the stions in relation to who should be consulted and who has

SEE it was intended that these issues would be considered on with the RAPs and Knowledge Holder Groups.

ting on 5 December 2018. The main outstanding concern from The key actions from the annual meeting include:

t quarterly meeting for review and comment y other relevant organisations in the broader consultation list

e managed by Bulga Coal. Consultation in relation to the riginal community.



Mount Owen Continued Oper DPE – request for further info										
Aspect	DPE Request	Response								
Greenhouse Gas and Energy	The proposed modification would represent a substantial increase in greenhouse gas emissions over the life of the mine. The Department also notes that issues of sustainability were a key source of concern in the community submissions. Please provide further discussion and justification for this increase, having regard to national policy objectives.	The greenho emissions ar Gas and Ene The GHGEA drilling and	e highly mobile and ergy Assessment (GI A completed for the testing from within	have a disperse HGEA) focusses Approved Opera the approved mit	impact. As Aust on the impact at ations used a Met ning area. The Gl	tralian greenhouse gas po a national scale. hod 2 fugitive emissions HGEA completed for the	factor (0.037 t CO2-e Proposed Modification	project, national, global) d enforced at a national l / ROM t) based on data on, and submitted with th rea was not available at th		
		in Scope 1 g increase in c	reenhouse gas emiss oal recovered and th	sions (an increas	e of approximate conservative fugi	ly 53% above the Appro	oved Operations). This default Method 1emis	dification would represer substantial increase was sion factor). The default		
		developed d Proposed M updated GH emission fac (approximat The updated	ata suitable for foreco odification using a M GEA for the Proposi- tor used for the SEE ely 75%) of coal res	easting fugitive e Method 2 fugitiv ed Modification assessment. T ources are recov ecast emissions a	emissions using a e emissions facto uses a fugitive en he Mount Owen ered from a shall are presented in 7	Method 2 methodology or, and updated Scope 2 a missions factor of 0.0093 gas reservoir model fore low low gas zone, which <b>Table 1</b> with a direct cor	. On this basis, an upd and 3 emissions factors 5 t CO2-e / ROM t, wh casts relatively low lev has a default emission nparison to the emission	as survey of the propose lated GHGEA has been c (NGA Factors 2018 (DI ich is substantially lower vels of fugitive emissions factor of 0.00023 t CO2 ons presented as part of th s greenhouse gas forecas		
		Tabla 1 Su	mmory of the gree	nhouso gos omi	ssions associator	with the Proposed M	dification (original o	alculations vs updated (		
		change	limitary of the gree	intouse gas enni	ssions associated	i with the Froposed Mo	ounication (original c	acculations vs upuateu o		
		Scope	Source	Source totals (	(t CO2-e)	Scope totals (t CO2-e	)			
				-		Proposed Modification	Proposed Modification	GHG forecast – presented in SEE		updated assessment
				SEE GHG forecast	updated GHG forecast	Total		%change		
		Scope 1	Diesel use	623,000	623,000	2,513,000	956,000	-33		
		(Direct)	Fugitive emissions	1,890,000^	333,000^^					
		Scope 2 (Indirect)	Electricity	310,000	307,000	310,000	307,000	-1		
		Scope 3	Product use	47,944,000	47,944,000	50,343,000	50,336,000	0		
		(Indirect)	Associated with energy extraction and distribution	77,000	70,000					
			Product transport Materials	2,313,000 9,000	2,313,000 9,000	_				
			transport Emissions for the A Modification	Approved Operat	tions and	53,166,000	51,599,000	-1		
			n Method 1 fugitive on Method 2 gas sur							

al) as greenhouse gas Il level, the Greenhouse

ta developed from gas the SEE, used the default t the time of the

sent a substantial increase vas driven by a 38% ult Method 1 emission

osed mining area and n completed for the (DEE 2018)). The wer (46%) than the default ons, as a large proportion CO2-e / ROM t.

the SEE for the cast emission is provided

#### calculations) and %



Mount Owen Continued Ope									
<b>DPE</b> – request for further inf									
Aspect	DPE Request	Response							
		Table 2 Comparison	- Approved Operations	vs Proposed Modifie	cation (SEE and up	dated GHG forecast)			
		Scope	Source			Scope totals (t CO2-e)			
		Beope	bource	Approved	Proposed Mod	ification SEE GHG		fication updated GHG	
				Operations	forecast		forecast	1	
					Total	% increase from Approved Operations	Total	% increase from Approved Operations	
		Scope 1 (Direct)	Diesel use Fugitive emissions	4,659,875	2,513,000^	~53	956,000^^	~20	
		Scope 2 (Indirect)	Electricity	810,223	310,000	~38	307,000	~37	
		Scope 3 (Indirect)	Product use	122,365,222	50,343,000	~41	50,336,000	~41	
			Associated with energy						
			extraction and distribution						
			Product transport						
			Materials transport						
		Total GHG Emissio Operations and Prop		127,835,320	53,166,000	~41	51,599,000	~40	
		Approved Operations completed for the SEI The updated calculati presented in the SEE. with the Approved Op found that only 3% of At a national scale, th 35 Mt ROM coal. Australia signed the F emission reduction ta if they fail to meet NI Australia has obligati (a) prepare, co (b) pursue dom (c) communica (d) account fo assessed by	eation could generate an ann b, for up to 19 years. The up E. The decrease is driven b ons present significantly lo The updated greenhouse g perations, approximately 97 f total greenhouse gas emis are Proposed Modification re Paris Agreement on 22 Apri- rget in its Nationally Detern DC targets. ons under the Paris Agreen ommunicate and maintain an nestic mitigation measures, ate an NDC every 5 years ( r its NDC and, in the pro- y the IPCC and adopted by pecifics of Australia's NDC, 28% below 2005 levels by 2	pdated assessment for by lower emission fac- ower Scope 1 emission gas inventory associa 7% of the greenhouse ssions are likely to be epresents an increase il 2016, and ratified in mined Contribution ( nent to: n NDC that it intends , with the aim of achie (Article 4(3), (9)); and cess, ensure the avoid the Katowice Climat , it is noted that Austri	recasts lower Scope 2 stors associated with ins associated with the ted with the Proposed gas emissions occur associated with on-s in Scope 1 emissions t on 6 November 201 NDC), although it is t to achieve (Article 4 eving the objectives of d idance of double cor e Package (Article 40	<ul> <li>2 and 3 emissions when electricity use.</li> <li>e Proposed Modification d Modification is still do r downstream from the n site energy use and fugiti</li> <li>s directly associated with</li> <li>16. Australia is not boun to be observed that cour</li> <li>4(2));</li> <li>of its NDC (Article 4(2))</li> <li>unting in accordance w (13)).</li> </ul>	compared to the er a, than the previous minated by Scope nining operation. The ve emissions (Scope a the proposed extra d under internation thries are likely to the p; ith the methodological	nission estimates conservative assessment 3 emissions, and consister The updated assessment be 1 and 2). action of the additional hal law to achieve the face international pressure	



