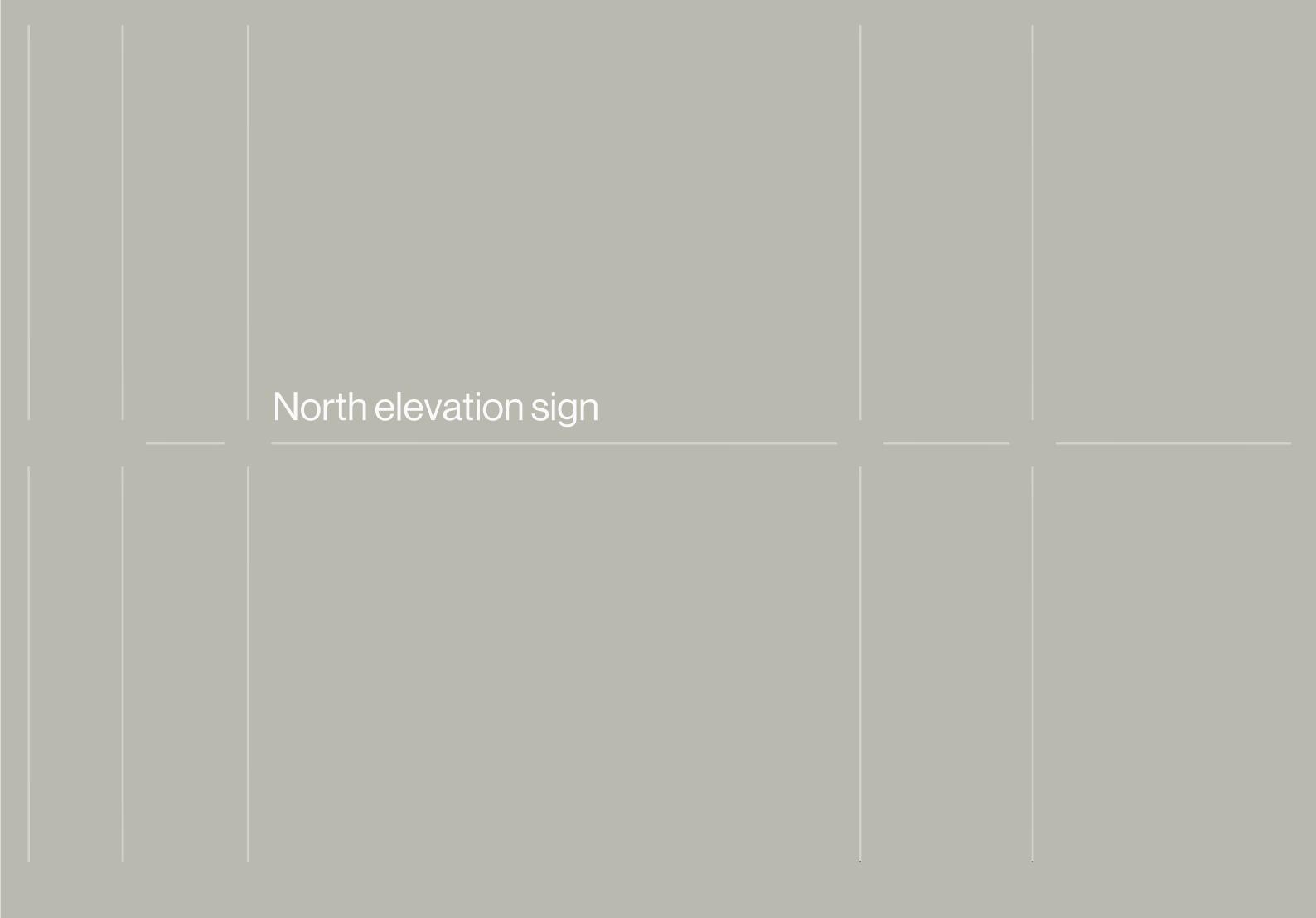
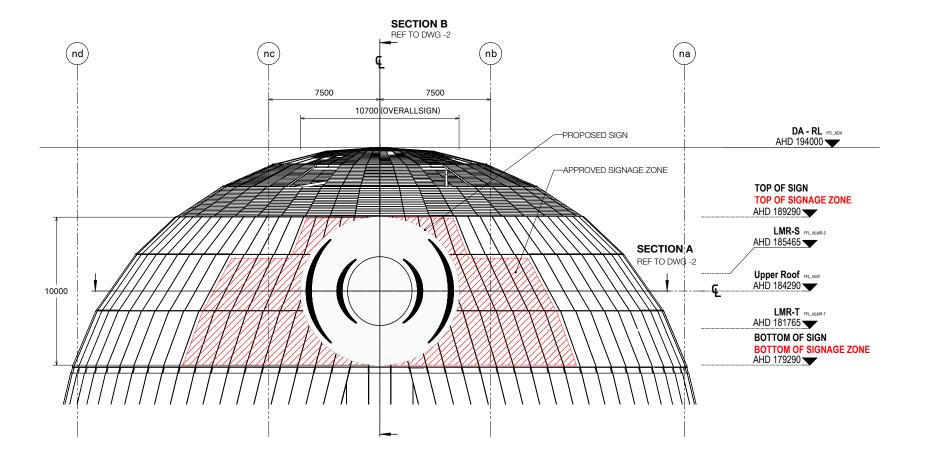
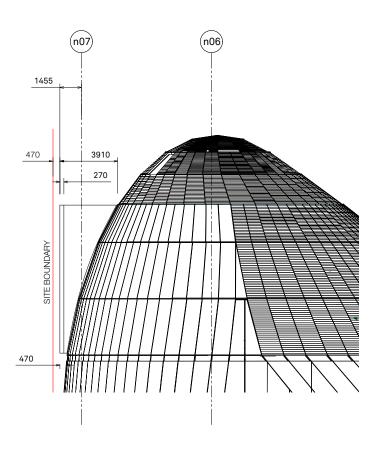
diadem	
Macquarie Group 50 Martin Place, Sydney 2000 North Elevation Sky Sign	
AFT design document	
Issue 2	
MACG 21956 19.10.2022	









# **WEST ELEVATION . DETAIL** SCALE 1:250

#### NORTH ELEVATION SIGN

BRANDMARK 150x50x3 ALUMINIUM RHS (6060 T5) 76x6.35 ALUMINIUM SHS (6060 T5) DIRECT ALUMINIUM FLEX FACE EXTRUSIONS DIR-838 DIRECT ALDMINIOM FLEX FACE EXTRUSIONS DIR-838
DIRECT ALUMINIUM EXTRUSION COVER PLATE DIR-839
3mm ALUMINIUM SHEET SIGN CLADDING
FINISH: 2 PAC PAINT. SATIN
COLOUR: WHITE

LIGHTING ASSEMBLY PANELS 1.6mm ALUMINIUM FIXING: S/S TEK SCREWS TO FRAME FINISH: WHITE. SATIN

SIGN FACE FLEX FACE SPEC.: SEEMEE IV COLOUR: WHITE
BLOCK OUT BLACK GRAPHIC TO FACE UV OVERLAMINATE OVER FACE AFTER APPLICATION OF GRAPHIC

ILLUMINATION REFER TO CLEAR CONTROL PROPOSAL

BRAND SIGNAGE CONTRACTOR TO USE MACQUARIE GROUP BRAND FILE

SIGNAGE CONTRACTOR TO PROVIDE FULL SIZE PROTOTYPE SECTION m1-1 FOR STAKEHOLDER REVIEW AND APPROVAL

SIGNAGE CONTRACTOR DURING FINAL WSD AND SITE SURVEY TO ALLOW FOR BMU MAXIMUM WEIGHT CAPACITIES AND MAXIMUM COMPONENT SIZES FOR AVAILABLE ACCESS ROUTES TO SIGN LOCATION.

#### Drawing title

#### North elevation sign

#### Sign in situ

Issue	Issue date	
2	19.10.2022	
Drawing no	Sheet no	Scale
1	1 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF
Revision		
•		
		•
•		

#### For tender

Client

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.DWG

# diadem

Australia 1300 613 934

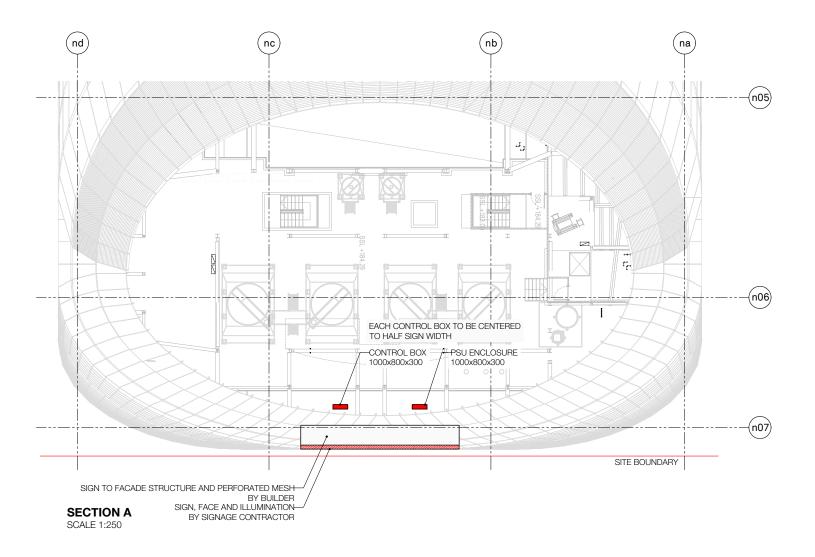
New Zealand +64 9 377 3736

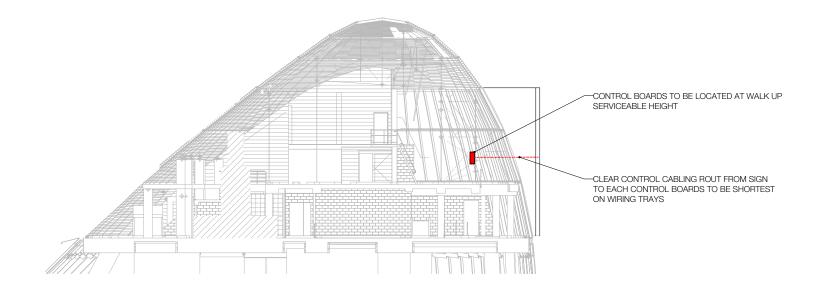
Hong Kong +852 3596 7518

info@diadem.co

diadem.co

©Copyright Diadem Pty Ltd
Reproductions of the whole or part of this document constitutes an
infringement of copyright. The information, ideas and concepts
contained in this document are confidential. The recipient(s) of this
document is prohibled from discioning such information to any
person without the prior written consent of Diadem. Figured
dimensions shall tale precedence to scaled.





