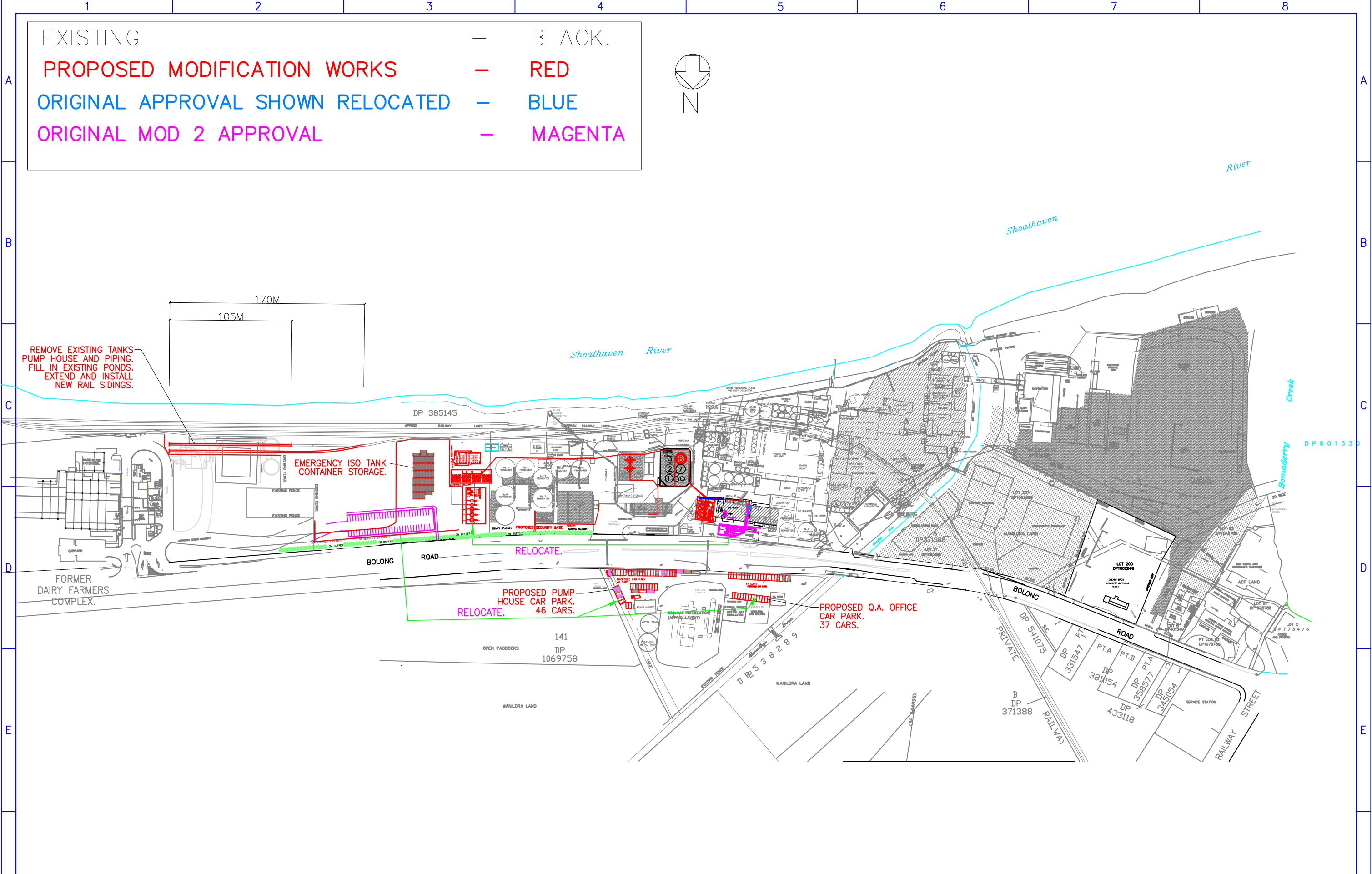


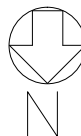
**ANNEXURE 2**

**Plan Details**

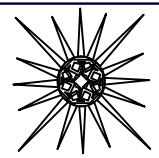
**of Proposed Modification**



EXISTING — BLACK.  
PROPOSED MODIFICATION WORKS — RED  
ORIGINAL APPROVAL SHOWN RELOCATED — BLUE  
ORIGINAL MOD 2 APPROVAL — MAGENTA



H	31/10/16	D3	Entrance road relocated.	Wordin	P.C.B.H.
G	26/10/16	ALL	Syrups tank removed.		P.C.B.H.
F	20/9/16	ALL	Rail sidings added.		P.C.B.H.
E	15/9/16	ALL	Car parks relocated.		P.C.B.H.
D	30/8/16	ALL	Syrups tank added, layout revised.		P.C.B.H.
O	26/7/16	ALL	Revised layout.	MN285.	P.C.B.H.
A	2-7-15	ALL	Revised layout.		P.C.S.R.
ISS	DATE	ZONE	CHANGE	AMENDMENTS	BY/CKD