	urther information in relation to SEE. DPE Request	Dognongo	
Aspect	DPE Request	Response	
		Australia's NDC is summarised in the table below:	
		Emissions reduction target	Economy-wide target to re emissions by 26 to 28 % below
		Coverage	Economy-wide
		Scope	- Energy
			- Industrial processes and produ
			- Agriculture
			- Land-use, land-use change and
			- Waste
		Gases	CO2, CH4, N2O, HFCs, PFCs,
			I
		component of the direct action policy suite is the E Energy Target (which requires 33,000GWh of elec 2020), improvements in energy efficiency under the investment in low emissions technologies and prace For the Proposed Modification, the most relevant to the ERF; and	ctricity generation (or approximately 23.5% of tota ne National Energy Productivity Plan, phasing out ctices.
		• the Safeguard Mechanism.	
		First, the ERF is a \$2.55bn fund which purchases I which includes reverse auctions. It is underpinned development of offset projects and the creation of land sector but has been amended to now support a	by the Carbon Credits (Carbon Farming) Act 201 Australian Carbon Credit Units (ACCUs). The C
		Separate from, but related to the ERF, it should be a \$3.5 billion plan to deliver Australia's 2030 emiss the work of the ERF with an additional \$2 billion is abatement purchases through the ERF. The Climan farmers in emissions reduction programs. How this specifically, has been promoted as a key policy to	sions reduction target. As part of the package, a C investment over 10 years. Approximately \$200 m te Solutions Fund is also designed to be a fund that is will affect the current auction approach preferre
		Secondly, the Safeguard Mechanism, established u emission reductions purchased by the Government	
		The Safeguard Mechanism sets a baseline on emis implemented, baselines were set for existing facilit reported emissions for a facility over the historical resource variability and other circumstances where	ties using data reported under the NGER Act. For period 2009-10 to 2013-4. These baselines can b

reduce greenhouse gas w 2005 levels by 2030

duct use

and forestry

s, SF6, NF3

30 target through the direct action policy suite. The key plemented by the Safeguard Mechanism, the Renewable otal generation) to be produced from renewable resources by out of synthetic greenhouse gases and direct support for

cough a Commonwealth government procurement process, 2011 (CFI Act) which creates a legislative framework for the CFI Act was initially enacted to support activities in the sport and industry.

recently announced the Climate Solutions Package, which is a Climate Solutions Fund has been established to continue million per year over ten years is expected to be allocated to that will partner with businesses, local communities and rred by the fund is unclear. The Package, and the fund ns reduction target by 2030.

Energy Reporting Act 2007 (NGER Act), aims to ensure that nissions in other areas of the economy.

s  $CO_2$ -e per year. When the Safeguard Mechanism was For most facilities, baselines were the highest level of a be adjusted to accommodate economic growth, natural usiness-as-usual emissions. Up to 2020, baselines for new



Mount Owen Continued DPE – request for furth	er information in relation to SEE.	
Aspect	DPE Request	Response
		facilities will be based on an audited emissions forecast provided by the facility operator, with a reco of the facility at the end of the forecast period. For new facilities completed after 1 July 2020 (or ex set to encourage facilities to achieve and maintain best practice.
		If a facility exceeds its baseline, it is nominally required to surrender a number of ACCUs equivaler. It is also noted that there are other mechanisms by which a facility can manage baseline exceedance exemption for exceptional circumstances (i.e. natural disasters or criminal activity unrelated to the lit
		For example, if a facility has a FY2016/17 baseline of 1,000,000 tonnes CO2-e and reported emission that facility would have to surrender 500,000 ACCUs to comply with its baseline, or be liable to the year of operation (FY2016/17), 203 facilities were covered by the Safeguard Mechanism with comb facilities exceeded their emissions limit and purchased and retired a total of 448,097 ACCUs to clear emission limits at the Mount Owen Complex.
		The Safeguard Mechanism was reviewed in 2017 and 2018. In March 2019, the National Greenhout Amendment Rule (No 1) 2019 commenced. On its website, the Department of Environment and Er
		• bring baselines up-to-date by transitioning all facilities to calculated baselines over
		• simplify calculated baseline applications by giving businesses the option to use G default emissions intensity values for calculating baselines; and
		• update baselines annually for actual production where facilities use eligible circumstances.
		The existing operating Mount Owen mine has been allocated a reported baseline which corresponds to 2013-14 (534,146.00 tonnes of CO2-e).
		Mount Owen will continue to operate the Mount Owen Complex in accordance with the Safeguard approved, a review of the facility boundaries and operational control of the Mount Owen Complex being allocated. Those baselines are likely to be determined on a calculated emissions baseline app forecast of emissions over the three-year period that the baseline is to apply. Under this approach, t estimated annual production over the period by the estimated emissions-intensity of that production
		The Proposed Modification in isolation is unlikely to limit Australia achieving its national mitigatio electricity generation and transport sectors offer a far greater potential to influence the achievement almost all of the Scope 3 emissions associated with the Proposed Modification are generated by the As the coal from the Proposed Modification is planned to be exported, the generation of all Scope 3 the Scope 3 emissions of the Proposed Modification would count as Scope 1 emissions in each of th were to count the Scope 3 emissions from the Proposed Modification in calculating its GHG emission of GHG emissions.
		We note that a detailed response to the issues of sustainability raised by the community and national provided in Section 6.8 of the Response to Submissions report. Glencore acknowledges the goals carbon to transition to a low carbon economy. Glencore is committed to managing the future glob a coal production cap (to around 150 Mt per annum). All existing mining operations and projects of the Proposed Modification) are included in the coal production cap. Glencore recognises the import and are developing new, longer-term targets based on policy and technological developments that su
	The EIS and MOD 2 SEE appear to use different assumptions regarding the proportion of thermal and coking coal – does this affect Scope 3 emissions predictions?	The Proposed Modification will mine deeper, higher quality coal seams that result in the production
		Scope 3 emissions associated with the Approved Operations were calculated on the basis that the A 3 emissions for the Proposed Modification have been calculated on the basis that the project would higher quality coal seams. Coking coal has a higher product use emission factor than thermal coal.

conciliation of the estimate against the actual performance existing facilities with new investments), baselines will be

ent to the exceedance to the Clean Energy Regulator (CER). ce, including applying for multi-year monitoring periods and liable entity).

sions of 1,500,000, the company with operational control of he penalty under section 22XF of the NGER Act. In its first hbined emissions of 131.3 million tonnes of CO2-e. Sixteen ear their liabilities. There has been no exceedance of the

Duse and Energy Reporting (Safeguard Mechanism) Energy has indicated that the amendments:

er 2018-19 and 2019-20;

Government-determined prescribed production variables and

production variables, so they continually reflect facility

ds to its highest level of emissions during the period 2009-10

d Mechanism, should the Proposed Modification be a will be undertaken which may result in new baselines proach, under which baselines are set using an audited the baseline is calculated by multiplying the high-point of on (tCO2-e per unit of production).

ion targets. Small fluctuations in the performance of the nt of national targets than single facilities. Additionally, e burning or combustion of coal by the end-user of the coal. 3 emissions will occur outside of Australia. In this regard, the countries to which the coal is exported and, if Australia sions, this would result in an unacceptable double counting

al policy objectives in relation to climate change has been committed to under the Paris Agreement and the global obal coal production capacity broadly to current levels under currently in the planning and assessment phase (including ortance of continued reductions of greenhouse gas emissions support the goals of the Paris Agreement.

on of a higher proportion of semi-soft (coking) coal (used in

Approved Operations would produce 7% coking coal. Scope d produce 17% coking coal as a result of mining these deeper, l. Increasing the percentage of coking coal increases Scope 3