# **SECTION B**

#### Drawing title

#### North elevation sign

#### Sections A & B

2	19.10.2022	
Drawing no	Sheet no	Scale
2	20F16	@A3
PM	Drawn	Checked
RF	EV	RF
Revision		

Issue date

#### For tender

Client MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -2.DWG

# diadem

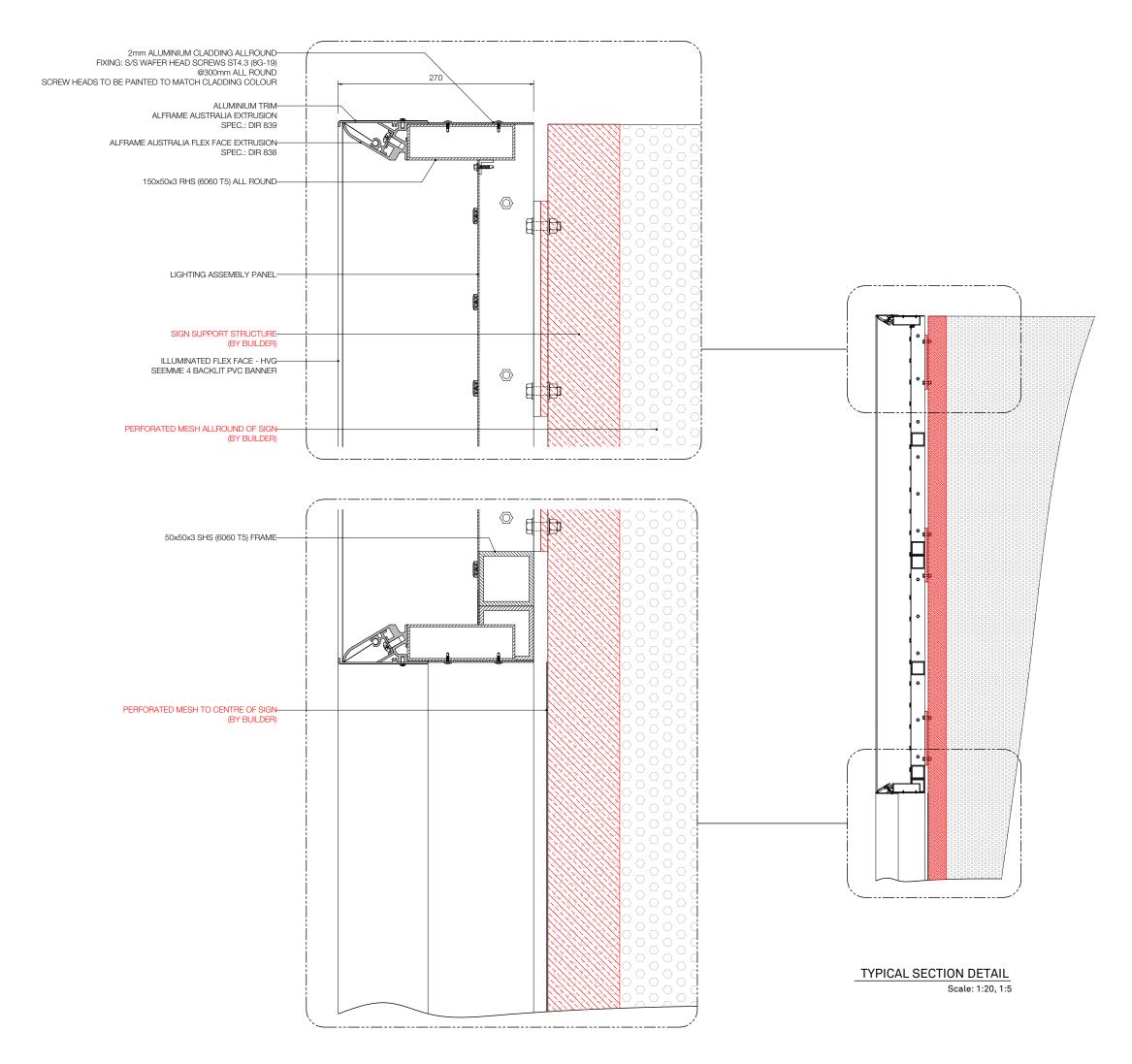
Australia 1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co diadem.co

©Copyright Diadem Ply Ltd
Reproductions of the whole or part of this document constitutes
infringement of copyright. The information, ideas and concepts
contained in this document are confidential. The recipient(s) of this
document is prohibited from disclosing such information to any
person without the prior written consent of Diadem. Figured
dimensions shall take procedence to scaled.



Drawing title

#### North elevation sign

# Typical section through sign detail

Issue date

2	19.10.2022	
Drawing no	Sheet no	Scale
3	30F16	@A3
PM	Drawn	Chacked

Revision				
·				

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -3.DWG

# diadem

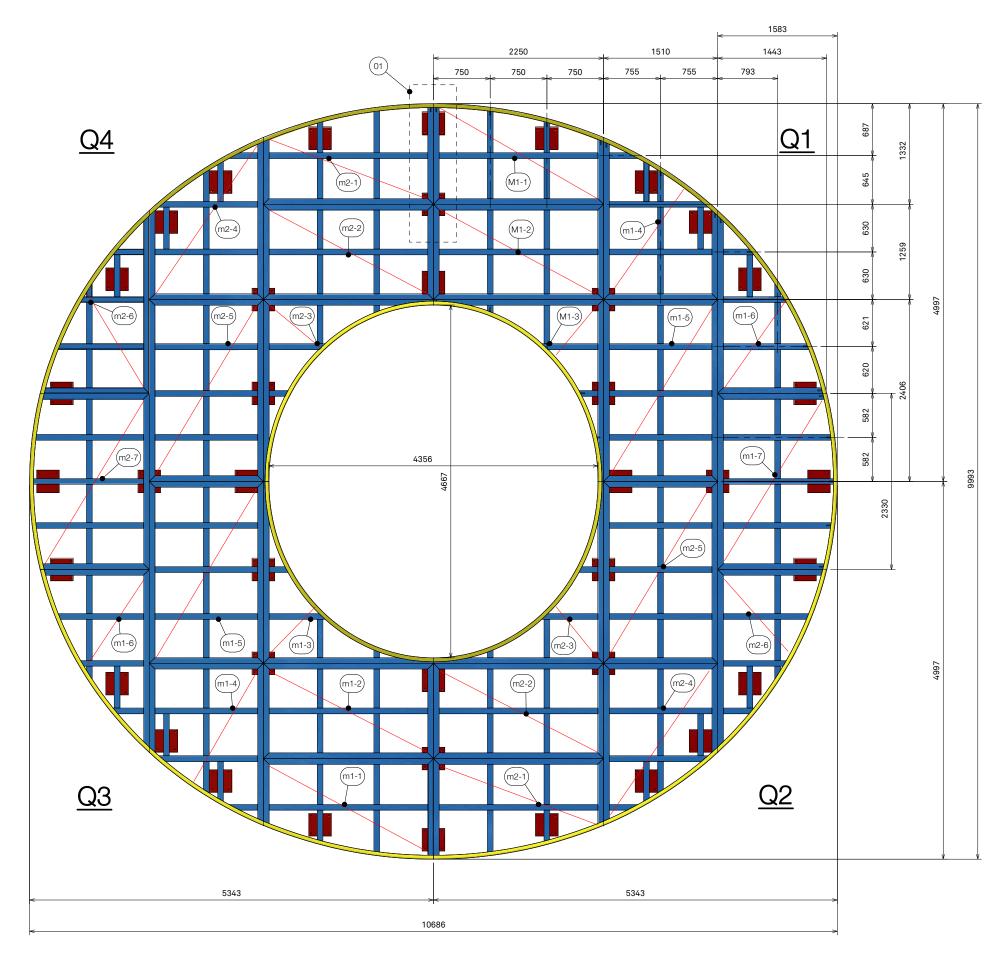
Australia 1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co diadem.co

©Copyright Diadem Pty Ltd
Reproductions of the whole or part of this document constitutes an
infringement of copyright. The information, ideas and concepts
contained in this document are confidential. The recipient(s) of this
document is prohibled from disclosing such information to any
person without the prior written consent of Diadem. Figured
dimensions shall talke precedence to scaled.

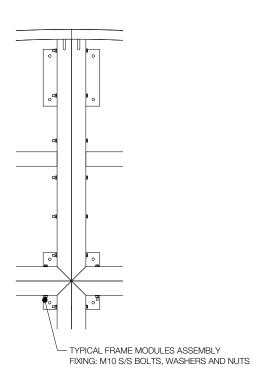


#### FRONT VIEW

SCALE 1:50

#### FRAME MODULES SCHEDULE

QUARTER 1&3		QUARTER 2&4			
CODE	WEIGHT kg	QTY	CODE	WEIGHT kg	QTY
m1-1	70	2	m2-1	70	2
m1-2	65	2	m2-2	65	2
m1-3	60	2	m2-3	60	2
m1-4	76	2	m2-4	76	2
m1-5	83	2	m2-5	83	2
m1-6	70	2	m2-6	70	2
m1-7	90	1	m2-7	90	1



#### **DETAIL 01** SCALE 1:20

#### SIGN FRAME ASSEMBLY

M12 S/S BOLTS TO FIX TO BUILDING STRUCTURAL MEMBERS

TO BE BUILT IN 26 MODULES M10 S/S BOLTS TO ASSEMBLY

#### ALUMINIUM FRAME MODULE 150x50x3 (6060 T5) RHS

150x50x3 (6060 T5) RHS 76x6.35 (6060 T5) SHS 10PL (6060 T5) MOUNTING PLATES ALFRAME FLEX FACE EXTRUSION ALL ROUND SPEC. DIR 838 Drawing title

#### North elevation sign

#### Frame assembly

2	19.10.2022	
Drawing no	Sheet no	Scale
4	4 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF
Revision		

Issue date

#### For tender

Client

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

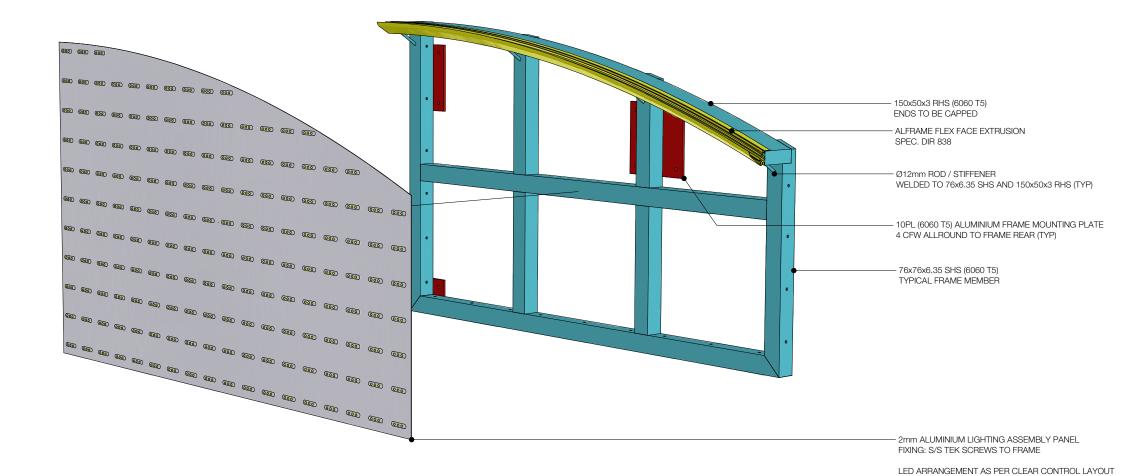
New Zealand +64 9 377 3736

+64 9 377 3736 Hong Kong +852 3596 7518

+852 3596 7518 info@diadem.co

diadem.co

©Copyright Diadem Pty Ltd
Reproductions of the whole or part of this document constitutes an infringement of copyright. The information, ideas and concepts contained in this document are confidental. The recipient(s) of this document is prohibited from disclosing such information to any person without the prior written consent of Dadem. Figured dimensions shall take precedence to scaled.



#### **EXPLODED VIEW**

SCALE 1:15

Drawing title

#### North elevation sign

#### Typical module assembly

10000	133ac date	
2	19.10.2022	
Drawing no	Sheet no	Scale
5	5 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF
Revision		

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

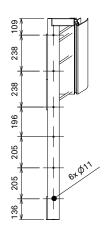
New Zealand +64 9 377 3736

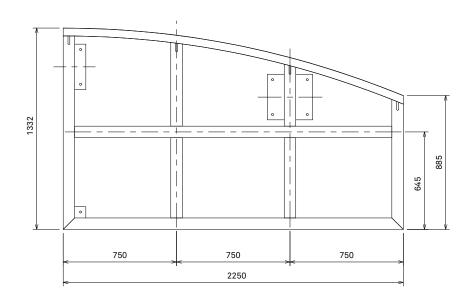
Hong Kong +852 3596 7518 info@diadem.co

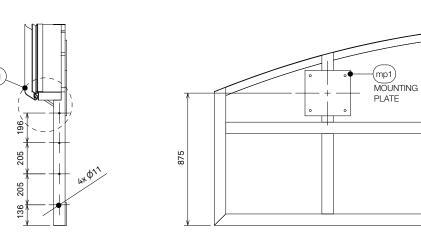
diadem.co

©Copyright Diadem Pty Ltd
Reproductions of the whole or part of this document constitutes an infringement of copyright. The information, ideas and concepts contained in this document are confidential. The recipient(s) of this document is prohibited from disclosing such information to any person without the prior written consent of Diadem. Figured dimensions shall take precedence to scaled.