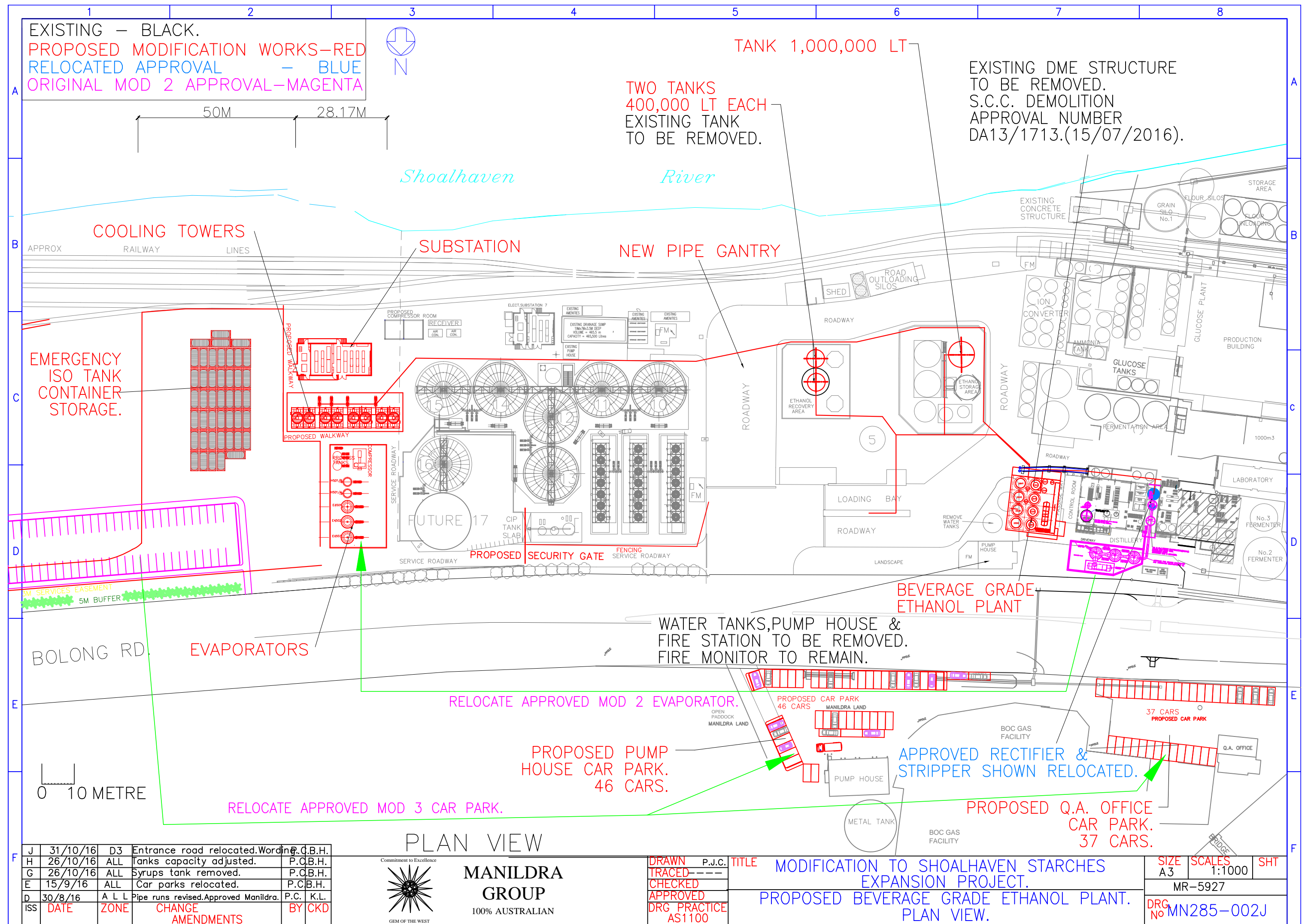


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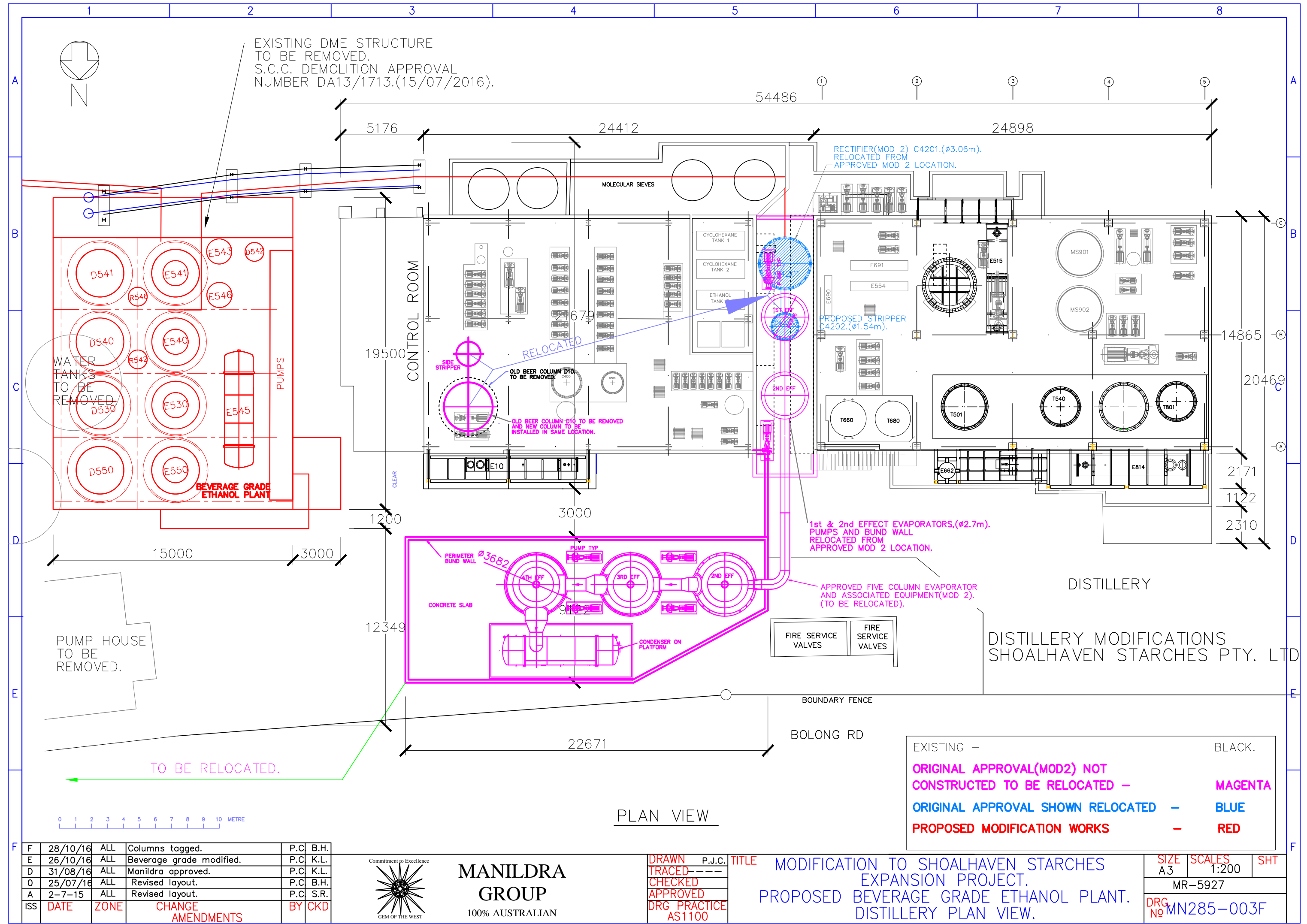
DRAWN P.C.  
TRACED ---  
CHECKED /  
APPROVED  
DRG PRACTICE  
AS1100