Mount Owen Continued Op DPE – request for further in	formation in relation to SEE.	
Aspect	DPE Request	Response
		emissions associated with product use.
	The EIS also included an assessment of greenhouse gas emissions for mine closure and rehabilitation – please confirm whether the proposed modification would change those original predictions.	Owen Mine. Therefore, emissions associated with closure and rehabilitation were deliberately exclusion
		The GHGEA models life of mine emissions based on annual diesel use forecasts, which include the Modification extends the life of the operations, which moves the final rehabilitation effort to the end approved mine life. However, the energy use demand for the final rehabilitation effort for the Prope Operations.
Surface Water	There seem to be some inconsistencies between Tables 5.1 and 5.4 of the Surface Water Impact Assessment with respect to catchment sizes for Main Creek. Please clarify.	The catchment areas are correctly shown in Table 5.4. The numbers have been transposed in Table
	The comparative site water balance shows a significant increase in evaporation losses between the approved and proposed operations, ie from 528 ML to 1,306 ML in Year 2 (see Tables 4.1 and 4.2 of the Surface Water Impact Assessment). What is the reason for that?	The water balance for the Approved Operations presented in <b>Table 4.1</b> does not account for all sour storages). The water balance for the Proposed Modification includes all evaporation sources and is modelled for the Mount Owen Continued Operations Project.
	Is Glencore proposing to implement all of the recommendations of the Geochemical Assessment, including the additional monitoring locations/frequency/parameters? If so, could we please have a figure	As discussed in Section 6.5.5 of the SEE, the Mount Owen Surface Water Management and Monito quality monitoring provisions to monitor for ARD effects, in accordance with the recommendations
	which shows where those additional monitoring sites will be located (ie ECD2, West Pit decant, North Pit dewatering)?	Monitoring will be undertaken at the ECD dam (see <b>Figure 1</b> ), a sample will be taken directly from will also be sampled at the ECD dam at the pipe outlets prior to the water entering the ECD dam.
Noise	While the RTS provides further justification for the noise assessment methodology, it does not provide any further explanation regarding the optimised scenarios. Specifically, it is still unclear which control options were applied in order to achieve compliance with the noise criteria. Page 37 of the RTS states:	A detailed response to the information requested is provided in <b>Appendix 3</b> .
	'It should also be noted that the maximum level of control required to meet the existing noise criteria at each of the receiver locations is only required for the worst case meteorological conditions that are applicable according to the definitions in Appendix 4'	
	It is not clear what the 'maximum level of control' entailed under each scenario. The Department recognises that Glencore requires flexibility to select the most appropriate combination of noise controls at any one time, based on conditions and operational	
	demands. However, the assessment should be transparent about how compliance with the noise criteria was achieved under each of the modelled scenarios.	
	Receiver 133 has been assessed as vacant land. The original EIS for the project indicates that there is (or was) a residence at this location. Please clarify.	Receiver location 133 was incorrectly identified as a residence in the original EIS, there are some van no residence.
Economics	In Table 3.1 of Appendix 18, how was the 105.8 Mt figure calculated (ie the total proposed tonnage for the Project Case)? I don't think this is necessarily key to the Economic Impact Assessment, but I'd just	
	like to be clear on this for the purposes of our assessment more broadly.	SSD-5850) Minus approved ROM coal tonnage 2016-2017 of 18Mt and 2018 8.6 Mt (Total 26.6 Mt) (Mount O Total 71.4 Mt ROM coal Plus proposed approximately 34.4 (rounded to 35) = 105.8 Mt ROM coal
Site Verification Certificate	DPE identified an area within the Approved Disturbance Area which is: part of the approved disturbance area for SSD 5850, but is	The area identified was within the exclusion area associated with SVC 7274 for the current SSD-58 area over which a mining lease was required to be issued to enable the development (as proposed at 7274 under the current SSD-5850 approval was the mining area of the proposed mining lease (being
	<ul> <li>not currently approved for mining (it's outside the approved pit footprint); and</li> <li>located outside of the surface mining lease area.</li> </ul>	In determining the verification area applicable to the Proposed Modification (SVC 8624, the same e and the SSD-5850 verified area (SVC7274) was applied to determine the verification area applicable

ge the final effort required to close and rehabilitate the Mount acluded from the assessment.

he progressive rehabilitation of the mine site. The Proposed end of the proposed mine life, rather than the end of the oposed Modification is expected to be similar to the Approved

ble 5.1. The Approved Operations Final Landform Catchment

ources of evaporation from the site (i.e. from all water is consistent with the evaporation estimates that were

itoring Plan (SWMMP) will be updated to include water ons from the Geochemistry Assessment.

m the ECD dam. West Pit Decant and North Pit Dewatering

e vacant outbuildings located on the property however there is

approval of SSD-5850 and additional tonnes under

Owen coal approved before SSD-5850)

5850 approval (refer to **Figure 2**), as the area was outside the at the time) to be carried out. The area verified under SVC ing the area subject to AL08/MLA512).

e exclusion area utilised for the SVC for the original project ble to the Proposed Modification and therefore the area in



Mount Owen Continued Operat	ions Modification 2	
<b>DPE</b> – request for further inform	nation in relation to SEE.	
Aspect	DPE Request	Response
	This area was not covered under the SVC for MOD 2, or the original SVC for SSD 5850. Can you confirm why this area was excluded?	question was inadvertently excluded (refer to Figure 2).
		A mining lease is required over the area identified as part of the Proposed Modification. In order to application for this area. This is considered to be an administrative issue as the area does not meet the (approximately 7.4 hectares), with approximately half the area subject to areas >10 % slope and direct the area subject to areas a structure of the area does not meet the area subject to areas a structure of the area does not meet the area subject to areas a structure of the area does not meet the area does not meet the area subject to areas a structure of the area does not meet does not meet the area does not meet the area does no

to address this issue, Mount Owen has submitted a SVC t the BSAL criteria. The area in question is <20 hectares irectly adjoins a large area verified as not containing BSAL.



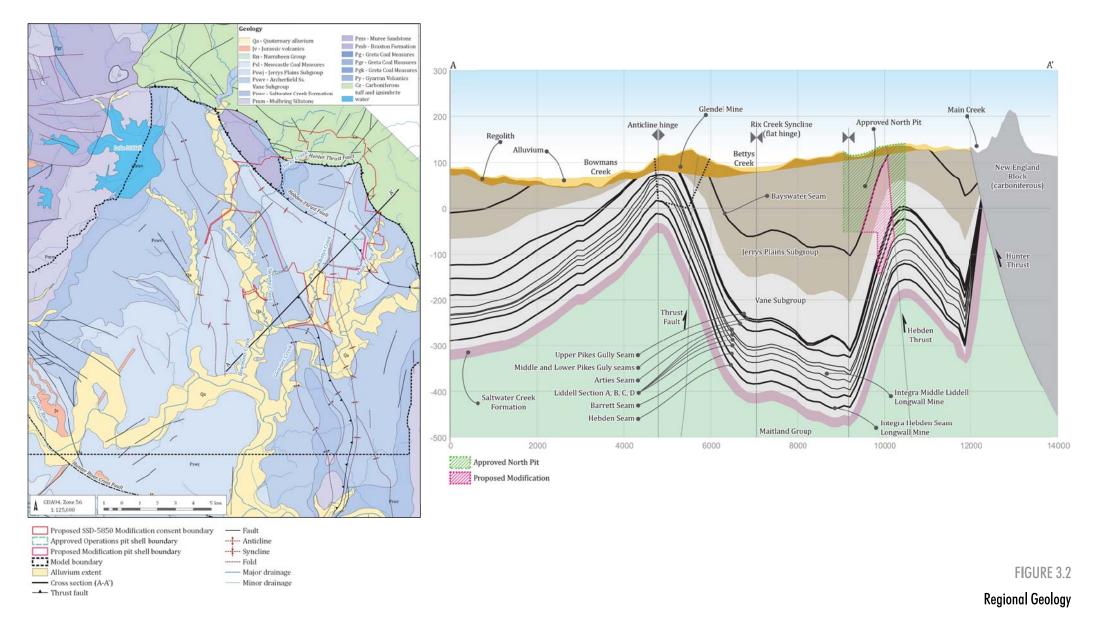


Image Source: Glencore (2018), AGE (2018)