#### FRAME MODULE m2-1 IS SYMMETRICAL TO MODULE m1-1







Frame module m1-1 Issue date 19.10.2022 Drawing no Sheet no Scale 6 OF 16

North elevation sign

Drawn Checked ΕV

Revision

Drawing title

(mp2)

MOUNTING

MOUNTING

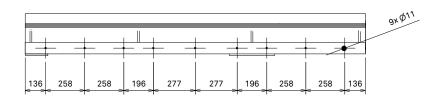
PLATE (mp3)

m1-1. LHS VIEW

SCALE 1:25

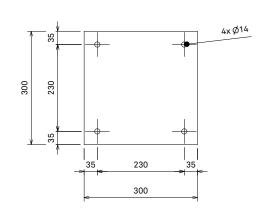
m1-1. FRONT VIEW

SCALE 1:25



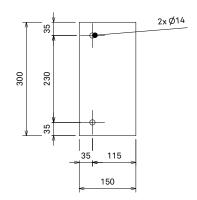
#### m1-1. BOTTOM VIEW

SCALE 1:25

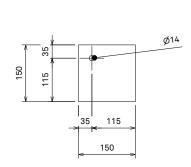


mp1. FRONT VIEW

SCALE 1:10



SCALE 1:10



# mp2. FRONT VIEW

#### mp3. FRONT VIEW SCALE 1:10

#### ALUMINIUM FRAME MODULE 150x50x3 (6060 T5) RHS

m1-1. RHS VIEW

SCALE 1:25

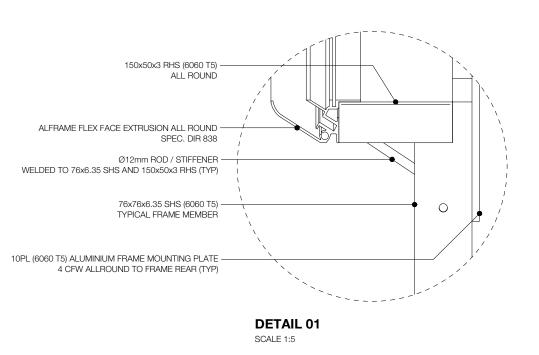
Ø11mm HOLES (TYP) TO ACCOMMODATE FRAME ASSEMBLY

10PL (6060 T5) MOUNTING PLATES Ø14mm HOLES (TYP) TO ACCOMMODATE FRAME FIXING TO BUILDING STRUCTURAL MEMBERS

ALFRAME FLEX FACE EXTRUSION ALL ROUND SPEC. DIR 838

m1-1. REAR VIEW

SCALE 1:25



SIGNAGE CONTRACTOR TO PROVIDE FINAL WORK SHOP DRAWINGS THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# diadem

Australia 1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co

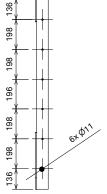
diadem.co

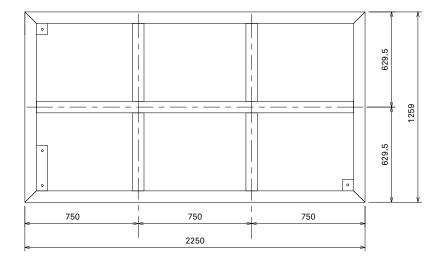
eCopyright Diadem Pty Ltd
Reproductions of the whole or part of this document constituinfingement of copyright. The information, ideas and contained in this document are confidential. The eccipient(s) occurated in the society of the confidential or explicitly of document is prohibited from disclosing such information to a person without the prior written consent of Diadem. Figured

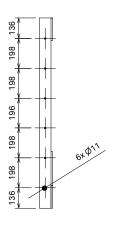


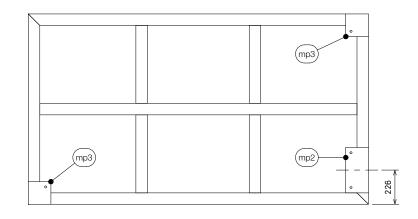
#### m1-2. TOP VIEW

SCALE 1:25









Drawing title

#### North elevation sign

#### Frame module m1-2

).2022	
t no Sca	le
-16 @A3	3
n Che	cked
RF	.01100
	RF

Revision

#### m1-2. LHS VIEW

SCALE 1:25

#### m1-2. FRONT VIEW

m1-2. RHS VIEW

SCALE 1:25

#### m1-2. REAR VIEW

SCALE 1:25

#### ALUMINIUM FRAME MODULE

150x50x3 (6060 T5) RHS 76x6.35 (6060 T5) SHS Ø11mm HOLES (TYP) TO ACCOMMODATE FRAME ASSEMBLY

10PL (6060 T5) MOUNTING PLATES Ø14mm HOLES (TYP) TO ACCOMMODATE FRAME FIXING TO BUILDING STRUCTURAL MEMBERS

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

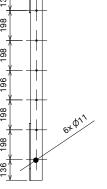
New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co diadem.co

©Copyright Diadem Pty Ltd
Reproductions of the whole or part of this document constitutes an infringement of copyright. The information, ideas and concepts contained in this document are confidental. The recipient(s) of this document is prohibited from disclosing such information to any person without the prior written consent of Dadem. Figured dimensions shall take precedence to scaled.

SIGNAGE CONTRACTOR TO PROVIDE FINAL WORK SHOP DRAWINGS THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.

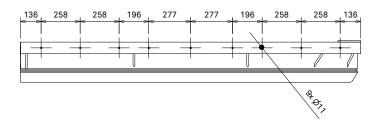






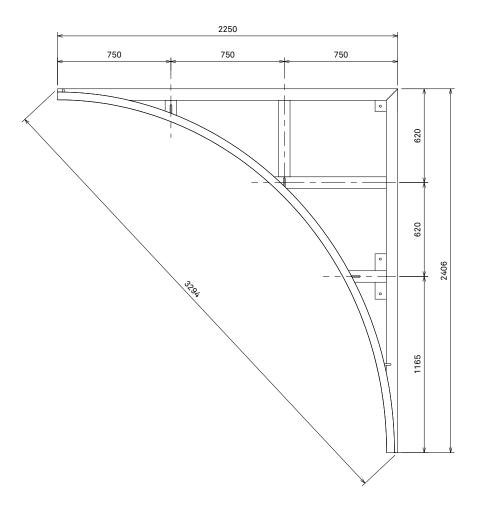
#### m1-2. BOTTOM VIEW

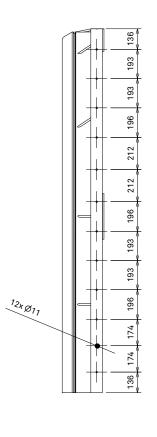
SCALE 1:25

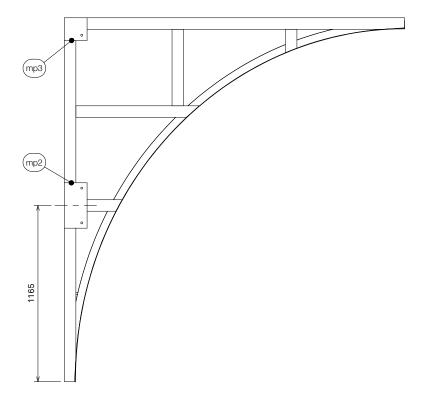


#### m1-3. TOP VIEW

SCALE 1:25







#### m1-3. FRONT VIEW m1-3. RHS VIEW SCALE 1:25 SCALE 1:25

#### M1-3. REAR VIEW

SCALE 1:25

#### ALUMINIUM FRAME MODULE

150x50x3 (6060 T5) RHS 76x6.35 (6060 T5) SHS Ø11mm HOLES (TYP) TO ACCOMMODATE FRAME ASSEMBLY

10PL (6060 T5) MOUNTING PLATES Ø14mm HOLES (TYP) TO ACCOMMODATE FRAME FIXING TO BUILDING STRUCTURAL MEMBERS

ALFRAME FLEX FACE EXTRUSION ALL ROUND SPEC. DIR 838

SIGNAGE CONTRACTOR TO PROVIDE FINAL WORK SHOP DRAWINGS THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.

Drawing title

#### North elevation sign

#### Frame module m1-3

2	19.10.2022	
Drawing no	Sheet no	Scale
8	8 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF

Revision

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# diadem

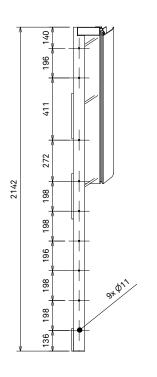
1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co diadem.co

©Copyright Diadem Pty Ltd
Reproductions of the whole or part of this document constitutes an infringement of copyright. The information, ideas and concepts contained in this document are confidental. The recipient(s) of this document is prohibited from disclosing such information to any person without the prior written consent of Diadem. Figured dimensions shall take precedence to scaled.



m1-4. LHS VIEW

SCALE 1:25

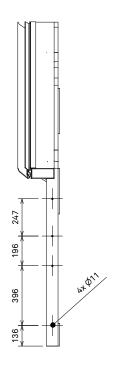
629 188 567 529 226 1510

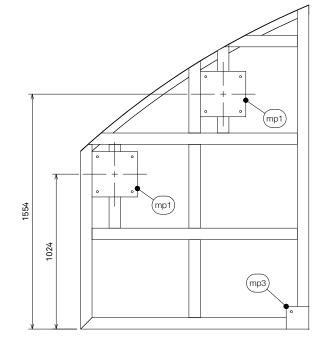
136 261 261 196 260 260 136

m1-4. BOTTOM VIEW SCALE 1:25

m1-4. FRONT VIEW

SCALE 1:25





m1-4. RHS VIEW SCALE 1:25

#### m1-4. REAR VIEW

SCALE 1:25

#### ALUMINIUM FRAME MODULE

150x50x3 (6060 T5) RHS 76x6.35 (6060 T5) SHS Ø11mm HOLES (TYP) TO ACCOMMODATE FRAME ASSEMBLY

10PL (6060 T5) MOUNTING PLATES Ø14mm HOLES (TYP) TO ACCOMMODATE FRAME FIXING TO BUILDING STRUCTURAL MEMBERS

ALFRAME FLEX FACE EXTRUSION ALL ROUND SPEC. DIR 838

Drawing title

#### North elevation sign

#### Frame module m1-4

Issue	Issue date	
2	19.10.2022	
Drawing no	Sheet no	Scale
9	9 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF

Revision

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# diadem

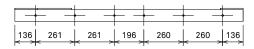
Australia 1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518 info@diadem.co

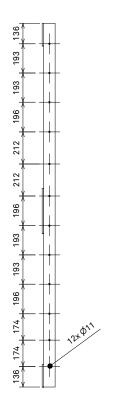
diadem.co

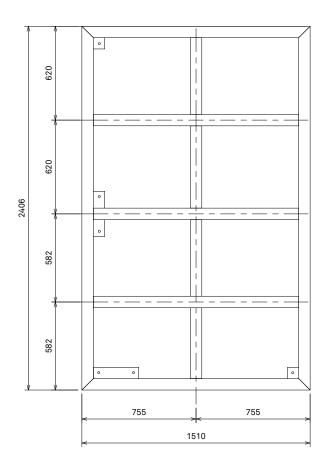
©Copyright Diadem Pty Ltd
Reproductions of the whole or part of this document constitutes an infringement of copyright. The information, ideas and concepts contained in this document are confidental. The recipient(s) of this document is prohibited from disclosing such information to any person without the prior written consent of Dadem. Figured dimensions shall take precedence to scaled.



