

Last revised 28th February 2017



Table of Contents

| 1.0 | | Background | 4 |
|------|-----|--|----|
| 2.0 | | Scope | 4 |
| 3.0 | | Description and Likelihood of Hazards [Clause 98C (1)(a) & (b)] | 5 |
| | 3.1 | | |
| | 3.2 | Human Health Risk Table | 6 |
| 4.0 | | Action and Control [Clause 98C(1)(c)] | 7 |
| | 4.1 | Pre-emptive Controls | 7 |
| | 4.2 | Safety Equipment [Clause 98C (1)(f)] | 7 |
| 5.0 | | Inventory of Pollutants [Clause 98C(1)(d) & (e)] | 8 |
| 6.0 | | Contact Details [Clause 98C(1)(g) & (h)] | 9 |
| 7.0 | | Communicating with Neighbours & the Local Community [Clause 98C(1)(i)] | 9 |
| 8.0 | | Minimising Harm to Persons on the Premises [Clause 98C(1)(j)] | 10 |
| | 8.1 | Activation of Alarms | 10 |
| | 8.2 | Automatic Detection Systems | 10 |
| 9.0 | | Protocol for Notification of Pollutions Incidents [Clause 98C(1)(I)] | 11 |
| | 9.1 | Local Health Units | 12 |
| 10.0 |) | Actions to be taken to control and remedy a pollution incident [Clause 98C(1)(I)] | 13 |
| 11.0 |) | Action after the initial response to a Pollution Incident | 13 |
| 12.0 |) | Arrangements to minimise risk and harm [Clause 98C(2)(d)] | 14 |
| 13.0 | | Staff Training [Clause 98C(2)(e)] | |
| | 13. | 1 Induction Training & Toolbox Meetings | 14 |
| | 13. | 2 Emergency Preparedness | 14 |
| | 13. | 3 Equipment Training | 14 |
| | 13. | 4 Level of Competence | 15 |
| | 13. | 5 Refresher Training | 15 |
| 14.0 |) | Maintaining and Testing the Plan | 15 |
| 15.0 |) | Appendix One – 40 Christie St, St Marys | 16 |
| | 15. | 1 Neighbouring Facilities | 16 |
| | 15. | 2 Detailed Site Map (Christie St) with nominated designated areas for Storage of Hazardous | |
| | Ma | iterials | 17 |



| | 15.3 | Site Location Map (Christie St) | 18 |
|-----|---------|--|----|
| | 15.4 | WorkCover NSW Notification of Dangerous Goods | 19 |
| 16. | 0 Арр | endix Two – 66 Links Rd, St Marys | 21 |
| | 16.1 | Neighbouring Facilities | 21 |
| | 16.2 | Detailed Site Map (Christie St) with nominated designated areas for Storage of Hazardous | |
| | Materia | ıls | 22 |
| | 16.3 | Site Location Map (66 Links Rd, St Marys) | 23 |
| | 16.4 | WorkCover NSW Notification of Dangerous Goods | 24 |



1.0 Background

The introduction of new requirements under the Protection of the Environment Legislation Amendment Act 2011 (POELA Act) sets out specific requirements for all businesses holding a current Environment Protection Licence. These requirements include the preparation, keeping, testing and implementing of a Pollution Incident Management Response Plan

2.0 Scope

The scope of this Pollution Incident Response Management Plan (PIRMP) is to comply with the NSW *Protection of the Environment Operations Act 1997 section 153* and the *Protection of the Environment Operations (General) Regulation 2009*, to prepare, keep, test and implement a PIRMP.

This PIRMP has been formatted in accordance with the guidance material provided by the EPA. This PIRMP covers the following businesses, which are all wholly owned by Tox Free Limited (ASX – TOX) two (2) sites:

- Tox Free Australia Pty Ltd 40 Christie Street, St Marys NSW 2760
- Tox Free Australia Pty Ltd 66 Links Road, St Marys NSW 2760

| Trading Name | Legal Entity | Address | ABN | EPA Licence |
|-------------------------------|-------------------------------|--------------------------------------|----------------|-------------|
| Tox Free Australia Pty Ltd | Tox Free Australia Pty Ltd | 40 Christie St, St Marys NSW 2760 | 31 127 853 561 | 12628 |
| Tox Free Australia Pty Ltd | Tox Free Australia Pty Ltd | 40 Christie St, St Marys NSW 2760 | 31 127 853 561 | 7263 |
| Tox Free Australia Pty Ltd | Toxfree (NSW) Pty Ltd | 66 Links Rd, St Marys NSW | 31 127 853 561 | 12943 |