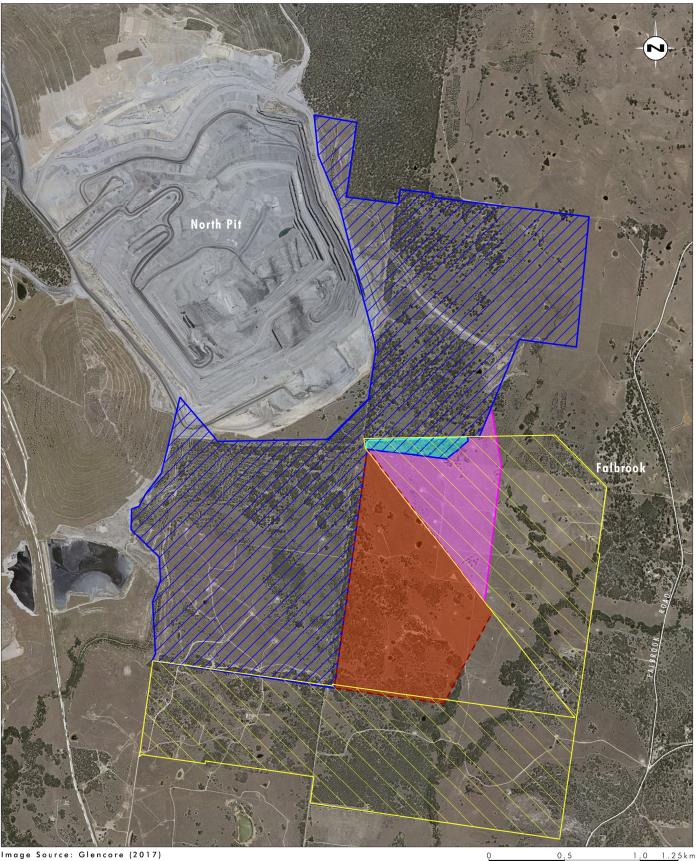
File Name (A4): R09/3810\_203.dgn 20190109 12.22





1:15 000





lmage Source: Glencore (2017) Data Source: Glencore (2019)

0.5

Legend SVC 7274 Area Exclusion Area Proposed Verification Application Area (VAA)

FIGURE 2 **Site Verification Review** 





21 March 2018

«AddressBlock»

# **Re: Amendment to consent condition SSD-5850 Mount Owen Continued Operations Project** – Artefact Storage Facility

«GreetingLine»

We are contacting as you as a Knowledge Holder for Mount Owen Continued Operations Project. We are seeking your feedback on the following proposed amendment to the current consent conditions of SSD-5850 in relation to the construction of an artefact storage facility at the Mount Owen Complex.

#### **Background**

The Statement of Commitments for the Mount Owen Continued Operations Project included a commitment to *construct a suitable fit for purpose artefact storage facility to store cultural heritage artefacts recovered during previous research and salvage programs and for items recovered for the Project, within 2 years of approval for the Project.* 

Consent condition No. 34 requires the preparation of an Aboriginal Cultural Heritage Management Plan (ACHMP) for Mount Owen which includes a strategy for the storage of heritage items salvaged on site. This includes both during the operational life of Mount Owen and in the long term, post mining. Following the approval the Mount Owen ACHMP was updated to include the storage of artefacts within the existing Yorks Creek Voluntary Conservation Area (VCA).

Since this time Glencore have been investigating the potential to provide a central artefact storage facility to service the neighbouring Glencore mines in the Hunter Valley. The proposed location is at Bulga Coal's Wollombi Brook VCA (Figure 1). The indicative layout and potential building plans are shown in Figures 2-4. The facility will provide for secure storage of artefacts as well as meeting and picnic facilities.

Once built, the facility will be used for the storage of artefacts from the Bulga site, it is also currently proposed as a storage facility for the United Wambo Project (currently under assessment). Glencore wishes to update Care and Control requirements at other neighbouring operations to use the Wollombi Brook facility. This is intended to be done as part of modifications to the relevant consent conditions at the Glencore sites in due course.

#### **Proposal**

We are currently preparing a Statement of Environmental Effects (SEE) for the Mount Owen Continued Operations Project Modification 2 (Proposed Modification). The Proposed Modification will allow the recovery of an additional 35 million tonnes of run of mine (ROM) coal through a further 46 hectares of disturbance from the mining tenements Glencore obtained through its acquisition of the Integra Underground Mine. This change will also allow the extension of the Mount Owen mine life to 2037 (an additional 6 years). The Proposed Modification also provides an opportunity to seek amendments to other relevant conditions of the existing development consent, such as those related to the management of artefacts recovered at Mount Owen.

The proposal of providing a central artefact storage facility at Bulga Coal has been discussed at the Working Group meetings at Mount Owen in February and August 2017 and at Bulga Coal in November 2017, which was conducted at the Wollombi Brook VCA. The attendees at the working group meetings did not provide objections to the concept of having a central storage facility at Bulga Coal and it was resolved to continue with the consultation and approval process.

Some key feedback from these meetings and from consultation with Knowledge Holder Groups has included:

- Making sure that the artefacts are secure
- Making sure that the artefacts are appropriately labelled so that artefacts from each site can be identified easily
- Including an area where artefacts can be studied or researched
- The facility should be designed to also hold meetings and BBQ/picnic equipment
- Ideas were raised about future consultation regarding long-term/post mining management of artefacts, these included:
  - Returned to county (for example after mine sites are rehabilitated)
  - Stored at a Wonnarua museum, or similar, if one was developed
  - If a Native Title Determination is made in relation to the area, long-term Care and Control should be discussed with the associated Body Corporate

These considerations will be included in the Plan of Management for the Wollombi Brook facility. Bulga Coal will continue to consult on the plan. It is anticipated that construction of the facility at Bulga Coal will start this year.

The Proposed Modification will include a request to update consent conditions of SSD-5850. If approved this would then be followed with an update to the Mount Owen ACHMP to provide Care and Control for Mount Owen artefacts at the Wollombi Brook VCA once the building is completed. Note, no further changes are proposed in relation to the Yorks Creek VCA at Mount Owen which will be retained.

If you would like to provide feedback on this proposed consent condition amendment please respond within 28 days of the date of this letter. Alternatively if you would like to discuss or would like further information please do not hesitate to contact me on the details below.