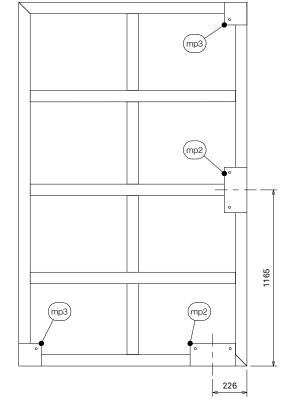
m1-5. TOP VIEW

SCALE 1:25









#### m1-5. LHS VIEW

SCALE 1:25

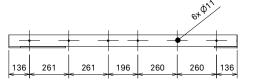
m1-5. FRONT VIEW

SCALE 1:25

m1-5. RHS VIEW SCALE 1:25

#### m1-5. REAR VIEW

SCALE 1:25



#### m1-5. BOTTOM VIEW

SCALE 1:25

#### ALUMINIUM FRAME MODULE

150x50x3 (6060 T5) RHS 76x6.35 (6060 T5) SHS Ø11mm HOLES (TYP) TO ACCOMMODATE FRAME ASSEMBLY

10PL (6060 T5) MOUNTING PLATES Ø14mm HOLES (TYP) TO ACCOMMODATE FRAME FIXING TO BUILDING STRUCTURAL MEMBERS

Drawing title

#### North elevation sign

#### Frame module m1-5

issue	issue date		
2	19.10.2022		
Drawing no	Sheet no	Scale	
10	10 OF 16	@A3	
PM	Drawn	Checked	
RF	EV	RF	

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

New Zealand +64 9 377 3736

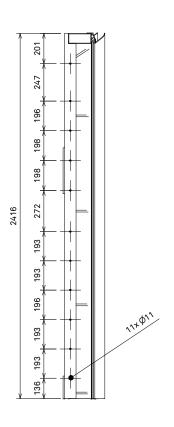
Hong Kong +852 3596 7518

info@diadem.co

diadem.co

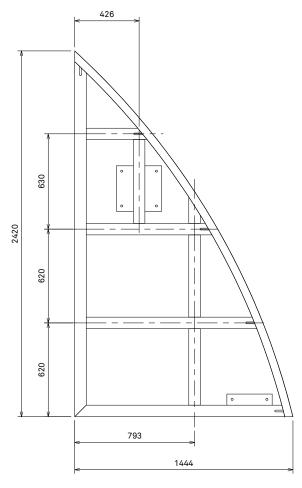
eCopyright Diadem Pty Ltd Reproductions of the whole or part of this document constitu-infingement of copyright. The information, ideas and concept contained in this document are confidential. The recipientist of document is prohibited from disclosing such information to preson without the prior written consent of Diademin. Figured

SIGNAGE CONTRACTOR TO PROVIDE FINAL WORK SHOP DRAWINGS THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.



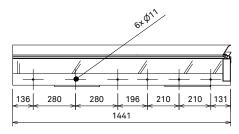
m1-6. LHS VIEW

SCALE 1:25



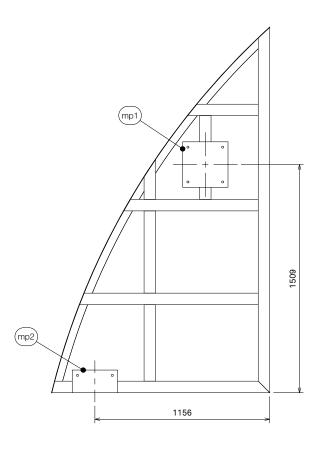
m1-6. FRONT VIEW

SCALE 1:25



m1-6. BOTTOM VIEW

SCALE 1:25



#### m1-6. REAR VIEW

SCALE 1:25

#### ALUMINIUM FRAME MODULE

150x50x3 (6060 T5) RHS 76x6.35 (6060 T5) SHS Ø11mm HOLES (TYP) TO ACCOMMODATE FRAME ASSEMBLY

10PL (6060 T5) MOUNTING PLATES Ø14mm HOLES (TYP) TO ACCOMMODATE FRAME FIXING TO BUILDING STRUCTURAL MEMBERS

ALFRAME FLEX FACE EXTRUSION ALL ROUND SPEC. DIR 838

SIGNAGE CONTRACTOR TO PROVIDE FINAL WORK SHOP DRAWINGS THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.

Drawing title

#### North elevation sign

#### Frame module m1-6

ISSUE	issue date	
2	19.10.2022	
Drawing no	Sheet no	Scale
11	11 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF

# For tender

Revision

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

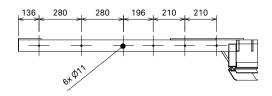
# dıadem

1300 613 934

New Zealand +64 9 377 3736

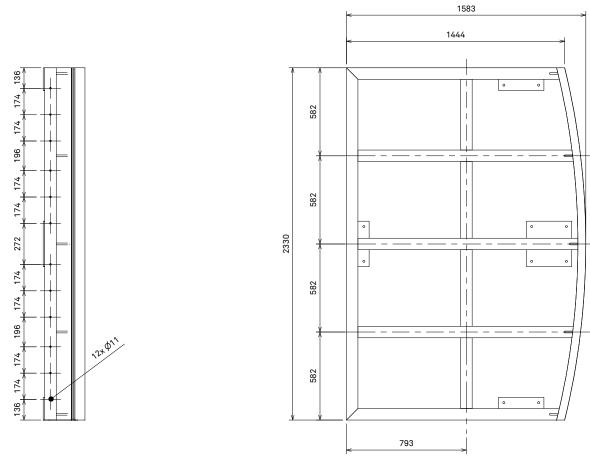
Hong Kong +852 3596 7518 info@diadem.co

diadem.co



m1-7. TOP VIEW

SCALE 1:25

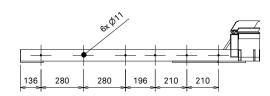


m1-7. LHS VIEW

SCALE 1:25

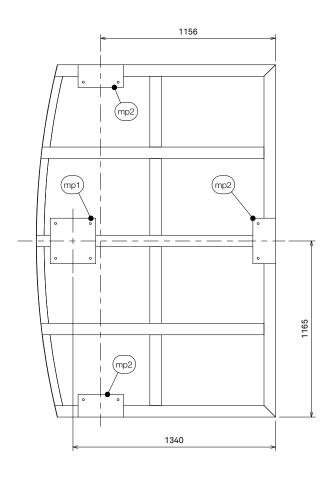


SCALE 1 : 25



m1-7. BOTTOM VIEW

SCALE 1:25



#### m1-7. REAR VIEW

SCALE 1:25

#### ALUMINIUM FRAME MODULE

150x50x3 (6060 T5) RHS 76x6.35 (6060 T5) SHS Ø11mm HOLES (TYP) TO ACCOMMODATE FRAME ASSEMBLY

10PL (6060 T5) MOUNTING PLATES Ø14mm HOLES (TYP) TO ACCOMMODATE FRAME FIXING TO BUILDING STRUCTURAL MEMBERS

ALFRAME FLEX FACE EXTRUSION ALL ROUND SPEC. DIR 838

SIGNAGE CONTRACTOR TO PROVIDE FINAL WORK SHOP DRAWINGS
THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED
MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.

Drawing title

#### North elevation sign

#### Frame module m1-7

10000	133uc date	
2	19.10.2022	
Drawing no	Sheet no	Scale
12	12 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF

## Revision

#### For tender

Client

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

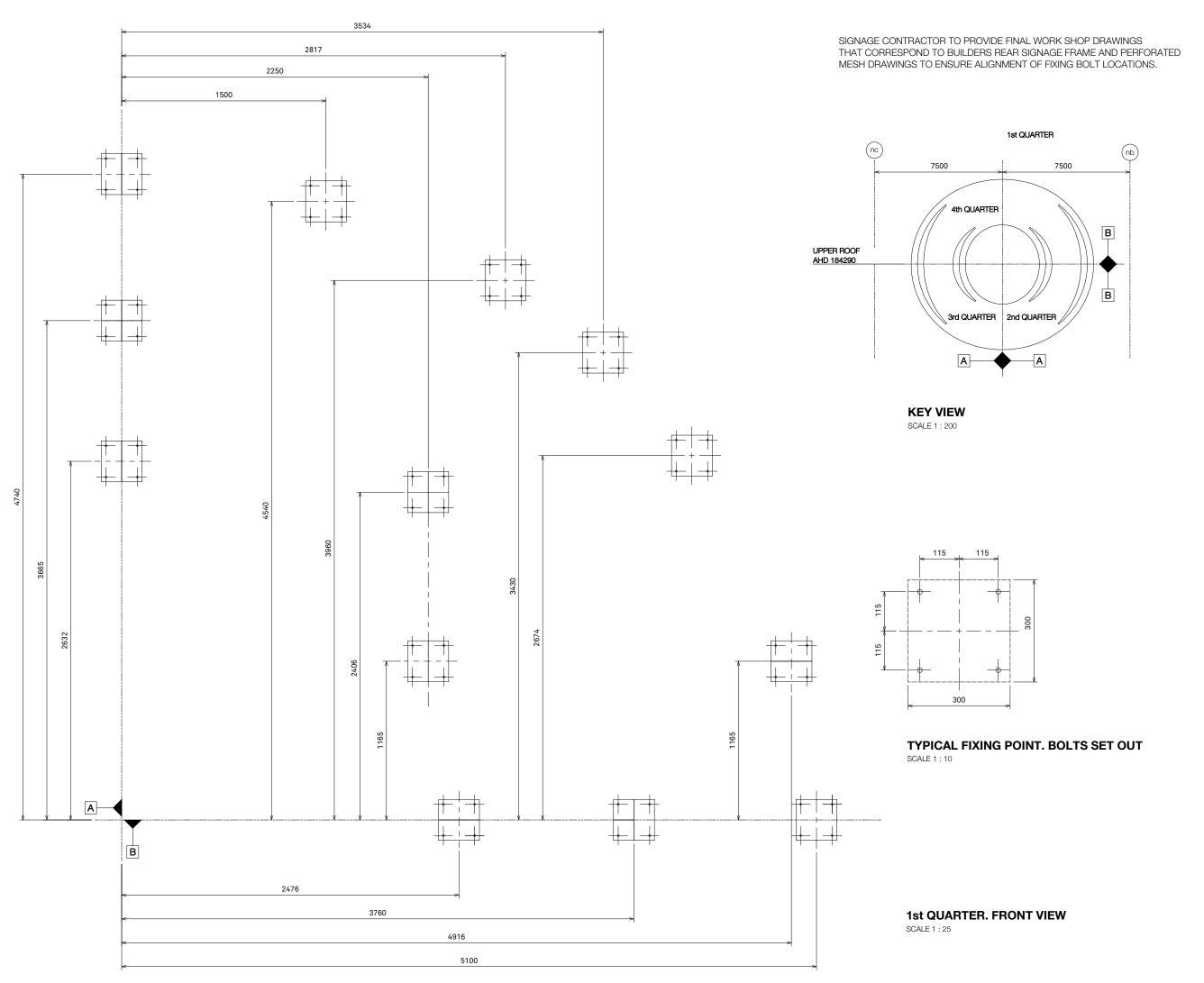
New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co diadem.co

> ©Copyright Diadem Pty Ltd Reproductions of the whole or p

Reproductions of the whole or part of this document constitutes infringement of copyright. The information, ideas and concepts contained in this document are confidential. The recipiently of this document is prohibited from disclosing such information to any person without the prior written consent of Dadem. Figured dimensions shall take precedence to scaled.