This plan overlaps certain other documents that form part of the Toxfree Quality, Environmental and Safety Management System (QUEST) & Certified by Lloyds & SAI Global. These include:

- Toxfree HSEQ Risk Profile
- ESM1R10S Emergency Contact List
- ➤ ESM1R11S Emergency Response Plan
- ESM1R23S Site Manifest



3.0 Description and Likelihood of Hazards [Clause 98C (1)(a) & (b)]

3.1 Environmental Risk Table

| ACTIVITY | ENVIRONMENTAL RISK RANKING | LEVEL OF RISK |
|---|-------------------------------|---------------|
| Balcan Lamp Crusher emission to air (Phosphor or mercury) | 6x8=48 | High Risk |
| Major Contract Weekend Collections Spills of wastes to stormwater, land or emissions to air | 5x8=40 | High Risk |
| Waste Handling spills | 5x5=25 | Moderate Risk |
| Drum Decanting (Non Hazardous Chemicals) spills to stormwater | 5x5=25 | Moderate Risk |
| Flammable Storage Area (outside main warehouse) Spills | 5x5=25 | Moderate Risk |
| Storage and Handling Spill to stormwater | 5x5=25 | Moderate Risk |
| Oxidizer Storage Spill to stormwater or adverse reaction causing air emission | 3x8=24 | Moderate Risk |
| Transport spill to environment or emission to air | 3x8=24 | Moderate Risk |
| Maintenance spill to stormwater | 3x8=24 | Moderate Risk |
| Off-site works spill to ;land or stormwater during offsite hazardous waste collections | 3x8=24 | Moderate Risk |
| Fire Extinguisher Decanting Spill to stormwater | 3x5=15 | Low Risk |
| Acid and Alkaline Storage spill to stormwater | 3x4=12 | Low Risk |
| Laboratory Chemical Sorting emission to air from incompatible chemicals coming into contact | 3x4=12 | Low Risk |
| Elephants Foot drum crusher leak to stormwater or land | 3x3=9 | Low Risk |



safe.reliable.sustainable

3.2 Human Health Risk Table

| ACTIVITY | SAFETY RISK RANKING | LEVEL OF RISK |
|--|------------------------|---------------|
| Acid and Alkaline Storage leak to stormwater and exposure to people | 5x10=50 | Extreme Risk |
| Off-site works emission to air, land or surface waters resulting in human exposure | 6x8=48 | High Risk |
| Balcan Lamp Crusher emissions to air (Phosphor and/or mercury) resulting in human exposure | 6x8=48 | High Risk |
| Laboratory Chemical Sorting emissions to air or stormwater system resulting in human exposure | 6x8=48 | High Risk |
| Major Contract Weekend Collections emissions to surface waters, air or land resulting in human exposure | 5x8=40 | High Risk |
| Flammable Storage Area (outside main warehouse) emissions to air or stormwater resulting in human exposure | 5x8=40 | High Risk |
| Oxidizer Storage emissions to stormwater or air resulting in human exposure | 5x8=40 | High Risk |
| Storage and Handling emissions to air, water or land resulting in human exposure | 5x8=40 | High Risk |
| Waste Handling emissions to land, air or stormwater resulting in human exposure | 6x5=30 | High Risk |
| Drum Decanting (Non Hazardous Chemicals) emission s to stormwater or air resulting in human exposure | 5x5=25 | Moderate Risk |
| Fire Extinguisher Decanting emissions to air or stormwater resulting in human exposure | 5x5=25 | Moderate Risk |
| Transport emission to air, land or surface waters resulting in human exposure | 3x8=24 | Moderate Risk |
| Maintenance emission to land, surface waters or land resulting | 3x8=24 | Moderate Risk |
| Elephants Foot drum crusher emission to air or stormwater resulting in human exposure | 3x3=9 | Low Risk |



4.0 Action and Control [Clause 98C(1)(c)]

Action and Controls for each identified Hazard can be found in the site Aspects and Impacts Register ESM1R1S and the Toxfree QUEST system.