Yours sincerely,

Brad Snedden

Approvals Manager – Mount Owen Complex 02 6520 6820

Bradly.snedden@glencore.com.au

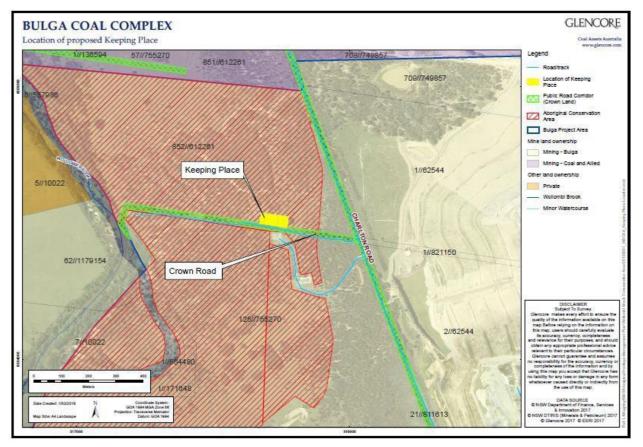


Figure 1. Location of Wollombi Brook VCA



Figure 2. Indicative layout of facility at Wollombi Brook VCA

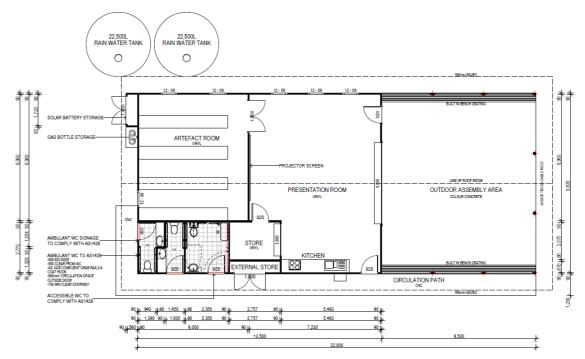


Figure 3. Indicative building plan – layout



Figure 4. Indicative building plan – east elevation



21 March 2018

«AddressBlock»

Re: Amendment to consent condition SSD-5850 Mount Owen Continued Operations Project – Artefact Storage Facility

«GreetingLine»

We are contacting as you as a Registered Aboriginal Party for Mount Owen Continued Operations Project. We are seeking your feedback on the following proposed amendment to the current consent conditions of SSD-5850 in relation to the construction of an artefact storage facility at the Mount Owen Complex.

# **Background**

The Statement of Commitments for the Mount Owen Continued Operations Project included a commitment to *construct a suitable fit for purpose artefact storage facility to store cultural heritage artefacts recovered during previous research and salvage programs and for items recovered for the Project, within 2 years of approval for the Project.* 

Consent condition No. 34 requires the preparation of an Aboriginal Cultural Heritage Management Plan (ACHMP) for Mount Owen which includes a strategy for the storage of heritage items salvaged on site. This includes both during the operational life of Mount Owen and in the long term, post mining. Following the approval the Mount Owen ACHMP was updated to include the storage of artefacts within the existing Yorks Creek Voluntary Conservation Area (VCA).

Since this time Glencore have been investigating the potential to provide a central artefact storage facility to service the neighbouring Glencore mines in the Hunter Valley. The proposed location is at Bulga Coal's Wollombi Brook VCA (Figure 1). The indicative layout and potential building plans are shown in Figures 2-4. The facility will provide for secure storage of artefacts as well as meeting and picnic facilities.

Once built, the facility will be used for the storage of artefacts from the Bulga site, it is also currently proposed as a storage facility for the United Wambo Project (currently under assessment). Glencore wishes to update Care and Control requirements at other neighbouring operations to use the Wollombi Brook facility. This is intended to be done as part of modifications to the relevant consent conditions at the Glencore sites in due course.

#### **Proposal**

We are currently preparing a Statement of Environmental Effects (SEE) for the Mount Owen Continued Operations Project Modification 2 (Proposed Modification). The Proposed Modification will allow the recovery of an additional 35 million tonnes of run of mine (ROM) coal through a further 46 hectares of disturbance from the mining tenements Glencore obtained through its acquisition of the Integra Underground Mine. This change will also allow the extension of the Mount Owen mine life to 2037 (an additional 6 years). The Proposed Modification also provides an opportunity to seek amendments to other relevant conditions of the existing development consent, such as those related to the management of artefacts recovered at Mount Owen.

The proposal of providing a central artefact storage facility at Bulga Coal has been discussed at the Working Group meetings at Mount Owen in February and August 2017 and at Bulga Coal in November 2017, which was conducted at the Wollombi Brook VCA. The attendees at the working group meetings did not provide objections to the concept of having a central storage facility at Bulga Coal and it was resolved to continue with the consultation and approval process.

Some key feedback from these meetings and from consultation with Knowledge Holder Groups has included:

- Making sure that the artefacts are secure
- Making sure that the artefacts are appropriately labelled so that artefacts from each site can be identified easily
- Including an area where artefacts can be studied or researched
- The facility should be designed to also hold meetings and BBQ/picnic equipment
- Ideas were raised about future consultation regarding long-term/post mining management of artefacts, these included:
  - Returned to county (for example after mine sites are rehabilitated)
  - Stored at a Wonnarua museum, or similar, if one was developed
  - If a Native Title Determination is made in relation to the area, long-term Care and Control should be discussed with the associated Body Corporate

These considerations will be included in the Plan of Management for the Wollombi Brook facility. Bulga Coal will continue to consult on the plan. It is anticipated that construction of the facility at Bulga Coal will start this year.

The Proposed Modification will include a request to update consent conditions of SSD-5850. If approved this would then be followed with an update to the Mount Owen ACHMP to provide Care and Control for Mount Owen artefacts at the Wollombi Brook VCA once the building is completed. Note, no further changes are proposed in relation to the Yorks Creek VCA at Mount Owen which will be retained.

If you would like to provide feedback on this proposed consent condition amendment please respond within 28 days of the date of this letter. Alternatively if you would like to discuss or would like further information please do not hesitate to contact me on the details below.