Drawing title

#### North elevation sign

#### Sign fixing points set out 1st quarter

Issue	Issue date	
2	19.10.2022	
Drawing no	Sheet no	Scale
13	13 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF

Revision

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

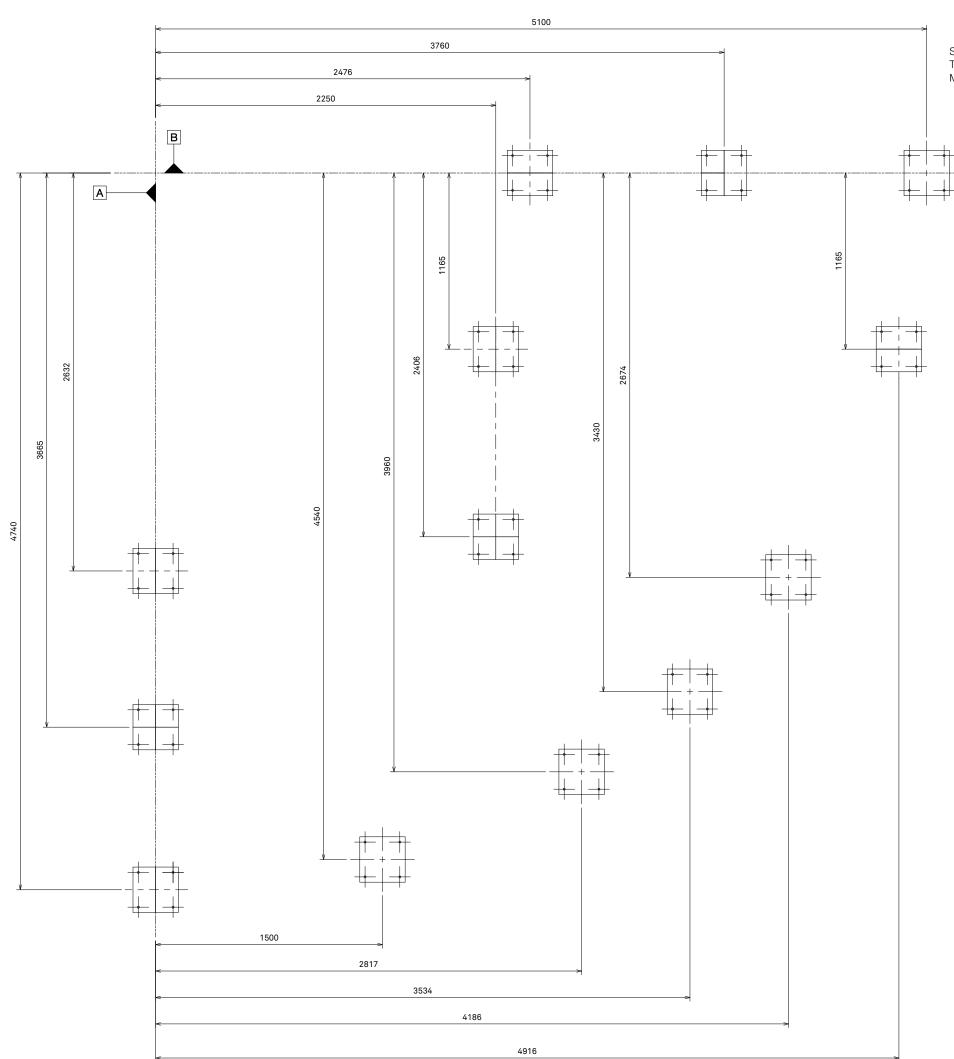
# dıadem

1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co diadem.co



SIGNAGE CONTRACTOR TO PROVIDE FINAL WORK SHOP DRAWINGS
THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED
MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.

Drawing title

#### North elevation sign

# Sign fixing points set out 2nd. quarter

19.10.2022	
Sheet no	Scale
14 OF 16	@A3
Drawn	Checked
EV	RF
	14 OF 16 Drawn

#### For tender

Client

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

+852 3596 7518 info@diadem.co

diadem.co

©Copyright Diadem Pty Ltd

©Copyright Diadem Pty Ltd Reproductions of the whole or part of this document constitutes an infringement of copyright. The information, ideas and concepts contained in this document are confidential. The recipient(s) of this document is prohibited from disclosing such information to any person without the prior written consent of Diadem. Figured dimensions shall take precedence to scaled.

2nd QUARTER. FRONT VIEW

SCALE 1:25

THAT CORRESPOND TO BUILDERS REAR SIGNAGE FRAME AND PERFORATED MESH DRAWINGS TO ENSURE ALIGNMENT OF FIXING BOLT LOCATIONS.

Drawing title

#### North elevation sign

#### Sign fixing points set out 3rd quarter

19.10.2022  brawing no Sheet no Sc 5 15 OF 16 @A  M Drawn Ch  FF EV RF	
5 15 OF 16 @ <i>A</i>	
'M Drawn Ch	ale
	43
RF EV RF	ecked
Revision	=

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518

info@diadem.co diadem.co

Drawing title

#### North elevation sign

#### Sign fixing points set out 4th quarter

Issue	Issue date	
2	19.10.2022	
Drawing no	Sheet no	Scale
16	16 OF 16	@A3
PM	Drawn	Checked
RF	EV	RF
Revision		

#### For tender

MACQUARIE GROUP

Project

50 MARTIN PL. SYDNEY 2000 NORTH ELEVATION SKY SIGN

Document file name

MACG 21956\_CON\_NE -1.idw

# dıadem

Australia 1300 613 934

New Zealand +64 9 377 3736

Hong Kong +852 3596 7518 info@diadem.co

diadem.co

	Appendix	





# CLEAR CONTROL PROPOSAL FOR MACQUARIE BANK SKY SIGN





Prepared by: Clear Control

Contact us at: +61 478 757 755

www.clearcontrol.com.au





#### Contents

1.1	В	ackground	3
1.2	S	olution Overview	3
1.2	.1	Prime8 Pixel Puck6	4
1.2	.2	LED CTRL Control Solution components	4
1.2	.3	LED CTRL draft control layout for this project	8
1.2	.4	LED CTRL draft physical LED layouts for this project	9
1.2	.5	Indicative physical building penetration points	10
1.2	.6	Draft Wiring layout	10
1.2	.7	Remote / network access for operations and maintenance	13
1.2	.8	IP enclosures	15
1.2	.9	LED Drivers	19
1.2	.10	Additional Installation considerations	20
1.3	Р	rofessional Services	20
1.4	S	upport and Maintenance	20
1.5	٧	/arranty	21





#### 1.1 Background

Clear Control welcomes the opportunity to provide a solution for the LED product and control of the proposed Macquarie Bank Sky Sign on the North façade in Martin Place, Sydney.

Clear Control propose using Prime8 Pixel Puck6 RGBW 6000K LEDs with LED CTRL to provide the animated sign control.

LED CTRL provides a range of advanced lighting control solutions with both hardware and software required to control the complete job.

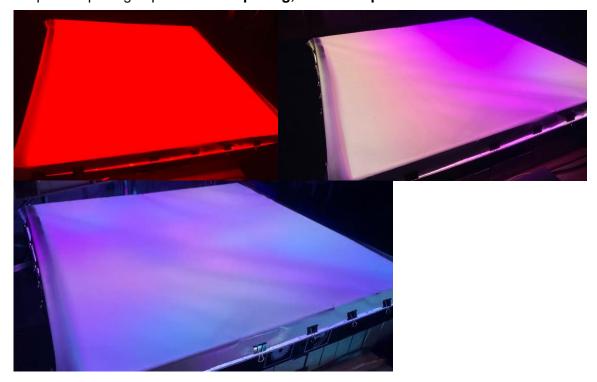
Our extensive experience with over 40+ combined years of experience in lighting control and project delivery means that you can rest assured that the solution will be fit for purpose and provide the reliable and high quality solution that the client expects.

#### 1.2 Solution Overview

Clear Control understands the requirement to light the proposed flex face sign with full animated pixel LEDs with a density and depth to ensure no shadowing or spotting is visible.

In order to confirm the best layout and depth option, tests on a 1sqm sample of the flex face have been performed and have shown that using the Prime8 Pixel Puck6 RGBW 6000K with a pitch of 150mm and depth of 190mm from the flex face, provides the best even illumination required as illustrated in the below photographs:

Proposed spacing/depth: 150mm spacing, 190mm depth:







The proposed fixtures are constructed with die cast aluminium and glass housing providing a high quality and durable product with a full 5 year waranty.

Specifications for the Prime8 Pixel Puck6 are included here:





MODEL

**COLOUR RANGE** 

**OPERATING VOLTAGE** 

**LED TYPE SOURCE LIFE** LIGHT SOURCE

POWER CONSUMPTION

CONTROL **FLEX LUMINOUS** CONNECTION

**HOUSING** 

INGRESS PROTECTION RATING **OPERATING TEMPERATURE** STORAGE TEMPERATURE **DIMENSIONS** 

WEIGHT **ACCESSORIES** 

PIXEL PUCK6

RGBA/RGBW/RGB/DW/White

(White=2400K, 2700K, 3000K, 3500K, 4000K, 5000K, 6000K)

24VDC SMD LEDs

50,000 hours at 70% lumen maintenance at 25°C

1.5W/unit (RGB or White); 1.8W/unit (RGBW)

75lm/unit (6000K); 71lm/unit (4000K)

3-Pin DC/Data cable; interconnect flexible cable customisable from centre-to-centre pitch 70->350mm Die-cast aluminium plus PC clear or frosted cover; flat or

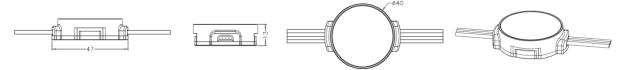
dome

IP 66 / 67 / 68 -20°C -> +50°C -20°C -> +70°C 40mm(Dia) x 13mm(H)

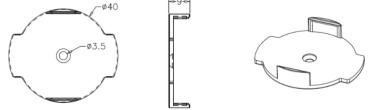
0.05Kgs/unit

Clip mount; surface mount; U-Channel mount; panel mount

#### **FLAT COVER**



#### **CLIP MOUNT**



Based on this configuration the total number of Puck6's for the sign is 2700.

#### 1.2.2 LED CTRL Control Solution components

In order to control these LEDs, a LED CTRL Master control system with SPI network components is proposed to provide full architectural control from a centralised location



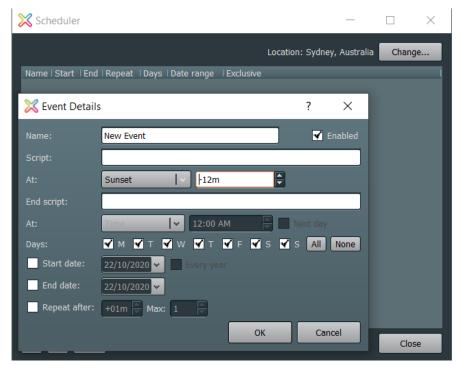


within the building. All aspects of the lighting can be controlled in synchronisation or individually as required.



Benefits of the proposed LED CTRL control solution include:

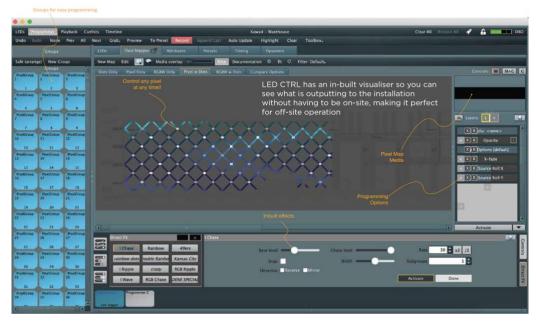
- Reduced wiring through use of SPI protocol to drive the LEDs (rather than traditional DMX). This allows more than 1 universe per string of LEDs, reducing the number of data cables that need to be fed through to the sign from 85 to 10.
- Full timed control available to schedule standard or special light effects each day, based on absolute times or times relative to sunrise/sunset.



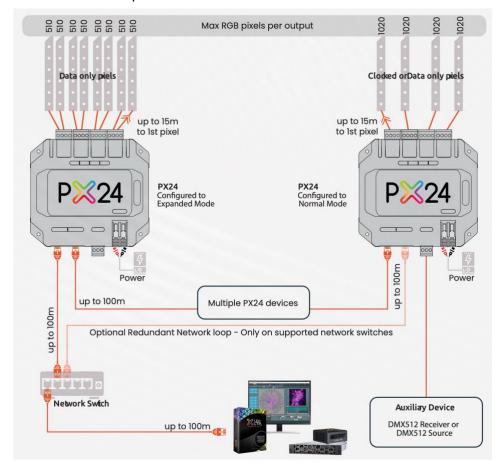




- Remote control from anywhere in the world to support remote management, support and programming as required. The inbuilt visualiser means any new effects can easily be reviewed remotely without visual review on the sign.