4.1 Pre-emptive Controls

Each site has the following:

- > Storm-water shut-off valves located at the stormwater outlet.
- > Storm water / fire water retention
- Back-to-Base Alarm system
- Certified Fire Panels (registered through Penrith Council)
- Segregated Storage areas for Dangerous Goods
- Up-to-date manifest of Dangerous Goods
- Staff trained in Spill Response + Dangerous Goods Handling
- > Staff trained in First Attack Fire Fighting

4.2 Safety Equipment [Clause 98C (1)(f)]

The site has safety equipment and infrastructure in place to manage environmental and human health risks posed by site operations. The safety equipment and infrastructure is suitable for both pollution and emergency incidents.

Safety equipment utilised across the two sites include the following:

- Fire Extinguishers (3 Types)
 - Water located in warehouses and office areas
 - Foam Warehouse areas only
 - o Dry Powder Flammable Liquid Storage areas & transport vehicles
- Hose reels
 - Christie St three (3) locations within the main warehouse and one (1) external.
 Two (2) with foam attachments
 - Links Rd four (4) external. Two (2) of four with foam attachments
- Fire Hydrants
 - Christie St hydrants suitable for use by NSWFB available at the South and North West of the property
 - Links Rd no known hydrants on site
- Personal Protective Equipment (PPE)
 - Multi-level PPE available including Self Contained Breathing Apparatus available at both sites
- > Spill Kits located throughout both facilities in strategic locations



In addition, Toxfree (Chemsal) Pty Ltd has been taken over by Tox Free Solutions and is in the process of implementing a number of controls and checks and balances at the site to ensure environmental compliance is achieve. These controls include:

- Revised Environmental and Dangerous Goods risk profiles at the site.
- Detailed environmental and dangerous goods compliance plans based on site licenses.
- Periodic site environmental and dangerous goods audits
- Periodic environmental and dangerous goods audit reviews
- Site based management plans including site environmental monitoring plan
- Safety Data Sheets (SDS). These are electronically available at the site
- Implementation of the observation reports system which requires reporting and actions of any environmental risk or incident
- Implementation of incident reporting and follow up for any significant environmental issues

The Pollution Incident Response Management Plans will be included in the Emergency Response Plan.

5.0 Inventory of Pollutants [Clause 98C(1)(d) & (e)]

Toxfree (Chemsal) is a hazardous waste collection and disposal company. The types and quantities of hazardous material stored at each site are described in each of the WorkCover Notification of Dangerous Goods. These documents are under each of the individual site sections, which also include a location map and details relating to Neighbour contacts.

- Appendix 1 Christie Street
- Appendix 2 Links Rd

A complete manifest of material stored at each of the sites can be found in Emergency Site Manifest. This manifest is updated each month or when manifested quantities have changed.



6.0 Contact Details [Clause 98C(1)(g) & (h)]

The following contacts relate to contacts which are utilised across both NSW sites. Site Specific contacts will be located in the specific Appendix for each site to ensure there is no confusion.

| Name | Role | Contact |
|-----------------------|----------------------------|--------------|
| NSW Fire & Rescue | Emergency Service | 000 |
| Police | Emergency Service | 000 |
| Ambulance | Emergency Service | 000 |
| NSW EPA | Environmental Regulator | 131 555 |
| Toxfree (main office) | Business owner | 02 9851 4200 |
| Jesse Brown | Business Unit Manager | 0477 366 396 |
| Aaron Hajinakitas | Operations Manager | 0409 006 864 |
| Steven Kelly | Chief Warden – Christie St | 0407 017 823 |
| Stewart Pearson | Chief Warden – Links Road | 0439 977 011 |
| Lisa Gatt | Toxfree HSEQ Manager | 0411 123 868 |
| | | |
| Security Control Room | Security | 03 9331 0110 |

7.0 Communicating with Neighbours & the Local Community [Clause 98C(1)(i)]

The two sites which Toxfree operate within the St Marys region are located within heavily industrial zone.

A list of neighbours and contact details, local to each site, is located within each Appendix for the applicable site.