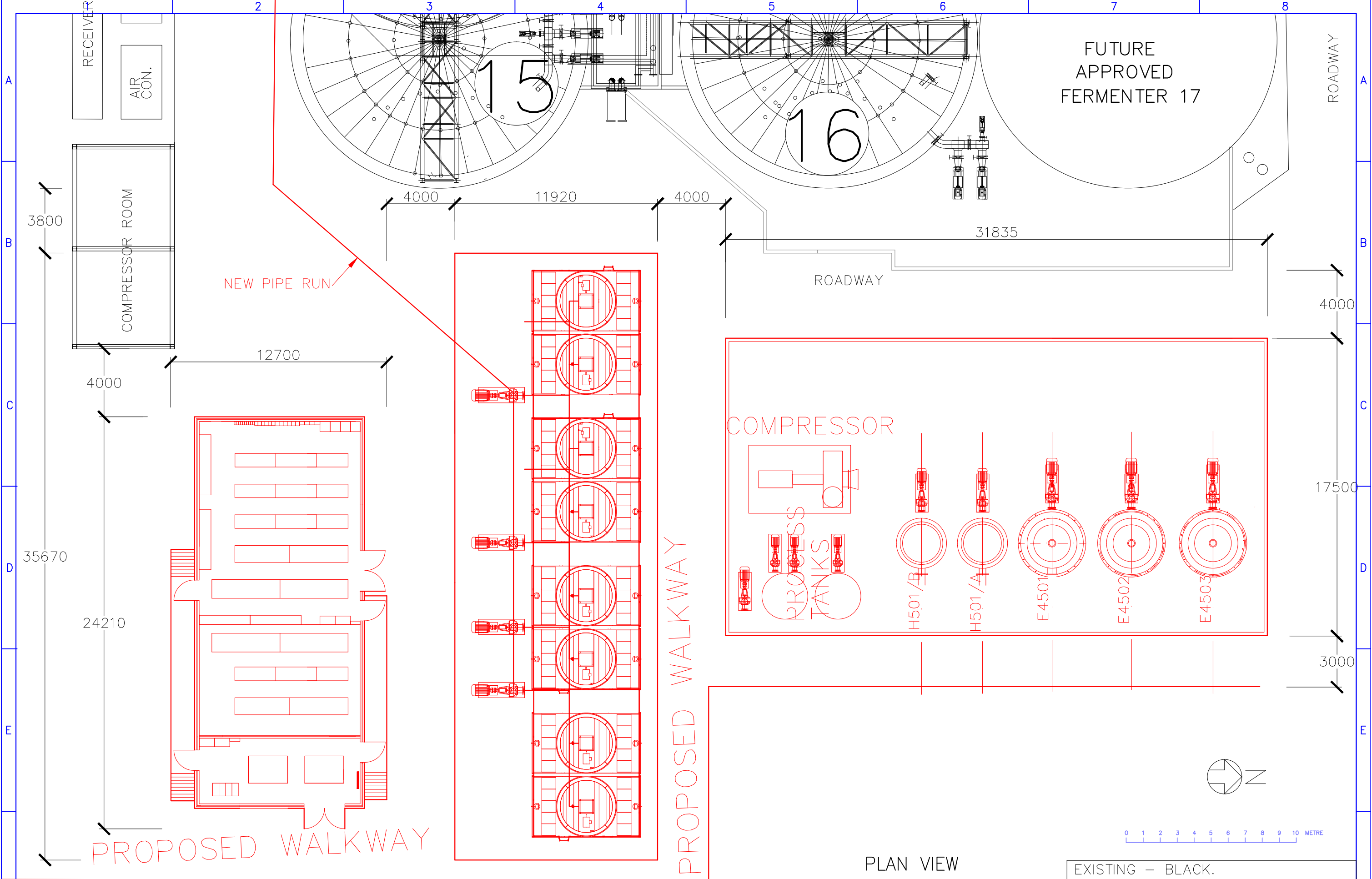
TITLE: MODIFICATION TO SHOALHAVEN STARCHES EXPANSION PROJECT.  
PROPOSED BEVERAGE GRADE ETHANOL PLANT.  
PLAN VIEW OF NEW WORKS.

SIZE	SCALE:
A3	1:3000
MANILDRA-5927	
DRG. No. MN285-001H	









PLAN VIEW

EXISTING – BLACK.  
PROPOSED MODIFICATION WORKS–RED

E	27/10/16	ALL	Dimension added.	P.C	B.H.
D	30/8/16	ALL	Revised & Manildra approved.	P.C	K.L.
O	25/07/16	ALL	Revised layout.	P.C	B.H.
A	2–7–15	ALL	Revised layout.	P.C	S.R.
ISS	DATE	ZONE	CHANGE AMENDMENTS	BY	CKD