The following illustrates the key components within the proposed LED CTRL system with a short description of each.









#### CX Compute:

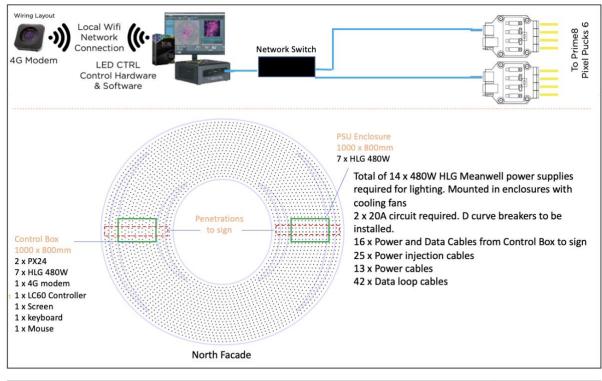






#### 1.2.3 LED CTRL draft control layout for this project

The following diagram shows a system overview, power requirements and indicative placement of the control gear enclosures relative to the sign.



Initial proposal only - all details subject to change based on final production and site details.

System overview

Title: Wiring Overview MB

By: Clear Control

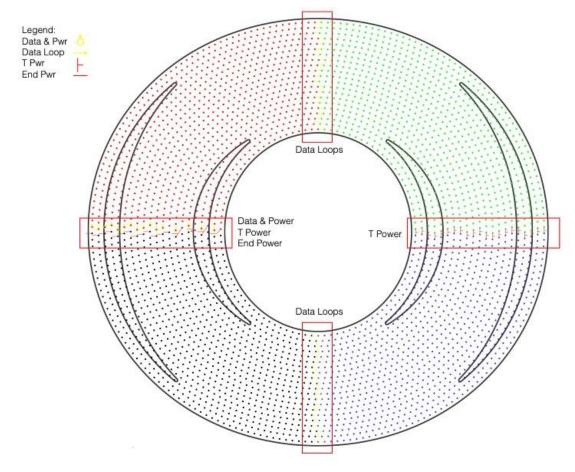
Scale: NTS





#### 1.2.4 LED CTRL draft physical LED layouts for this project

The following diagram shows a draft layout of the pixels on the façade, where blue indicates direction flow, green is the beginning of a run and red is the end of a run:



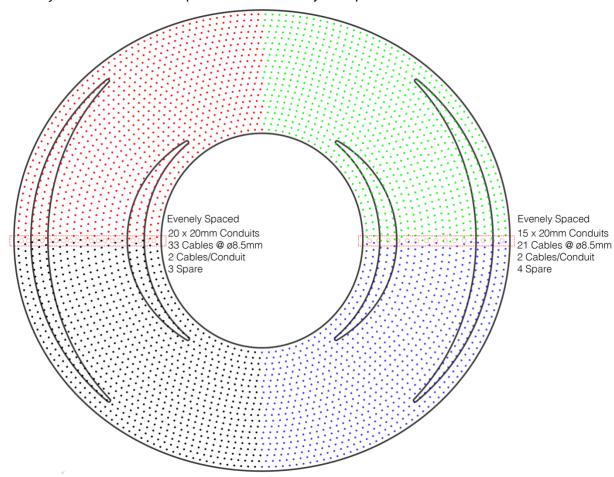
The image above also highlights that a standard strip of 10 pixels per run will be employed, with plug and play connectors for each strip to enable easy assembly and replacement in the event of failure. Custom runs will be produced for any remainder quantity required (eg custom run of remaining 6 pixels etc).





#### 1.2.5 Indicative physical building penetration points

The following diagram illustrates the proposed physical penetration points in relation to the façade. Note that each penetration will carry multiple cables.

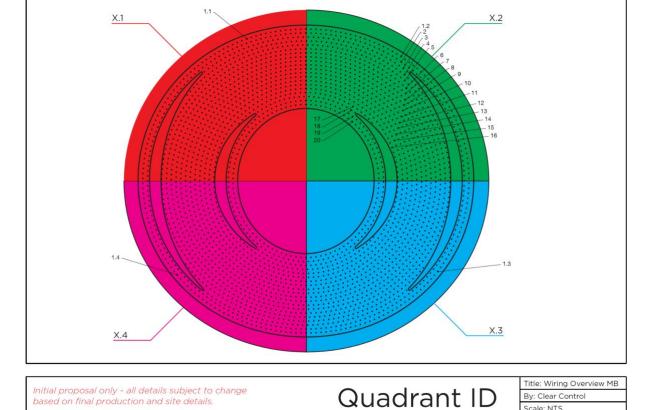


#### 1.2.6 Draft Wiring layout

The following image illustrates the control design intent to segment the sign into quadrants for the purpose of control layout and labelling. The strips of LEDs are labelled from 1 to 20 moving from outside to inside, and each quadrant is numbered 1 to 4, such that the second line in on the top left quadrant is 2.1 meaning: <2<sup>nd</sup> line>.<quadrant 1>.







In reference to the line and segment reference illustrated above, the following is a draft control wiring detail showing which controller/port drives which strips:

Circle Ref	LED QTY	PX24	Port	Wiring Order
1.1	53	1,721	1010	1
1.2	53			2
1.3	54			3
1.4	53	1	1	4
2.1	52			1
2.2	52			2
2.3	52			3
2.4	52	1	2	4
3.1	50			1
3.2	51			2
3.3	50			3
3.4	51	1	3	4
4.1	49			1
4.2	49			2
4.3	49			3
4.4	49	1	4	4





Circle Ref	LED QTY	PX24	Port	Wiring Order
5.1	48			1
5.2	47			2
5.3	48			3
5.4	47	1	5	4
6.1	46			1
6.2	46			2
6.3	47			3
6.4	46	1	6	4
7.1	44			1
7.2	45			2
7.3	45			3
7.4	45	1	7	4
8.1	44			1
8.2	43			2
8.3	43			3
8.4	43	1	8	4
9.1	42			1
9.2	42			2
9.3	41			3
9.4	42	2	1	4
10.1	40			1
10.2	41			2
10.3	40			3
10.4	41	2	2	4
11.1	39			1
11.2	39			2
11.3	39			3
11.4	39	2	3	4
12.1	37			1
12.2	38			2
12.3	37			3
12.4	38			4
13.1	36			5
13.2	36			6
13.3	36			7
13.4	36	2	4	8
14.1	35			1
14.2	34	_	_	2
14.3	35	2	5	3





				Wiring
Circle Ref	LED QTY	PX24	Port	Order
14.4	34			4
15.1	33			5
15.2	33			6
15.3	34			7
15.4	33			8
16.1	31			1
16.2	32			2
16.3	32			3
16.4	32			4
17.1	31			5
17.2	30			6
17.3	30			7
17.4	30	2	6	8
18.1	29			1
18.2	29			2
18.3	28			3
18.4	29			4
19.1	27			5
19.2	28			6
19.3	27			7
19.4	28	2	7	8
20.1	26			1
20.2	26			2
20.3	26			3
20.4	26			4
21.1	25			5
21.2	24			6
21.3	25			7
21.4	24	2	8	8

#### 1.2.7 Remote / network access for operations and maintenance

Day 1 it is envisaged that he LED CTRL system will operate in standalone mode with all control and maintentance actions undertaken via the LED CTRL PC housed in the onsite control box.

In the future it is envisaged that future connectivity to the buildings integrated communications network (ICN) will be established via a wired ethernet connection. To support this future configuration:

 an additional dedicated ethernet port will be provided to the LED CTRL PC to allow for the ICN connection.





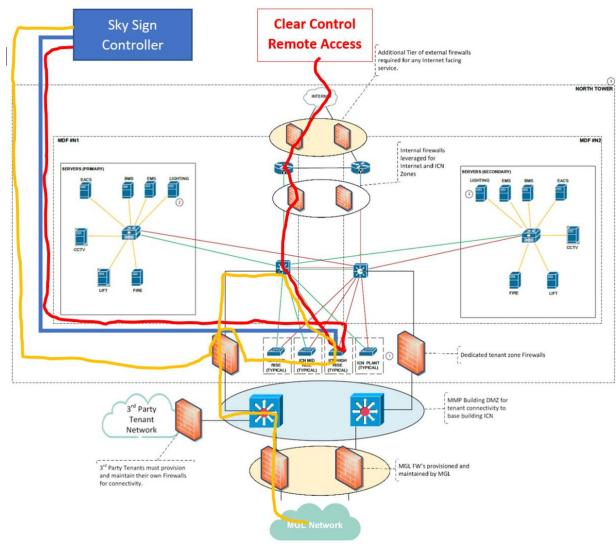
- An additional glanded access point will be provided into the enclosure for the Master controller such that the ethernet cble (to be supplied by Macquarie) can be fed into the enclosure without detriment to the enclosure or components within.
- Once suitable user account/network access is provided (by Macquarie) the LED CTRL system will be able to provide on premise and remote access for operations (by Macquarie) and management/maintenance (by Clear Control).

For information the below diagram shows a rough mark-up of the connectivity path in the proposed ICN architecture:

- The blue line shows the physical connection
- The red line the logical connection/pathway for remote access (for Clear Control or Macquarie)
- For information, the <u>yellow</u> path shows the logical connection/pathway that Macquarie can utilise to access the sky sign and ICN, provisioned via the secured base building tenant demilitarised zone (DMZ).
- External and 3rd party remote access to the sky signage controller via the internet will need to be configured such that an appropriate solution is set up in coordination with and approved by Macquarie
- Note, Macquarie will coordinate with the base building ICN operator/trade partner to assist with configuration of appropriate system settings and credentials for access to the sky sign controller via the ICN. This is to enable centralised credential authentication and management, logging and secured access via the ICN firewalls to the sky signage controller interface.





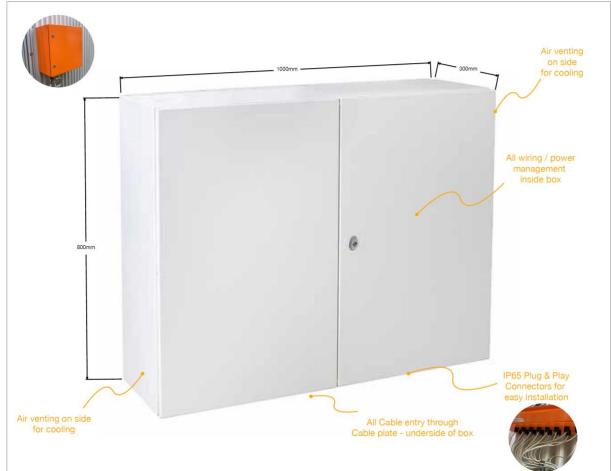


#### 1.2.8 IP enclosures

All control elements (excluding the LED Drivers) to be installed in IP enclosures (behind the sign). Both of the 2 enclosures proposed are 1000x800x300 (W/H/D). The specification of the enclosure is included below.