The following information provides approximate distances to residential areas located in proximity to each site, in consideration of potential air emissions:

- > 40 Christie Street
 - o 3km east
 - o 7km south west
 - o 8km west



- o 7km south
- o 6km north
- 66 Links Road
 - o 5km east
 - o 6km south east
 - o 10km north
 - o 8km west

8.0 Minimising Harm to Persons on the Premises [Clause 98C(1)(j)]

Each site has a number of mechanisms to detect risks and alert staff to incidents at the site so control, containment and remedial action can be instigated. These controls include:

8.1 Activation of Alarms

8.1.1 Raising the Alarm

- > All staff members can activate the site alarm that indicates that evacuation is required.
- > All staff are trained in site operations
- All staff are in a position where training would be able to assist in judging the direness of a situation and if evacuation would be required.
- > Should a staff member determine that evacuation of the site is required, they would set off the alarm.
- On evacuation the staff member who has set off the alarm would report to the emergency controller at the muster point, and detail the situation. This would occur in all cases requiring evacuation.

If site evacuation is not required, a manager will be contacted in order to report the emergency.

8.1.2 Manual Activated

Manually activated alarms are located in the main office and on the western wall of the warehouse at Christie St.

Links Rd has manually activated buttons located both inside and outside the main office complex. These are push button type and are indicated by the signage **Emergency Alarm**. The activation of the emergency alarm will result in a site evacuation.

8.2 Automatic Detection Systems

There are four (4) automatic detection systems in use at the site.

1. Smoke detection in the front office (Links Rd & Christie St)

Upon the detection of smoke in the main office the site evacuation alarm will sound.



- 2. The second is a cyanide detector located in the main warehouse. (Christie St ONLY) *Upon the detection of cyanide in the warehouse the site evacuation alarm will sound.*
- 3. The third is thermal detection within the warehouse. (Links Rd & Christie St) *Upon the detection of heat in the warehouse the site evacuation alarm will sound.*
- 4. The fourth is a chlorine detector located in the main warehouse. (Christie St ONLY) *Upon the detection of chlorine in the warehouse the site evacuation alarm will sound.*

9.0 Protocol for Notification of Pollutions Incidents [Clause 98C(1)(I)]

We are now required to report pollution incidents immediately instead of "as soon as possible" (Section 148 POEO Act)

The following procedure for notification is to be followed. (Also refer to the 24 hour contact details previously advised in No. 6)

PROTOCOL for Industry Notification of Pollution Incidents

Call **000** if the incident presents an immediate threat to human health or property.

If an <u>initial combat agency</u> is not required you must notify the Appropriate Regulatory Authority (ARA) in the following order:

EPA 131 555

The Ministry of Health (Penrith Office) (02) 4734 2022

(via local Public Health Unit – these number are listed below)

WorkCover Authority 13 10 50

Penrith Council (02) 4732 777

Fire & Rescue NSW 000

NSW State Emergency Services 132 500

NSW Rural Fire Service 1800 679 737



9.1 Local Health Units

9.1.1 Metropolitan NSW Local Health Districts

| Local Health District | Contact Number | |
|-----------------------|----------------|--|
| Central Coast | 02 4320 2111 | |
| Illawarra Shoalhaven | 02 4222 5000 | |
| Nepean Blue Mountains | 02 4734 2000 | |
| Northern Sydney | 02 9926 6314 | |
| South Eastern Sydney | 02 9540 7756 | |
| South Western Sydney | 02 9828 6000 | |
| Sydney | 02 9515 9600 | |
| Western Sydney | 02 9845 9900 | |

9.1.2 Rural & Regional NSW Local Health Districts

| Local Health District | Contact Number |
|-----------------------|----------------|
| Far West NSW | 02 8080 1333 |
| Hunter New England | 02 4921 3000 |
| Mid North Coast | 02 6588 2946 |
| Murrumbidgee | 1300 066 055 |
| Northern NSW | 02 6620 2100 |
| Southern NSW | 1300 066 055 |
| Western NSW | 02 6481 2222 |



10.0 Actions to be taken to control and remedy a pollution incident [Clause 98C(1)(I)]

Actions at the site are guided by a number of internal procedures and safe work statements. Safe work statements identify safety and environmental risks prior to operations being undertaken. Procedures relevant to this pollution response management plan include; spill procedure, incident response procedures, emergency response procedures and reporting procedure.