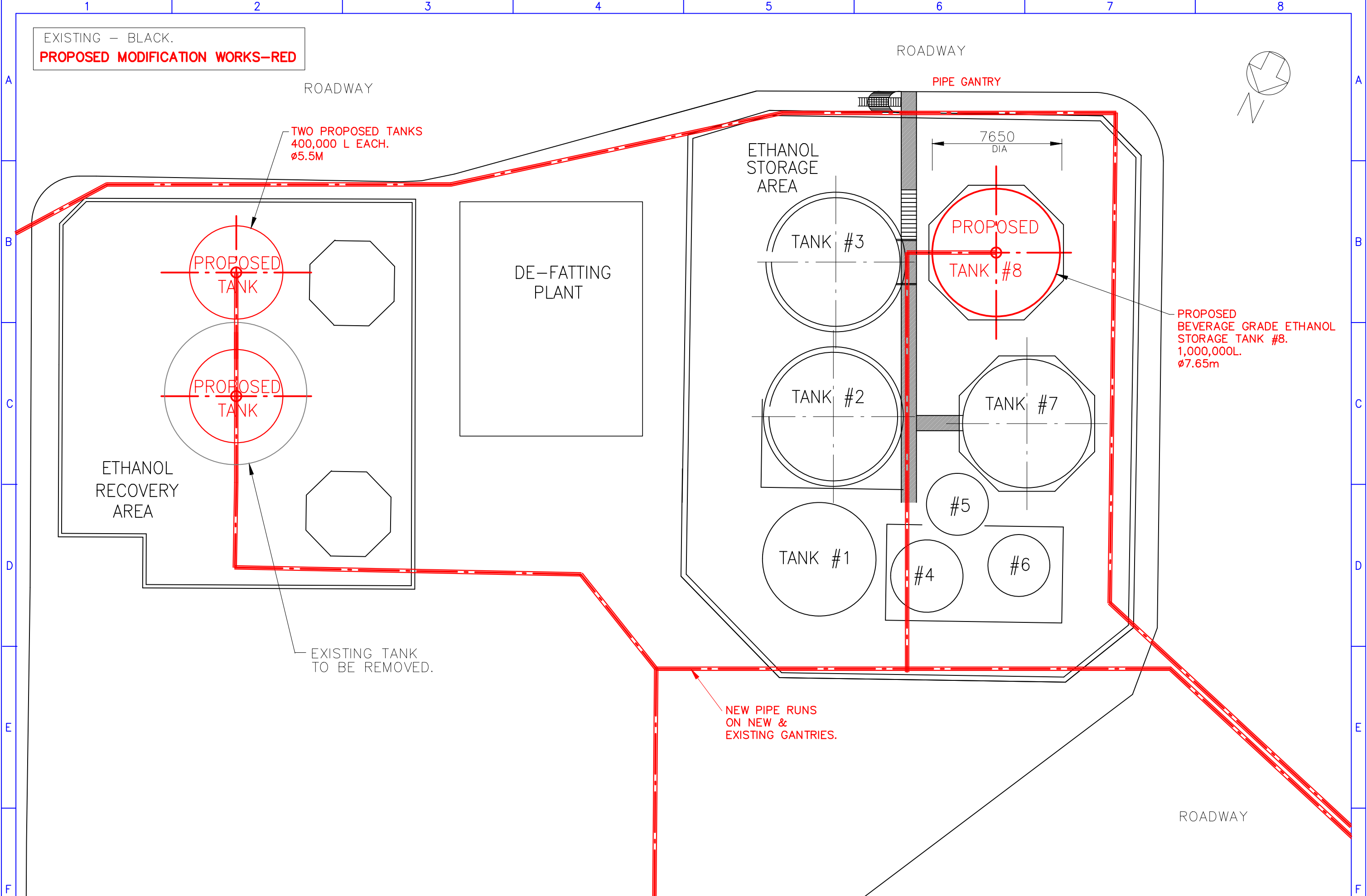


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CHECKED  
APPROVED  
DRG PRACTICE  
AS1100

TITLE  
MODIFICATION TO SHOALHAVEN STARCHES  
EXPANSION PROJECT.  
PROPOSED BEVERAGE GRADE ETHANOL PLANT.  
EVAPORATOR PLAN VIEW.

SIZE	SCALES	SHT
A3	1:200	
MR-5927		
DRG No	MN285-004E	



E	26/10/16	ALL	Tanks capacity adjusted.	P.C.	B.H.
D	30/8/16	A L L	Pipe runs revisedManildra approved.	P.C.	K.L.
1	26/7/16	A L L	For approval.	P.C	B.H.
ISS	DATE	ZONE	CHANGE AMENDMENTS	BY	CKD

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TRACED

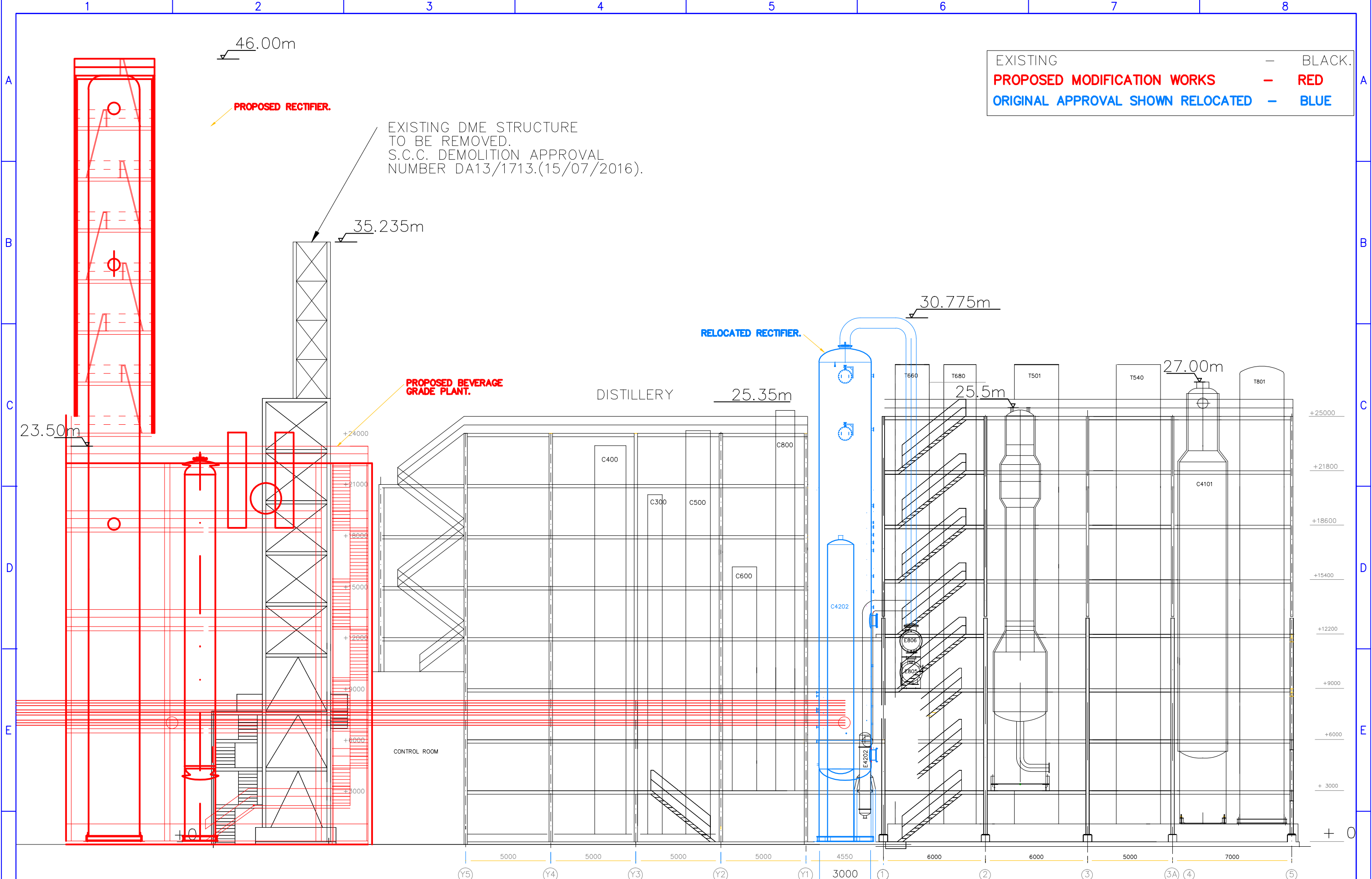
CHECKED

APPROVED

DRG PRACTICE AS1100

TITLE MODIFICATION TO SHOALHAVEN STARCHES EXPANSION PROJECT.  
PROPOSED BEVERAGE GRADE ETHANOL PLANT. STORAGE TANK PLAN.