#### IP55 STEEL WALL-MOUNTING ENCLOSURE 800HX1000WX300MM



#### FEATURES

- FEATURES
   Compact surface wall-mounting enclosure
   Double door
   5-mm double-bit lock
   Coated with hardened polyester powder coat, textured 80-120 µ. with UV protection
   IP55 Rating

#### SPECIFICATIONS

Degree of protection	IP55/NEMA 1,12
Resistance to impact	IK10
Ambient temperature range	-25 °C / +40 °C
Maximum operating voltage	1000 V AC
Corrosion resistance	C4-M
Maximum temperature for sealing gasket	80°C
Maximum temperature for polyester paint	125℃
Mounting type	Wall mounting
Mounting plate	2mm galvanised sheet
Colour	RAL7035 grey
Materials	Cold-rolled steel EN10130+A1, Injected polyurethane sealing gasket
Installation	Surface
Type of door	Double plain door
Locking	5-mm double-bit lock -3-points locking
No. of locks	3point
No. of hinges	3
Door reinforcement profiles	4
Cable entry	Gland plate at bottom
Sheet thickness Body	1.5mm
Sheet thickness Door	1.5mm
Inside usable space	(Height x Width x Depth) 750x950x279 mm
Wall fixing	(Height x Width) 760x960 mm
Standards	UNE-EN 62208 / UNE-EN 61439-1-3 (as applicable)
Certificates	UL508A / Bureau Veritas





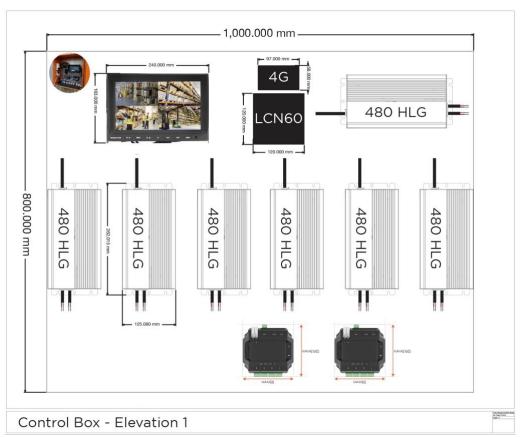


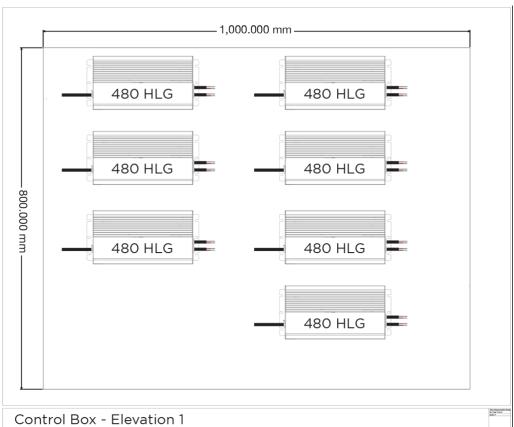






The draft internal physical layouts for each enclosure is shown in the following diagrams:

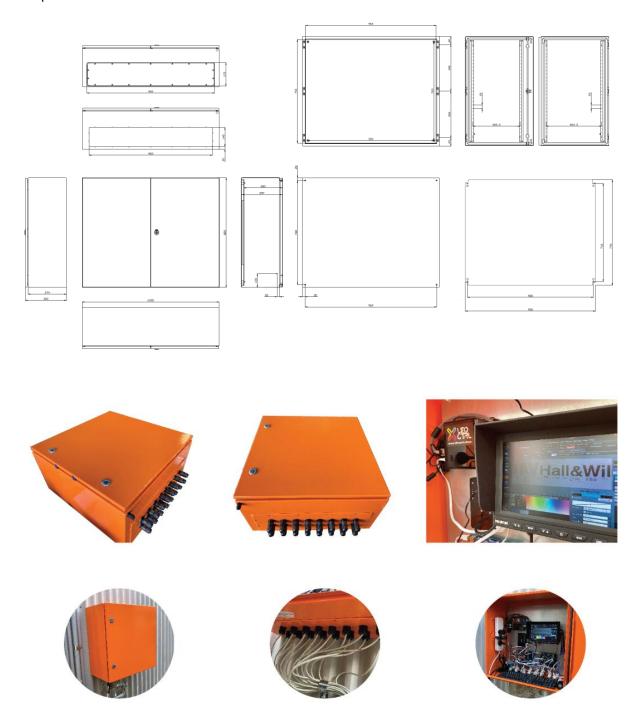








Proposed detailed dimensions of the enclosures are shown below:



#### 1.2.9 LED Drivers

For one façade approximatelty 14 x 480W drivers are required. We recommend MeanWell HLG series with the characteristics specified below:

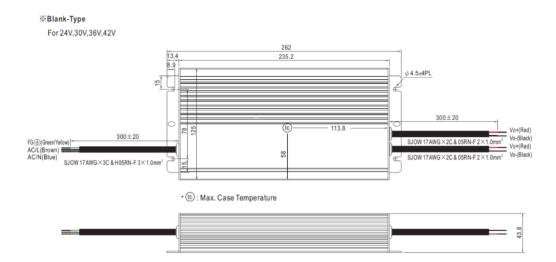






480W Constant Voltage + Constant Current LED Driver

HLG-480H series



#### 1.2.10 Additional Installation considerations

2 \* 20 amp power with D breakers required by builder for the sign.

Note that the following maximum distances should be observed:

- PC (CX Compute) to each PX device: 100m max
- PX device to each first LED in the chain: 10-12m max.

#### 1.3 Professional Services

#### Clear Control will provide:

- Project planning and design
- o System design, specification and as-built documentation
- Factory QA check before dispatch
- LED CTRL system patch
- Installation guidance, configuration and documentation of all network nodes and addressing
- Prototype inspections at signage contractor
- We will provide 5 programmed looks to suit standard operation or special occasions

#### **Exclusions:**

- On site wiring of power or data
- Installation of LEDs
- Cabling supply

#### 1.4 Support and Maintenance

The following inclusion are proposed for monthly Support and Maintenance services:





- 1 site visit to review status of sign, fault find any sign product or control failures and produce status report
- Supply and provision any hardware controller failures
- Monitoring of software and LED CTRL server
- Special event programming for 4 new effects each year:

#### 1.5 Warranty

Item	Warranty (years)
Meanwell HLG Series Transformers	7
Prime8 Pixel Puck 6s - RGBW	5
LED CTRL Control system & components (PX24 /CX Computing	5
with screen)	

#### **Warranty Statement**

- Clear Control pty ltd will provide lifelong technical assistance for our projects and related products and accessories. An extended 5 year manufacturer's warranty is given from the date of original purchase for this project. Any faults or failures beyond the standard 5 year warranty period we reserve the right to charge for labour and parts that are incurred in supply or rectification work.
- 2. Warranty exclusions:
  - Any man-made damages caused from improper operation, assembly, wiring, connection, installation, transport and storage.
  - Incorrect input voltage, current, operating and working environments, including any electronic equipment that may interfere with the correct operating and performance of supplied goods.
  - Appearance of excessive physical damage.
  - Damage caused by natural disasters or vandalism.
  - Removal or damage of product labels or data codes.
  - Removal of anti-wicking device for outdoor installations.
  - Incorrect adherence to relevant electrical wiring codes.
  - Incorrect adherence to supplied installation specifications, handling instructions or installation guidelines.
  - Installation or labour costs for any warranty replacement items.
- 3. Repair or replacement as provided under this warranty is the exclusive remedy to the customer. This warranty cannot be traded or transferred to a third party. We shall not be liable for any incidental or consequential damages for breach of any stipulation in this warranty.
- 4. Any amendment or adjustment to this warranty must be approved in writing from us.
- 5. We reserve the right to modify any user manual, instructions, or product specification without notice.
- 6. Warranty includes delivery of items to nominated site.

# Performance Specifications

### **Specifications**

The following standard conditions apply to all tenders and to any subsequent contract between the Contractor and the Superintendent and / or the Principal.

These standard conditions are to be read in conjunction with the conditions of the specific proposed contract between the Contractor and the Superintendent and / or the Principal.

Unless otherwise noted, these standard conditions shall take precedence over any other conditions of the contract where such reference is required.

For the purposes of this package, the term "the tender drawings" shall mean "Drawings", the term "sign fabricator" or "sign contractor" shall mean "the Contractor" and the term "sign" shall refer to any fabrication, object, or article of furniture described in the tender drawings.

# 1\_\_\_\_\_Proprietary information / non-disclosure agreement

All ideas, designs, arrangements and plans indicated or presented by the tender drawings are owned by and are the property of the Superintendent and / or the Principal, and were created, evolved and developed for use on and in connection with the specific project. None of such ideas, designs, arrangements or plans shall be used by or disclosed to any person, firm, or corporation for any purpose whatsoever without the written permission of the Superintendent. Any inquiries in this regard by outside parties should be referred to the Superintendent.

It is a condition of the award of the Contract that the Contractor shall not reveal or disseminate any information to any person(s), private or public, other than the Contractor's personnel necessary to execute the contract without first obtaining written permission from the Superintendent.

#### 2 Drawings

A \_\_\_\_The tender drawings are for the purposes of showing design intent and tendering only and not intended for construction purposes.

B\_\_\_\_\_Resulting working drawings, shop drawings, engineers computations and other documents, including permit documents, prepared by the Contractor are the sole responsibility of the Contractor in every respect.

Shop drawings shall be comprehensive and detailed. Where appropriate, the Contractor shall present detailed plans including views of complex junctions, sections and details of penetrations.

C\_\_\_\_\_The Superintendent shall review the working and / or shop drawings only for conformance with the general design intent, and will in no way be responsible or liable for any errors included in or arising from the working and / or shop drawings, material selections or any other documents prepared by the Contractor.

(Note: The Principal may be involved in the working and / or shop drawing review process in which case this condition applies also to the Principal's review.)

D\_\_\_\_\_Any further changes requested by the Principal after final review and return of the working and / or shop drawings, and which are not indicated in or required by the tender documents, shall be considered as requests for variations to the Contract. The value of any such variation must be approved in writing by the Superintendent prior to the variation proceeding.

E\_\_\_\_\_The Contractor shall be responsible for providing subcontractors with complete and up-to-date drawings, performance and material requirements, graphic schedule and other information issued by the Superintendent.

#### Quality assurance

A Quality of materials and workmanship
The Contractor shall be responsible for the quality and
delivery of all materials and workmanship required for
the execution of the contract including the materials and
workmanship of any firms or individuals who act as their
subcontractors

B\_\_\_\_\_\_Dimensions
Written dimensions on the drawings shall take
precedence over scaled dimensions. The Contractor
shall verify and be responsible for all dimensions
and conditions shown by these drawings prior to

C\_\_\_\_\_Signage Message Schedule
Copy, quantities and references shown on the Signage
Message Schedule shall take precedence over drawings.

commencement of working drawings and shop drawings.

#### ) Execution

The Contractor shall notify the Superintendent of any discrepancies in the drawings or Graphics Schedule, in field dimensions or conditions, and /or changes required in construction details. Problems such as messages being too long to fit into the required formats, difficulty reproducing accurately logo or logotype components etc., must be brought to the Superintendent's attention prior to execution. It is required that the Contractor not resolves any discrepancies without consulting the Superintendent.

E\_\_\_\_\_Contractor recommendations
The Contractor shall carefully study the detailed
drawings for the various signs and may make specific
recommendations and changes if those changes will
improve the quality of any sign. Such recommendations
and changes must be approved in writing by the
Superintendent or their authorised technical
representative prior to preparation of shop drawings or
fabrication of any samples of signs. Such approval shall
not constitute a cost variation unless specifically stated
by the Superintendent in the approval. The value of any
such cost variation shall be agreed prior to the change
proceeding.

#### F\_\_\_\_Lamp emission

All lighting fixtures / sources shall emit a colour balance, consistent and uniform light with no browning, flickering or other uneven effect.

#### G Electrical hardware

All transformers and electrical hardware shall be concealed, non-audible and non-visible to pedestrian traffic. Provide disconnect switch if required by Australian Standards and / or applicable State or local regulations.

#### Wiring / electrical

The Principal will be responsible for the primary wiring. The Contractor shall be solely responsible for the secondary wiring.

All wires and cables shall comply with all relevant Australian Standards. After all works are complete the Contractor must provide compliance certificate for all electrical works.

#### Labelling

There shall be no visible labels, manufacturer's or otherwise, code permitting, on the completed signs. If labels are required, a sample label and intended location along with an explanation of the requirement must be submitted for the Principal and the Superintendent to review, prior to application and / or installation.