Yours sincerely,

Brad Snedden

Approvals Manager – Mount Owen Complex 02 6520 6820

Bradly.snedden@glencore.com.au

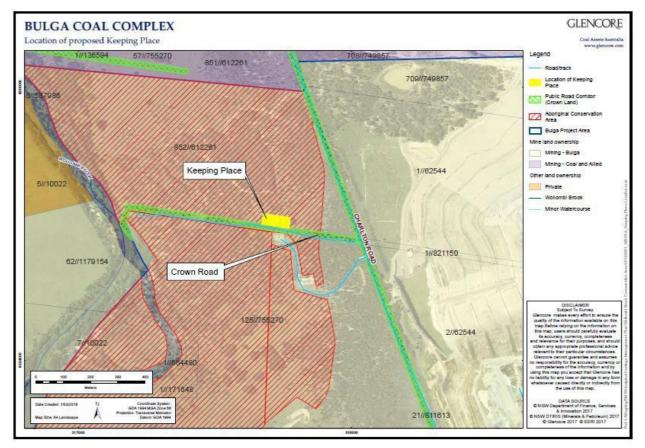


Figure 1. Location of Wollombi Brook VCA



Figure 2. Indicative layout of facility at Wollombi Brook VCA

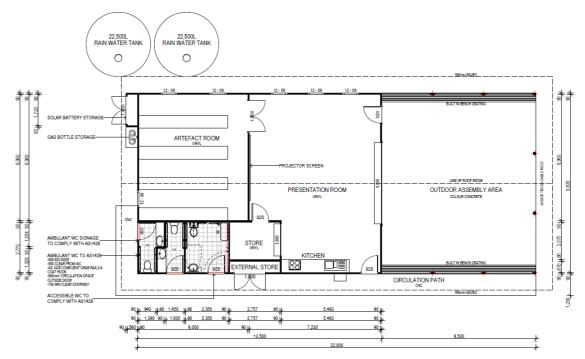
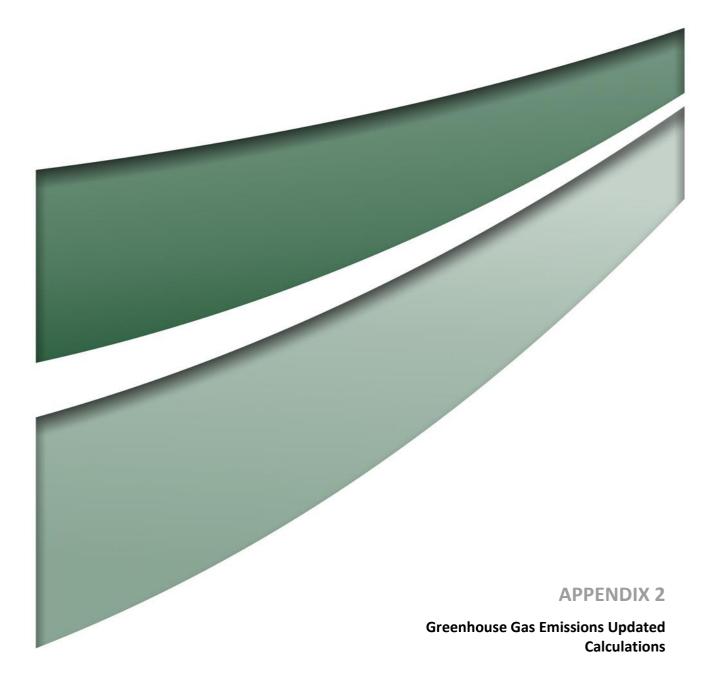


Figure 3. Indicative building plan – layout



Figure 4. Indicative building plan – east elevation



# Appendix 2 – Updated Greenhouse Gas Emission Calculations

# Stationary Diesel Use

Activity Data	Energy Use		Emission Factors		
			CO <sub>2</sub>	CH₄	N <sub>2</sub> 0
kL	GJ/kL	GJ	kg CO₂-e/GJ	kg CO <sub>2</sub> -e/GJ	kg CO <sub>2</sub> -e/GJ
229,860	38.6	8,872,596	69.9	0.1	0.2
			t CO <sub>2</sub> -e	t CO <sub>2</sub> -e	t CO <sub>2</sub> -e
Breakdown of individual GHG emissions (t CO <sub>2</sub> -e)			620,194	887	1,775
Total GHG Emissions (t CO <sub>2</sub> -e)					622,856

# **Fugitive Emissions**

Activity Data	Energy Use Emission Factors					
			CO <sub>2</sub>	CH₄	N <sub>2</sub> 0	
ROM (t)	-	-	kg CO <sub>2</sub> -e/ROM t	kg CO <sub>2</sub> -e/ROM t	kg CO₂-e/ROM t	
35,000,000	N/A	N/A	N/A	9.5	N/A	
			t CO₂-e	t CO <sub>2</sub> -e	t CO₂-e	
Breakdown of individual GHG emissions (t CO <sub>2</sub> -e)			N/A	332,500	N/A	
Total GHG Emissions (t CO <sub>2</sub> -e)	332,500					

# Electricity Use

Activity Data	Energy Use		Emission Factors			
		CO <sub>2</sub>	CH4	N <sub>2</sub> 0		
GJ	GJ	kg CO₂-e / GJ	kg CO₂-e / GJ	kg CO₂-e / GJ		
1,344,768	1,344,768	228	N/A	N/A		
		t CO <sub>2</sub> -e	t CO <sub>2</sub> -e	t CO <sub>2</sub> -e		
Breakdown of individual GHG emissions (t CO <sub>2</sub> -e)		306,607	N/A	N/A		
Total GHG Emissions (t CO <sub>2</sub> -e)				306,607		

# Product Use

Activ	vity Data	Energy Production		Emission Factors		
				CO <sub>2</sub>	CH₄	N <sub>2</sub> 0
Product	Product (t)	GJ/Product t	GJ	kg CO <sub>2</sub> -e/GJ	kg CO₂-e/GJ	kg CO <sub>2</sub> -e/GJ
Thermal coal	15,913,974	27.0	429,677,298	90	0.03	0.2
Coking coal	3,323,075	30.0	99,692,250	91.8	0.02	0.2
				t CO <sub>2</sub> -e	t CO <sub>2</sub> -e	t CO <sub>2</sub> -e
Breakdown of individual GHG Emissions (t CO <sub>2</sub> -e) 47,822,705 14,884						105,874
Total GHG Emissions	(t CO <sub>2</sub> -e)					47,943,463

# Extraction, Production and Distribution of Energy Purchased

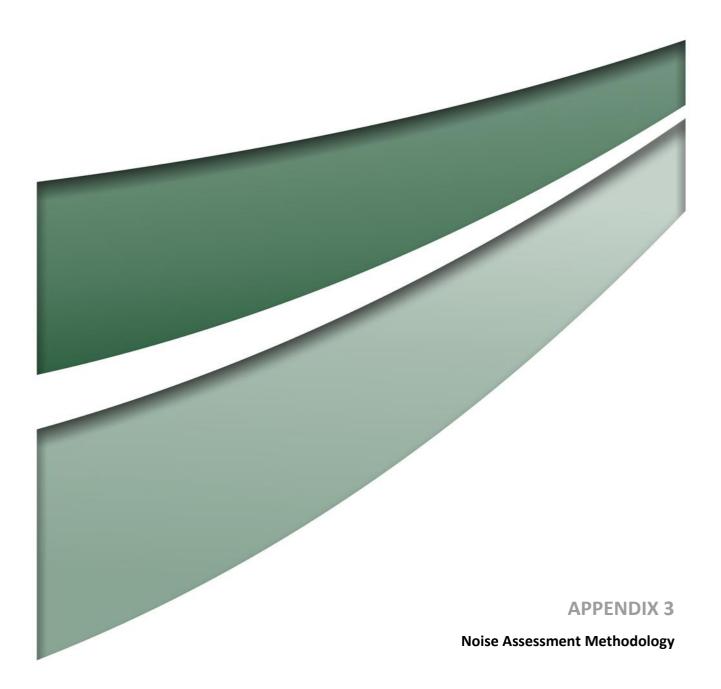
Activity D		Emission Factors			
	CO2	CH₄	N <sub>2</sub> 0		
Purchased energy	GJ	kg CO <sub>2</sub> -e/GJ	kg CO <sub>2</sub> -e/GJ	kg CO <sub>2</sub> -e/GJ	
Diesel	8,872,596	3.6	N/A	N/A	
Electricity	1,344,768	28	N/A	N/A	
		t CO <sub>2</sub> -e	t CO <sub>2</sub> -e	t CO <sub>2</sub> -e	
Breakdown of individual GHG Emissions (t CO <sub>2</sub> -e)		69,594	N/A	N/A	
Total GHG Emissions (t CO <sub>2</sub> -e)				69,594	

## Product Transport

Activity Data				Emission Factors					
				CO2	CH₄	N <sub>2</sub> 0			
Transport mode	Product (t)	Distance (km)	Tonne km (tkm)	kg CO₂-e/tkm	kg CO₂-e/tkm	kg CO₂-e/tkm			
Rail	19,237,049	92	1,769,808,508	0.0054	N/A	N/A			
Ship	19,237,049	9,500	182,751,965,500	0.0126	N/A	N/A			
				t CO <sub>2</sub> -e	t CO <sub>2</sub> -e	t CO <sub>2</sub> -e			
Breakdown of individual GHG Emissions (t CO <sub>2</sub> -e) 2,312,232 N/A					N/A				
Total GHG Emissions (t CO <sub>2</sub> -e)						2,312,232			