SIZE	SCALES	SHT
A3	1:200	
MR-5927		
DRG No	MN285-005E	



ARRANGEMENT – ELEVATION LOOKING SOUTH FROM GRID A

E	28/10/16	ALL	Columns reconfigured.	P.C. B.H.
D	30/8/16	ALL	Manildra approved.	P.C. K.L.
O	25/07/16	ALL	Revised layout.	P.C. B.H.
A	2-7-15	ALL	Revised layout.	P.C. S.R.
ISS	DATE	ZONE	CHANGE AMENDMENTS	BY CKD

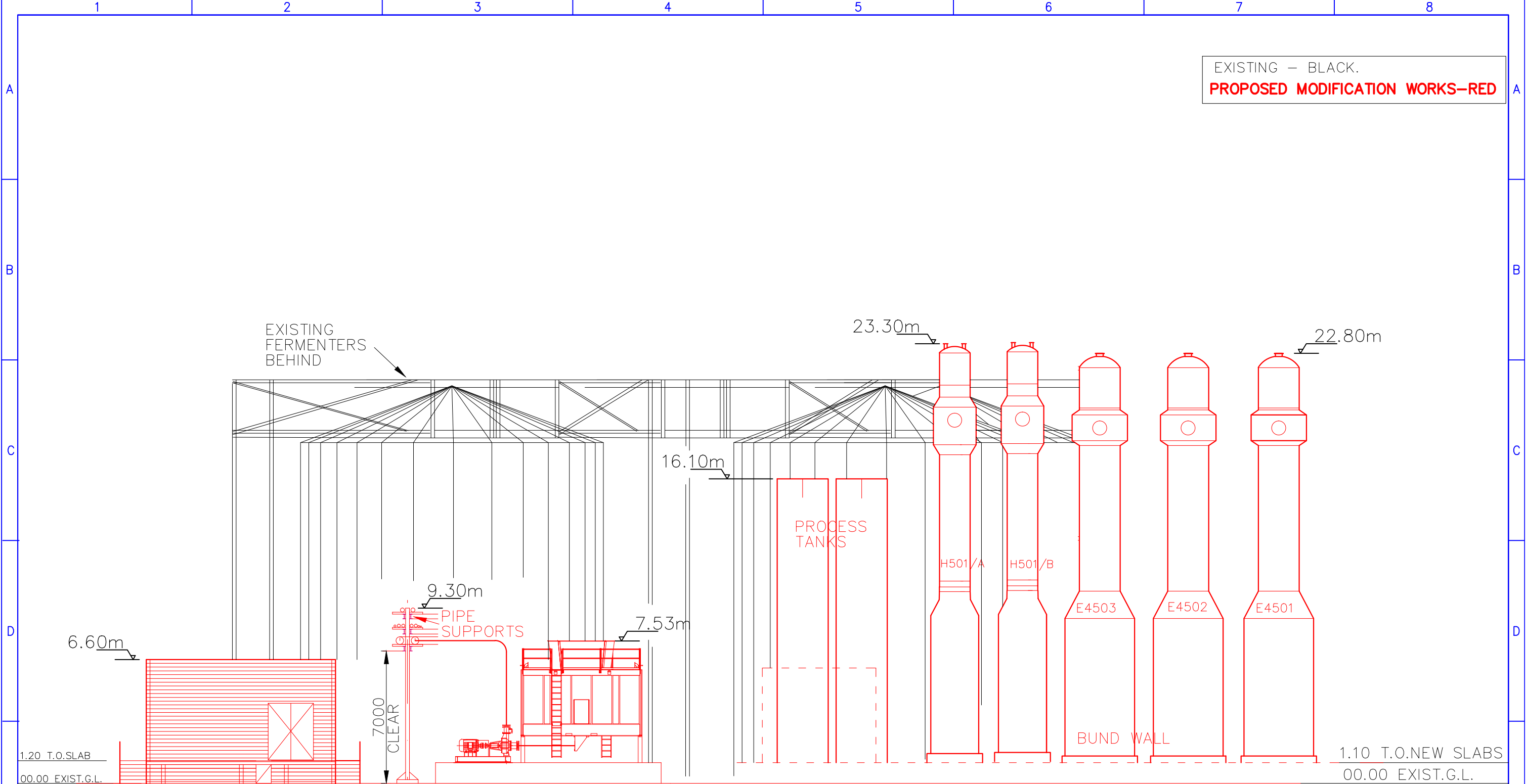


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CHECKED  
APPROVED  
DRG PRACTICE AS1100

**TITLE** MODIFICATION TO SHOALHAVEN STARCHES  
EXPANSION PROJECT.  
PROPOSED BEVERAGE GRADE ETHANOL PLANT.  
DISTILLERY ELEVATION LOOKING SOUTH.