In the event of a spill procedures as outlined in the emergency response plan are to be followed.

- 1. In the event of an **Emission to Air** Site chemists are to be consulted and actions as per recommendation of the chemists are to be undertaken. *If the incident involves threat to life or limb emergency response procedure is implemented.*
- 2. In the event of **Pollution to Land** the Site Chemist & Environmental Compliance team is consulted to determine containment and remedial action.
- 3. In the event of **Fire** the emergency response plan should be implemented

Not every scenario can be articulated in the emergency or pollution response management plans; however the general nature of incidents can be articulated as outlined above which then provides response guidance to the site.

11.0 Action after the initial response to a Pollution Incident

When a pollution incident has occurred and:

- 1. Proper notification has been given, and
- 2. Appropriate action is taken to limit the extent of pollution and make good. The Toxfree quality system requires detailed incident reporting with corrective actions to ensure that we both learn from these incidents and have proper procedures in place.
- 3. See copies of (1) Incident Report and (2) Observation Report

Note relevant forms are contained in Appendix C.



12.0 Arrangements to minimise risk and harm [Clause 98C(2)(d)]

13.0 Staff Training [Clause 98C(2)(e)]

13.1 Induction Training & Toolbox Meetings

Induction training is carried out for employees (and contractors) and the induction training is a critical measurement of the Occupational Health and Safety Targets.

The induction is described and recorded on the QUEST Training Register. It is carried out by an inductor with supervisory/ management capacity. The induction includes information on alarms, evacuation routes and types of emergencies that may occur at the site.

On Line Inductions are also carried out by all Toxfree personnel including OHS, Corporate, Workplace Bullying, Dangerous Goods Awareness.

Monthly toolbox meetings are held with all operational staff over both sites. These discuss relevant OHSE issues both company and locally plus and observations or incidents during the month. These meetings are minuted and recorded along with Actions on the QUEST Action Register.

13.2 Emergency Preparedness

Emergency evacuation drills are conducted six monthly and the emergency alarms are tested bimonthly.

13.3 Equipment Training

Training with equipment that may be required in the event of an emergency is to include:

- Use of Portable Fire Extinguishers;
- Use of hose reels;
- Use of PPE; and
- Use of SCBA equipment
- Spill Training.

All personnel will be trained, as appropriate to their roles in an emergency. This training will be undertaken on an annual basis.



13.4 Level of Competence

Competence and awareness training is conducted by Toxfree. Training levels are determined by the position description. Formal training and certifiable training are conducted as required to fulfil a position description.

A training gap analysis has been carried out both locally and from corporate to identify training requirements for each staff member. Each staff member has a tailored folder covering SWMS which apply to their specific role within the business.

13.5 Refresher Training

Toolbox meetings are utilised to refresh various training elements with operational staff. In addition, training such as Spill Response and First Attack Fire Fighting is held to continually improve the competency of staff members

14.0 Maintaining and Testing the Plan

The PIRMP will be initially tested within 3 months of implementation to determine if all aspects have been covered. The initial test will involve a desktop scenario of a pollution incident with Operations Manager, Site Supervisors and random operations staff. The scenario will test site actions and notifications to appropriate authorities. Once the test is completed, the test will be reviewed by delegated staff to assess responses and determine compliance with Pollution Incident Response Management Plan requirements under the POEO Regulations.

Thereafter the plan will be tested in line with the site Emergency Plan at 6 monthly intervals, via the same desktop procedures

The PIRMP will be reviewed at least every 12 months and within 1 month of any pollution incident. After a reportable pollution incident the site will conduct a review. Any deficiencies as a result of the review will be rectified and then retested via a desktop scenario as per testing outlined above.

The PIRMP will be included in QMIR-5 Critical Equipment Register with three (3), six (6) and (12) month reviews instigated. It will also be included in the Site based Management Plan for the two sites.

A copy of this plan will accompany the Emergency Plan.

A copy of this plan will be available in the Emergency Box at the front gate.