# Materials Transport

Activity Data				Emission Factors					
				CO2	N <sub>2</sub> 0				
Transport mode	Materials (t)	Distance (km)	Tonne km (tkm)	kg CO <sub>2</sub> -e/tkm	kg CO <sub>2</sub> -e/tkm	kg CO₂-e/tkm			
Truck – Diesel	229,860	230	52,867,800	0.14	N/A	N/A			
Truck – Explosives	111,784	100	11,178,400	0.14	N/A	N/A			
				t CO <sub>2</sub> -e	t CO <sub>2</sub> -e	t CO <sub>2</sub> -e			
Breakdown of individual GHG Emissions (t CO <sub>2</sub> -e) 8,966 N/A					N/A				
Total GHG Emissions (t CO <sub>2</sub> -e)						8,966			



#### Appendix 3 – Noise Assessment Methodology

During the design phase of the Proposed Modification predictive noise models were used to systematically assess the reduction in the noise emission levels from the mining operations emission levels at the receiver locations that could be achieved through the implementation of a range of different noise control strategies. The objective is to identify a set of control strategies (long, medium and short term) that will enable the mining operation to stay within the target or license noise limits at each of the receiver locations. For an open cut coal mine, this can include changes to the overall mine plan and production schedule, the construction of noise bunds, changes to mining activities during specific meteorological conditions, changes to the dump design, and modifications to the fleet selection and associated sound power levels. The probabilistic noise modelling approach allows the impact of the temporal variations in the meteorological conditions on the propagation of sound from the source to the receiver to be considered. The probabilistic modelling approach includes the iterative implementation of the noise control strategies to determine the percentage of the time noise control strategies, such as machine relocation or shut down, need to be implemented.

A probabilistic noise model uses a detailed set of meteorological conditions that are representative of the meteorological conditions that would be expected during the life of the mine. The modelling approach involves analysing the local meteorological conditions to determine the percentage of occurrence of inversions and wind effects in the region for each respective season and time period. The predictive noise model is then run for each set of meteorological conditions described by the wind speed interval, wind direction interval and temperature gradients representing A to G class stability conditions for each noise source model receiver transmission path. The proportion of time each of these combinations applies is then combined with the resulting predicted sound pressure level to determine the emission level at the receiver location.

**Table 1** provides an example of the step wise iteration of potential control options applied during winterevening night times for Receivers 7 and 13. The corresponding modelling results are provided in Table 2below.

Description	Predicted Operational Outcome				
	Receiver 7	Receiver 13			
Full Operations with exposed haul roads and with day-only activities off (Model 2B-4, Sc.1)	Can operate 58% of Winter Evening Nights	Can operate 58% of Winter Evening Nights			
Full Operations with revised haul road and with day-only activities off design (Model 2F-7, based on Sc.1)	Can operate 80% of Winter Evening Nights	Can operate 72% of Winter Evening Nights			
Slow dump dozers, slow trucks on dumps and slow or stop most of the ancillary equipment (Model 2F-7, based on Sc.2c)	Constraint applies 20% Winter Evening Nights	Constraint applies 28% Winter Evening Nights			
Shut down waste excavator EX03 and associated fleet (Model 2F-8, based on Sc.3b)	Constraint applies 16% Winter Evening Nights	Constraint applies 16% Winter Evening Nights			
Shut down second waste excavator and associated fleet (Model 2F-9)	No additional constraint required	Constraint applies 12% Winter Evening Nights			

#### Table 1 - Interpretation of Modelling Results for Revised 2026 Mine Plan – Winter Evening Night

The implementation of the noise controls are required to achieve the existing noise limit at Receivers 7 and 13 90% of the time. This is referred to as the  $10^{th}$  %ile noise level. It should be noted that the meteorological conditions used to determine the  $10^{th}$  %ile noise level include:

- Conditions associated with license limits:
  - $\circ$  Standard: A–D with wind speed up to 0.5 m/s at 10 m
  - Noise-enhancing: A–D with wind speed up to 3 m/s at 10 m, stability category F with winds up to 2 m/s.
- Noise-enhancing conditions:
  - $\circ$  A–D with wind speed up from 3 to 5 m/s at 10 m
  - Stability category F with winds above 2 m/s.
  - Stability category G

Meteorological conditions where it is raining, or the wind speeds are above 5m/s are not included in the probability predictions. The analysis includes noise-enhancing conditions that are not linked but where the conditions would enhance the noise propagation prior to the wind masking the noise signal from the mine. The 10<sup>th</sup> %ile is considered representative of all the meteorological conditions associated with license limits.

Cumulative distribution charts are used to analyse the effectiveness of the control options. The step-wise iteration of one series of potential control options is demonstrated for Receiver R7 during the Winter evening nights of 2026 in **Figures 1** and **2**. The control strategy demonstrated in the example in **Figures 1** and **2** shows the difference between the full day-time level of operations and the likely level of full night-time operations (Sc.1). **Figure 2** shows the effect of the systematic slowing of the bulldozers (Sc.2a), slowing of trucks (Sc.2b), reduction of ancillary equipment (Sc.2c), shut down of bull dozers (Sc.3a) and the shutdown of excavator Ex03 and associated fleet (Sc.3b). Polyline curves have been used to enable the differences between the control strategy to be evident.

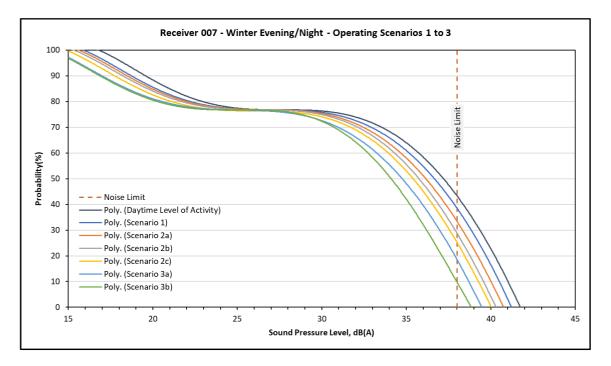


Figure 1 - Cumulative Distribution Charts showing the Effectiveness of Control Options, Winter Evening Night

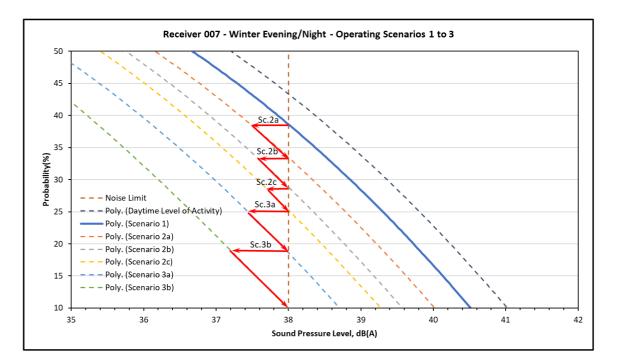


Figure 2 – Section of Cumulative Distribution Charts showing the Effect of the Step-wise Implementation of Noise Control Measures, Winter Evening Night

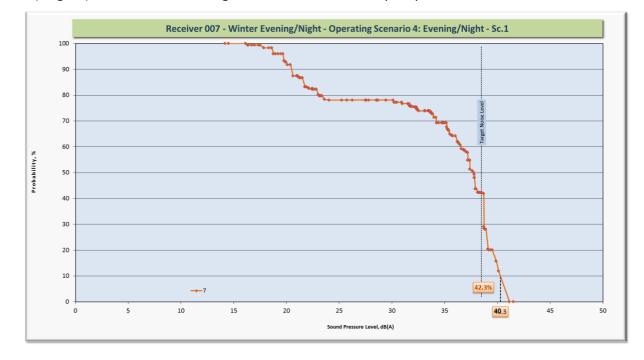
# Results Analysis for 2026 Mine Plan – Winter Evening Night