SIZE	SCALES	SHT
A3	1:200	
MR-5927		
DRG No	MN285-006E	



ELEVATION LOOKING WEST

E	27/10/16	ALL	Was RLs.	P.C.	K.L.
D	30/8/16	ALL	Manildra approved.	P.C.	K.L.
0	25/07/16	ALL	Revised layout.	P.C.	B.H.
A	2-7-15	ALL	Revised layout.	P.C.	S.R.
1	29-06-15	A L L	For approval.	Pat S.	P.C./J.S.
ISS	DATE	ZONE	CHANGE AMENDMENTS	BY	CKD



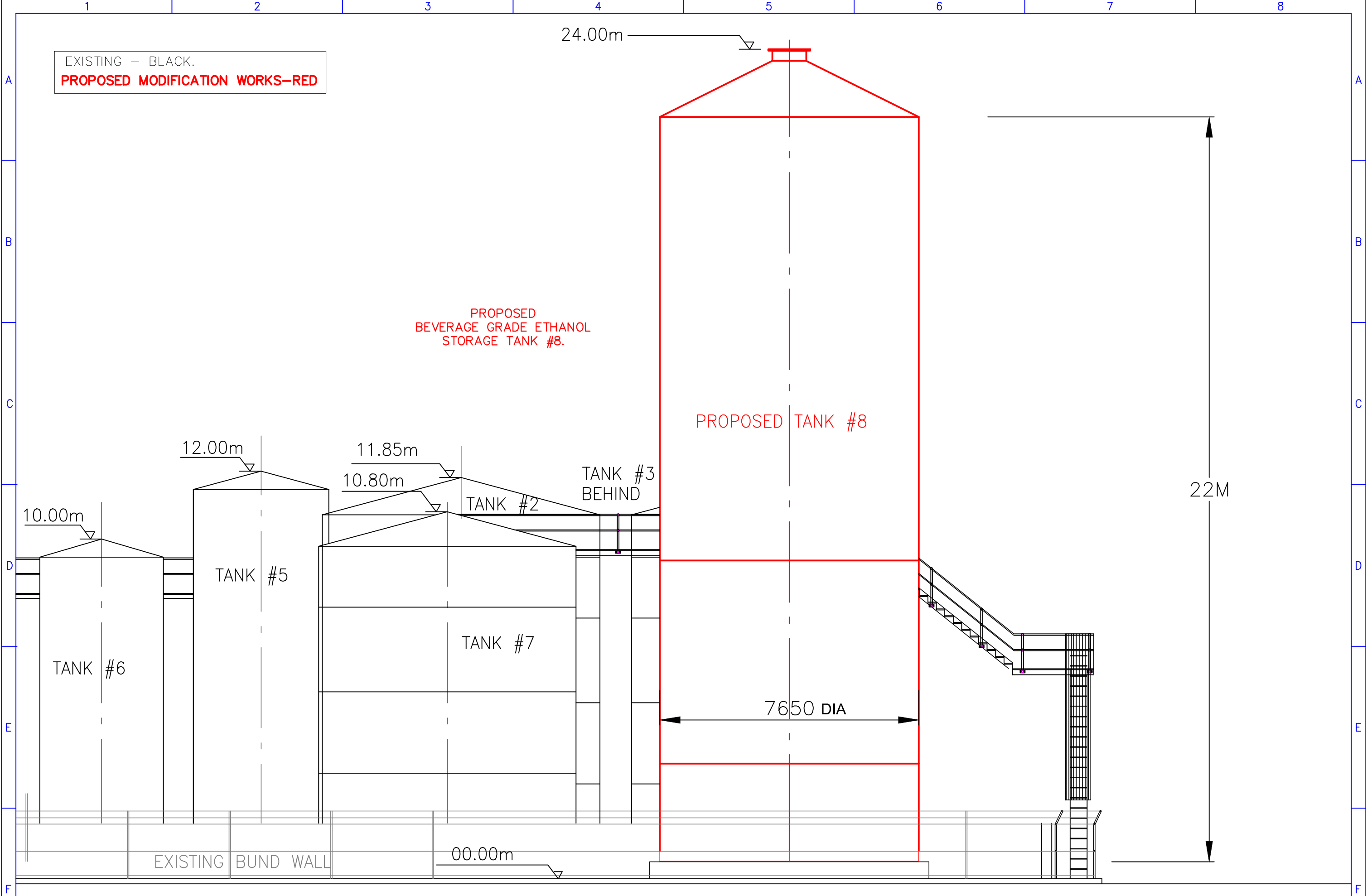
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DRAWN P.J.C.  
TRACED  
CHECKED  
APPROVED  
DRG PRACTICE AS1100

TITLE  
MODIFICATION TO SHOALHAVEN STARCHES  
EXPANSION PROJECT.  
PROPOSED BEVERAGE GRADE ETHANOL PLANT.  
EVAPORATOR ELEVATION LOOKING WEST.

SIZE	SCALES	SHT
A3	1:200	
MR-5927		
DRG No	MN285-007E	





C	27/10/16	A L L	Tank now 1,000,000l.	P.C.	B.H.
1	26/7/16	A L L	For approval.	P.C.	B.H.
ISS	DATE	ZONE	CHANGE AMENDMENTS	BY	CKD

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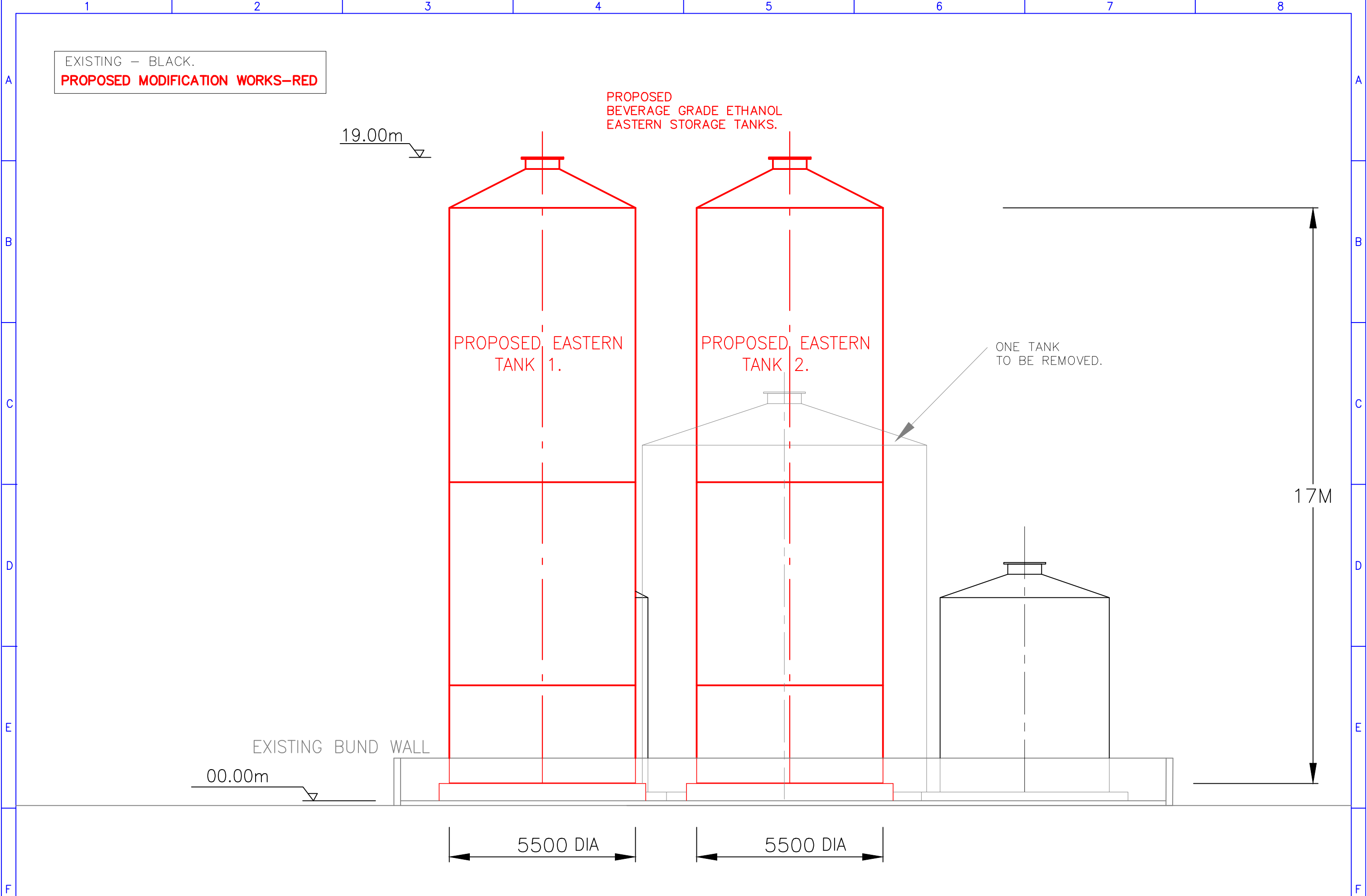
DRG PRACTICE AS1100