15.0 Appendix One – 40 Christie St, St Marys

40 Christie Street, St Marys NSW

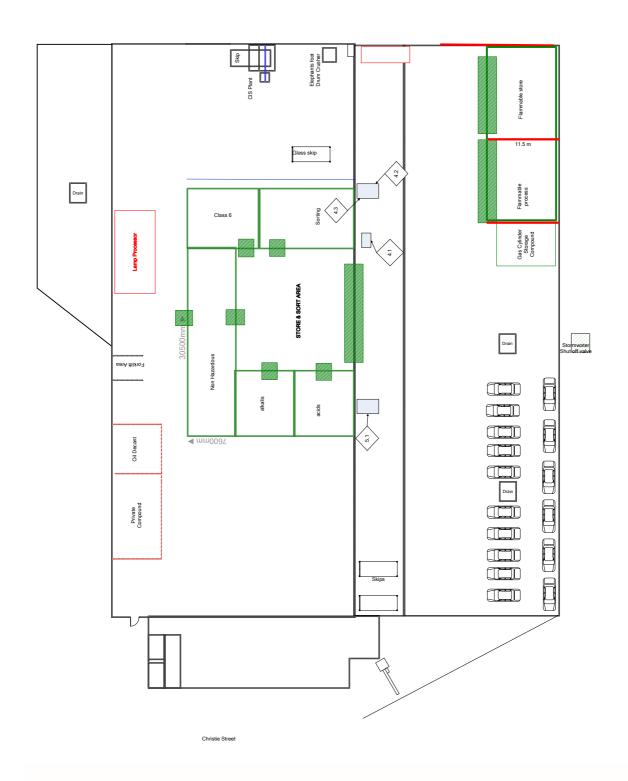
Site Specific Information

15.1 Neighbouring Facilities

| Business | Address | Contact Number |
|-----------------------|---------------------------------------|----------------|
| Royal Wolf Containers | 36 Christie St, St Marys | 02 8071 8300 |
| ADG Welding Supplies | 41 – 43 Christie St, St Marys | 02 9623 3199 |
| Oceania Timbers | Store 1, 19 – 23 Bent St, St Marys | 02 9833 3366 |
| Kookaburra Plumbing | 56 – 62 Christie St, St Marys | 02 9673 0033 |

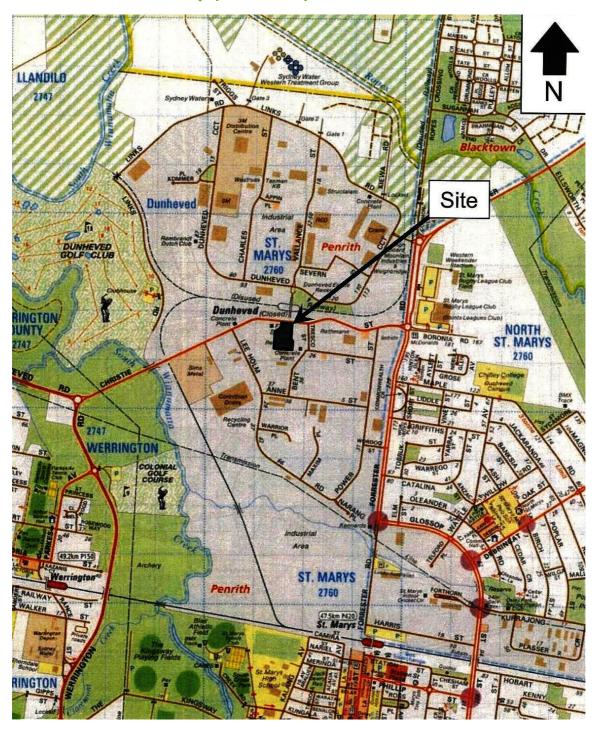


15.2 Detailed Site Map (Christie St) with nominated designated areas for Storage of Hazardous Materials.





15.3 Site Location Map (Christie St)





15.4 WorkCover NSW Notification of Dangerous Goods

Insert Current *WorkCover NSW Notification of Dangerous Goods* (Christie St) document copy here

Page 1 of 2



Insert Current *WorkCover NSW Notification of Dangerous Goods* (Christie St) document copy here