				Receiver							
				7			13				
				All Seasons Day	Non-winter Evening	Non-winter Night	Winter Evening/Night	All Seasons Day	Non-winter Evening	Non-winter Night	Winter Evening/Night
Model	Scenari	o / Description	Limits	40	40	38	38	38	38	38	38
2B-4 Sc.1	Sc.1	Unconstrained mining with	Exceedance (all met)	-	-	-	42%	-	-	-	42%
	day-only activities off	Highest Lic Level	-	-	-	40	-	-	-	41	
2F – 7 Sc.1a	Unconstrained mining with day-only activities off	Exceedance (all met)	-	-	-	20%	-	-	-	28%	
		Highest Lic Level	-	-	-	40	-	-	-	40	
2B – 5 Sc.2	W E/N - Sc.1 plus slow dozers, slow trucks on dump and most ancill	Exceedance (all met)	-	-	-	16%	-	-	-	28%	
		Highest Lic Level	-	-	-	39	-	-	-	40	
2F – 8 Sc.2c	Sc.2c	c W E/N - Sc.1a plus slow	Exceedance (all met)	-	-	-	16%	-	-	-	16%
	dozers, slow trucks on dump and most ancill	Highest Lic Level	-	-	-	39	-	-	-	39	
2B – 6 Sc.3	Sc.3	W E/N - Sc.2 plus shut down	Exceedance (all met)	-	-	-	0%	-	-	-	16%
	Ex3	Highest Lic Level	-	-	-	38	-	-	-	39	
2F – 9 Sc.3b	Sc.3b	o W E/N - Sc.2a plus shut down	Exceedance (all met)	-	-	-	0%	-	-	-	12%
	Ex03	Highest Lic Level	-	-	-	38	-	-	-	38	

# Table 2 Modelling Results for Revised 2026 Mine Plan – Winter Evening Night, dB(A)

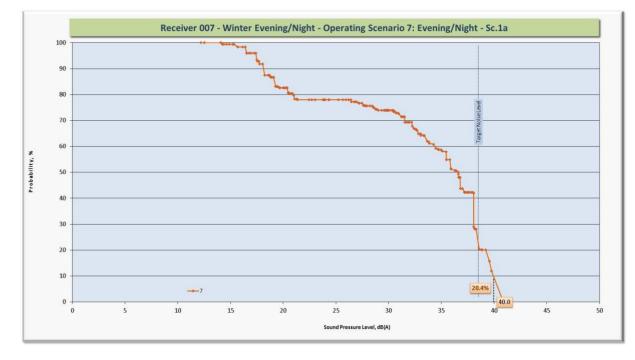
Note: Shaded cells from original modelling results compared to alternate haul string options – non-shaded

## Receiver 7 - Winter Evening and Night

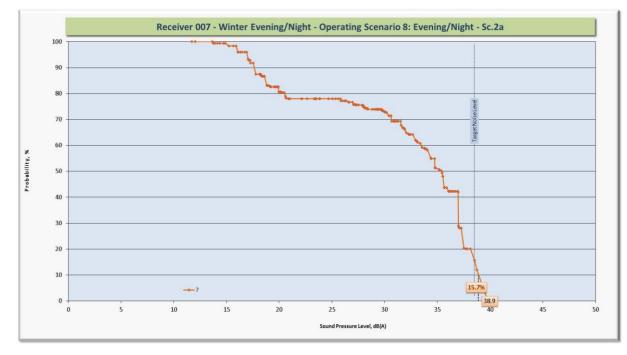


Sc.1 (Original): Unconstrained mining with rehab dozers and day-only activities off

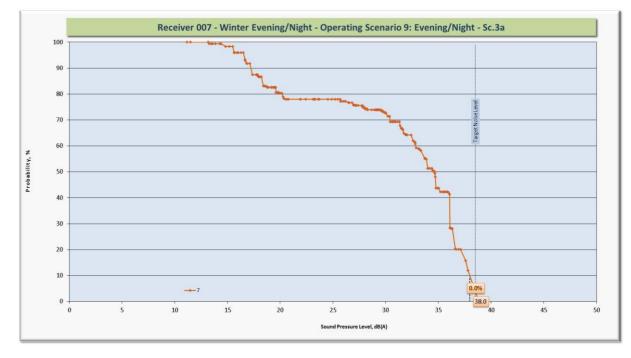
Sc.1a (Alternate haul string option): Unconstrained mining with rehab dozers and day-only activities off



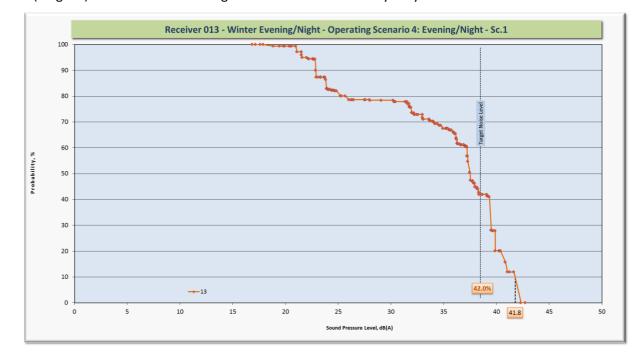
Sc.2c (Alternate haul string option): Sc.1a plus 1st gear reverse for dozers in exposed locations and ancillary equipment strategically relocated or shutdown

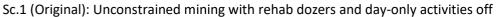


Sc.3b (Alternate haul string option): Sc.2c plus shut down Exc 3

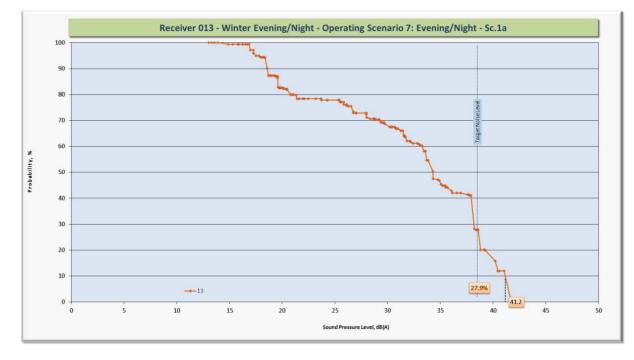


### **Receiver 13 - Winter Evening and Night**

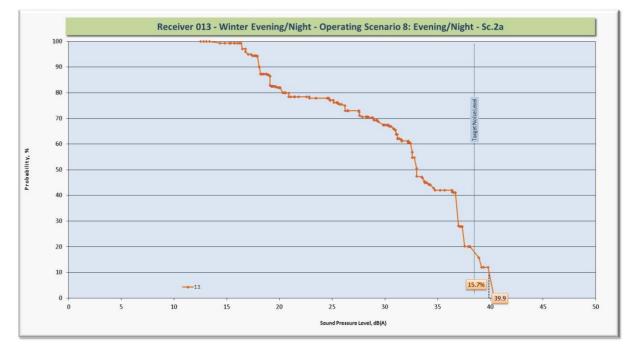




Sc.1a (Alternate haul string option): Unconstrained mining with rehab dozers and day-only activities off



Sc.2c (Alternate haul string option): Sc.1a plus 1st gear reverse for dozers in exposed locations and ancillary equipment strategically relocated or shutdown



Sc.3b (Alternate haul string option): Sc.2c plus shut down Exc 3