TITLE

MODIFICATION TO SHOALHAVEN STARCHES EXPANSION PROJECT.

PROPOSED BEVERAGE GRADE ETHANOL PLANT. STORAGE TANK ELEVATION LOOKING EAST.

SIZE	SCALES	SHT
A1	1:100	
MR-5927		
DRG. No MN285-008C		



C	27/10/16	A L L	Tank now 400,000L.	P.C.	B.H.
1	26/7/16	A L L	For approval.	P.C.	B.H.
ISS	DATE	ZONE	CHANGE AMENDMENTS	BY	CKD

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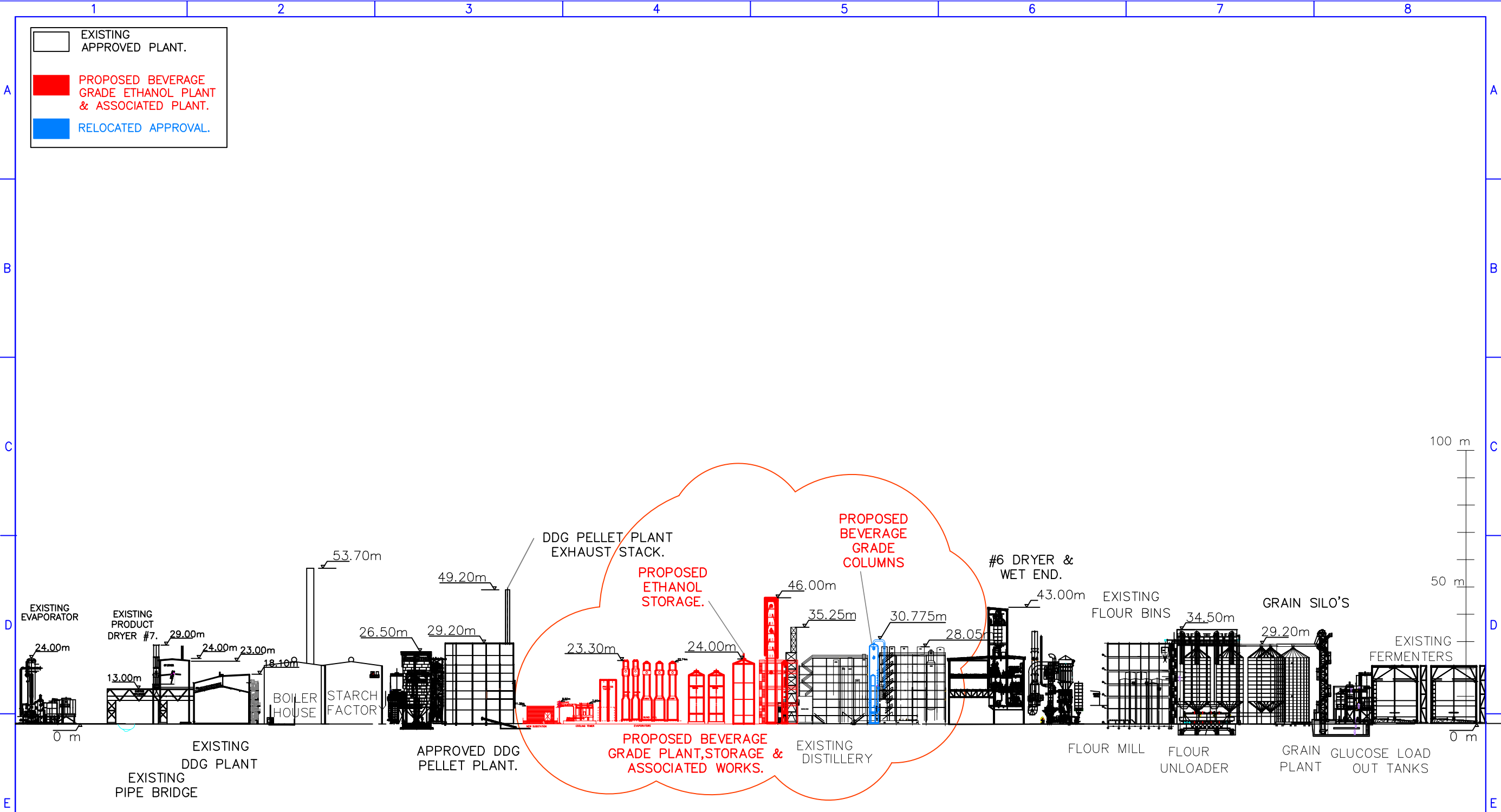
DRAWN	P.J.C.
TRACED	---
CHECKED	---
APPROVED	---
DRG PRACTICE	AS1100

TITLE

MODIFICATION TO SHOALHAVEN STARCHES EXPANSION PROJECT.