Page 2 of 2



16.0 Appendix Two – 66 Links Rd, St Marys

66 Links Rd, St Marys NSW

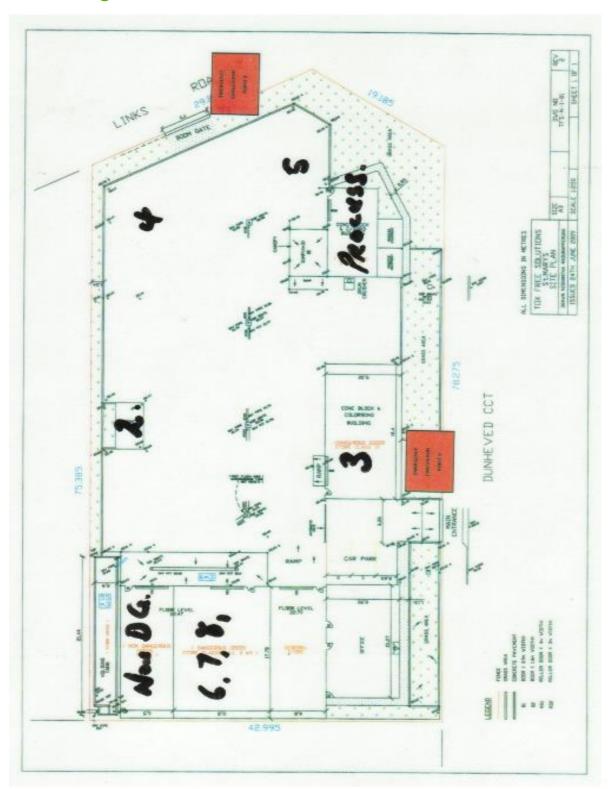
Site Specific Information

16.1 Neighbouring Facilities

| Business | Address | Contact Number |
|-------------------------------|-------------------------------|----------------|
| BFE | 6 Dunheved Circuit, St Marys | 02 9623 6900 |
| Fastening & Hardware Supplies | 4 Dunheved Circuit, St Marys | 02 9623 5400 |
| Grundys Waste | 21 Dunheved Circuit, St Marys | 02 9833 9192 |

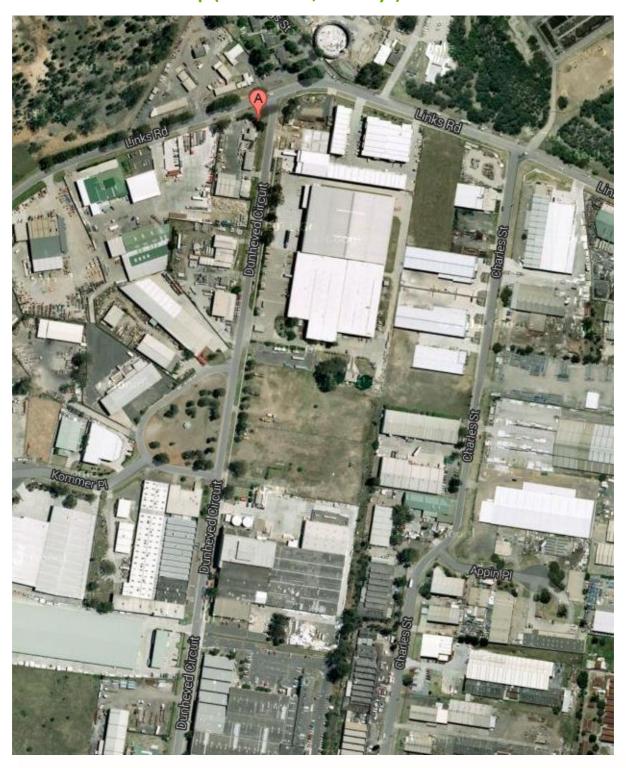


16.2 Detailed Site Map (Links Rd) with nominated designated areas for Storage of Hazardous Materials.





16.3 Site Location Map (66 Links Rd, St Marys)





16.4 WorkCover NSW Notification of Dangerous Goods

Insert Current WorkCover NSW Notification of Dangerous Goods (Links Rd) document copy here

Page 1 of 2



Insert Current WorkCover NSW Notification of Dangerous Goods (Links Rd) document copy here

Page 2 of 2