PROPOSED BEVERAGE GRADE ETHANOL PLANT. EAST STORAGE TANKS ELEVATION LOOKING WEST.

SIZE	SCALES	SHT
A 1	1:100	
MR-5927		
DRG. No	MN285-009C	



TYPICAL ELEVATIONS OF STRUCTURES  
ON SHOALHAVEN STARCHES SITE.

F	26/10/16	ALL	Tank heights finalised.	P.C.	B.H.
E	26/10/16	ALL	Syrups tank removed.	P.C.	B.H.
D	31/08/16	All	Manildra approved.	P.C.	K.L.
O	26/7/16	All	New layout.New drawing number.	P.C.	B.H.
I	19-02-15	D2	Colour amended.	Pa	B./J.S.
H	9-02-15	D1	Dryer #6 added.	Pa	B./J.S.
G	30-01-15	A L L	Notes amended,council application	Pa	B./J.S.
ISS	DATE	ZONE	CHANGE AMENDMENTS	BY	CKD

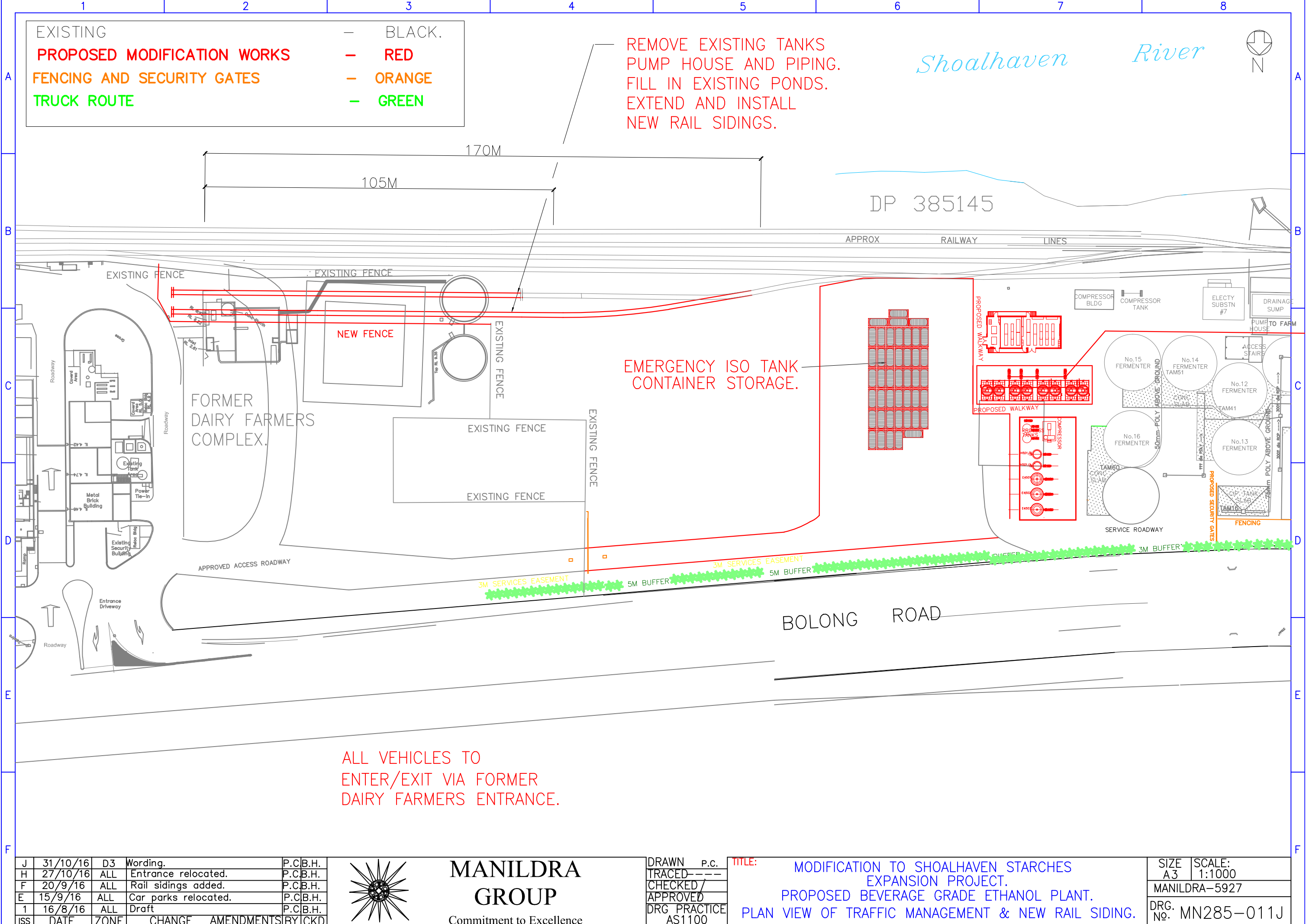


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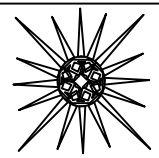
DRAWN P.J.C.  
TRACED  
CHECKED  
APPROVED  
DRG PRACTICE AS1100

TITLE MODIFICATION TO SHOALHAVEN STARCHES  
EXPANSION PROJECT.  
PROPOSED BEVERAGE GRADE ETHANOL PLANT.  
OVERALL SITE ELEVATIONS.

SIZE	SCALES	SHT
A3	1:1500	
MR-5927		
DRG No	MN285-010F	



J	31/10/16	D3	Wording.	P.C.B.H.
H	27/10/16	ALL	Entrance relocated.	P.C.B.H.
F	20/9/16	ALL	Rail sidings added.	P.C.B.H.
E	15/9/16	ALL	Car parks relocated.	P.C.B.H.
1	16/8/16	ALL	Draft	P.C.B.H.
ISS	DATE	ZONE	CHANGE	AMENDMENTS BY CKD



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TRACED ---  
CHECKED /  
APPROVED  
DRG PRACTICE  
AS1100

**TITLE:**  
MODIFICATION TO SHOALHAVEN STARCHES  
EXPANSION PROJECT.  
PROPOSED BEVERAGE GRADE ETHANOL PLANT.  
PLAN VIEW OF TRAFFIC MANAGEMENT & NEW RAIL SIDING.

SIZE	SCALE:
A3	1:1000
MANILDRA-5927	
DRG. No. MN285-011J	