#### Stock

All materials, hardware, electrical components, finishes, etc. used to fabricate any and all components shall be "NEW" (not previously used or operated in any other application) and from the most recent original manufacturer's production run / supply and appropriately matched to the service conditions required of the site.

#### Submittals

#### \_\_\_\_Shop drawings

The Contractor shall submit three sets of detailed shop drawings (2 sets of print, 1 reproducible set of plans, elevation and scale drawings) to the Superintendent and one set to the Principal for review prior to production. These drawings are to show / indicate all materials, finishes, construction details, lighting requirements and installation details of artwork and structure, including location of all material seams (finished and unfinished).

Shop drawings and data shall be reviewed by the Superintendent in sufficient time so as to not cause delay in the work. The Contractor shall make all corrections required by the Superintendent and resubmit for final review. Final reviewed shop drawings noted "Reviewed. Make corrections as noted" must be received from the Superintendent before production starts.

Shop drawings will be reviewed for compliance with design intent only. The Contractor is responsible for engineering each sign to meet all load and wind requirements with drawings and calculations by certified engineers. The Contractor is responsible for all other aspects of fabrication and erection including engineering, procedure, installation techniques and performance as well as coordination with site conditions and related trades.

Computations shall demonstrate that members and fixings have sufficient strength for all conditions and applicable loads, including maintenance load, human load, service and cleaning in accordance with the relevant codes.

#### B Product data

The Contractor shall submit manufacturer's technical data and installation instructions for each type of sign and/or fixture required as will be provided in the completed, installed sign unit. Identification of all materials used, by manufacturer's descriptive literature, control number, name, code number, batch and formula when available shall be provided by the Contractor.

#### C\_\_\_\_Specific samples

The Contractor shall submit samples and / or prototypes as requested by the Superintendent, of each colour and finish on the specified materials, and accessories required for signs. Samples must be submitted to the Superintendent in a timeframe allowing for review, multiple adjustments and approval without delay to the project. The Superintendent review of samples will be for colour, size, fixings, quality, texture and aesthetic compatibility with adjacent materials. Compliance with all other requirements is the exclusive responsibility of the Contractor. When specified, furnish full-size samples of materials. Resubmit samples if requested until required sheen, colour and texture meets the Superintendent's specified requirements.

D\_\_\_\_\_Structural design and documentation
Design of the complete installation, including internal
structure, mounting assemblies and foundations, are by
the Contractor. The Contractor shall submit three sets
of prints and one reproducible set of comprehensive
engineering drawings and computations to the
Superintendent incorporating an adequate foundation
and /or mounting structure for all components to meet all
load and wind requirements and given site conditions. The
Contractor shall, at his expense, procure all necessary
structural design and computations, and independent
certification of it in accordance with BCA requirements
or relevant codes, for the purposes of obtaining all
necessary building permits.

#### \_\_\_\_\_Custom fabricated items

The Contractor is to submit shop drawings of all custom fabricated items and specifications on all standard premanufacture items, prior to procurement of these items, for review and comment by the Superintendent.

F\_\_\_\_\_Electrical requirements
The Contractor shall provide the specific electrical

requirements to the Superintendent prior to completion of installation. The Contractor shall make allowance in the design of the installation for the available power supply, including any limitations.

#### G Lamp service

The Contractor shall provide the Principal (via the Superintendent) with complete lamp replacement information, brand, type, wattage, colour, etc., for all lighted components. This information shall be in a typewritten format and shall indicate at least one local supplier.

#### H\_\_\_\_Graphics

Upon request the Contractor shall provide the Superintendent with full size copy layouts required for all graphic applications. Layouts must be submitted to the Superintendent in a time frame allowing for review, multiple adjustments and approval without delay to the project.

#### 5 Finishes

A \_\_\_\_Colours and surface textures
All colours shall match exactly the colour and finish requirements provided by the Superintendent, materials with applied colours or other characteristics related to appearance. The Contractor shall provide colour matches indicated, or it not indicated, as selected and reviewed by the Superintendent.

#### B\_\_\_\_Surface preparation

All surfaces shall be thoroughly cleaned and free from dust, dirt, rust, scale, mill scale, oil, greasy materials or residue from cleaning. All coatings shall be applied in strict accordance with the manufacturer's recommendations. All paint products shall conform to all applicable codes. All finishes shall present a uniform opaque colour appearance unless specifically indicated otherwise by the Superintendent.

#### C Application

All applications of colour/coatings are to be equal and of consistent cover with no "streaking", "spotting", "gradation" or other variations within and from each similar application.

#### 6 Materials

A \_\_\_\_\_Acrylic / polycarbonate sheet Where sheet material is indicated as "clear" provide colourless sheet in gloss finish.

Where sheet is indicated as "opal", provide colour translucent sheet of density required to produce uniform brightness. Material provided shall be appropriately matched to the intended permanent field conditions.

#### B Aluminium sheet

Provide aluminium sheet of alloy and temper recommended by the aluminium producer or finisher for the type of use and finish indicated.

Aluminium extrusions

Provide aluminium extrusions of alloy and temper recommended by the aluminium producer or finisher for the type of use and finish indicated.

#### D\_\_\_\_Structural steel

Provide structural steel as required to meet the requirements of the permanent installation. Surface treatment of structural steel shall be as specified on the drawings.

#### Fasteners

Unless otherwise indicated, provide concealed fasteners fabricated from metals that are non-corrosive to either the materials or the mountings surface. Ensure non-similar materials are totally isolated in order to avoid electrolysis and galvanic corrosion.

#### Electrical / lamps

Provide new electrical components and respective lamps, so as to be easily repaired or replaced from local available stock (24hr. max. turn-around).

#### H\_\_\_\_Pair

Paint shall be 2 Pac or similar as approved and specified in the contract documentation. Paint shall have a written warranty against premature fading and be approved by the Superintendent prior to construction. Prior to completion, the Contractor shall submit to the Principal 3 copies of the complete paint schedule indicating colours used on each sign type.

#### \_\_\_\_Digital print

Any specified digital print should be a minimum 6 color 600dpi using UV solvent based inks. Aluminium is to be prepared in order to complete direct digital print. Aluminium is to have 2pac clearcoat applied prior to printing, another anti-graffitti 2pac clearcoat is to be applied after the printing process. Digital print shall have a written warranty of a minimum of 5 years from the supplier against colour deterioration.

# **Specifications**

' Fabrication	J Welding	In particular the AV contractors to ensure seamless	H As-installed documentation
	All exposed welds are to be ground smooth to match	intergration and commissioning.	The Contractor shall provide 3 copies each of as-installed
AGraphic application	surface of adjacent material.		drawings and specifications of the completed installation
Provide graphics to comply with the requirements	All wolding should be corried out in accordance with	9Cleaning / protection, warranties and	to the Superintendent prior to requesting final inspection
ndicated as per provided artwork templates. Registration of digital printing is critical to align with laser cutting	All welding should be carried out in accordance with AS1554.	as-installed documentation	by the Superintendent for the purposes of certification of Practical Completion.
reatment.	A01004.	A All items installed by the Contractor shall	ractical completion.
	KProtection	be left in a clean condition. Upon completion of the	IProtection
3Illumination	All signs shall be wrapped and protected against	installation, clean all soiled surfaces and "touch up"	All adjacent substrates finishes shall be protected
luminate units in the manner indicated using the	any possible damage caused during transportation.	as directed by the Principal or the Superintendent in	against any possible damages caused during installation.
nanufacturer's standard lighting components	Protection must be done only after a final quality check of	accordance with the manufacturer's instructions. All	After installation, selected sections as indicated by
ncluding LED's, fixtures, transformers, insulators and	the sign is performed.	debris and packing material shall be removed and disposed of in a legal manner. The protective masking of	the Superintendent, will be protected against possible damages caused during subsequent building works.
other components. Make provision for servicing and or concealed connection to the building systems.	8 Installation	the plastic surfaces shall be removed by the Contractor	In such cases temporary protection shall be firm and
Coordinate the electrical components with those of the	OIIIStaliation	upon completion of installation. All excavation and site	capable of being removed without damaging the sign.
power supply provided.	AThe Contractor shall be responsible for	work shall be returned to its original grade configuration	Rectification will be required if any damage is caused by
	provision of all lifting gear, necessary protection works,	and condition after contract items are installed.	the temporary protection as a result of its removal.
CStructure	temporary access, scaffolding, OH & S and the like,		
Details shown on the drawing shall be followed for	including the erection and dismantling of all barricades,	BFinish surfaces	10Permits
exterior appearance. The Contractor may change interior construction shown on these details to conform with	protective coverings, temporary road closures, road traffic management etc necessary to safeguard the public and	All finishes are to be warranted for 3 years from the Date of Practical Completion. There shall be:	Securing and paying for all permits required by all
is shop practices. However, these changes must be	property during the performance and duration of their	1 No delamination of any part from the face	governing agencies with jurisdiction over the structure
submitted as part of the shop drawings and be reviewed	work.	surface.	is the responsibility of the Contractor. Arrangement of
by the Superintendent prior to fabrication.		2No cupping, warping or dishing as noted.	any inspections and tests necessary for the construction
	Unless instructed otherwise in writing by the	3No bubbling, crazing, chalking, rusting or other	and placement of all work required by the applicable
)Fastenings	Superintendent the Contractor shall forward	disintegration, messages or edge finish of the panels.	governing agencies and payment of all applicable fees
Fasteners on face surface shall not be	detailed work method statements for review by	4No corrosion developing beneath the paint surface of the support systems, and any such corrosion	shall be by the Contractor.
exposed, except where noted. Pace surfaces shall not be penetrated during	the Superintendent no less than 20 days before commencement of installation. The Work Method	shall be rectified by the Contractor at his cost, except	The Superintendent and / or the Principal shall obtain
abrication or installation of signs, except where noted.	Statements shall include the sequence of work, plant and	where the corrosion is the result of obvious vandalism	any necessary Town Planning permits. The Contractor
Face surface shall not be deformed, distorted,	equipment to be utilised and all safety provisions.	after the Date of Practical Completion.	shall be responsible for obtaining any necessary Building
or discoloured by attachment of concealed fasteners.		5No corrosion of the fasteners.	Permits for the structure and associated works included
All fasteners shall be resistant to oxidation	BThe Contractor shall attach signs to	6No movement from the foundations. The	in the contract.
or other corrosive action completely through their cross	substrates in accordance with the structural engineer's instructions unless otherwise shown. Install level, plumb	structure must remain true and plumb on their foundations	11 Incurence
work shall be secured with fasteners of the	and at proper height. Repair or replace damaged units	and any movement is to be rectified by the Contractor at his cost, except when the sign has sustained obvious	11Insurances
ame metal, colour and finish as the components they	as directed by the Superintendent. Visible abrasions to	post-installation external damage by others after the Date	The Contractor shall secure and pay for all insurances
secure where they are exposed to view.	finished surfaces must be repaired so that damage is	of Practical Completion.	required by law and otherwise including Public Liability,
SFasteners shall be utilised in strict accordance	invisible.	7No fading of the colours when matched	Worker's Compensation, Contract Works (on and off site
vith their manufacturer's specifications, directions,		against a sample of the original colour and material.	and in transit) and Professional Indemnity.
ecommendations and as indicated on design intent Irawings.	CInstallation of all signage items shall be by the Contractor. Installation includes provision of any	8No variation of any other performance requirement stated on the drawings, these conditions, and	12 Program / practical completion
All fasteners shall finish flush with the	required footings, all anchor bolts, fastenings, attachment	any separate specification(s).	121 Togram / practical completion
components they secure.	metals, and other miscellaneous metal items embedded	(,,	AProgram
	in concrete or building wall materials as required, and	CStructure / components	The Contractor shall base his program on the
Lamps	security of sign units in place with no visible fasteners or	The Contractor shall provide the Principal (via the	performance of all services, including all items of labour,
The Contractor shall coordinate with the Superintendent of select exact colour of the lamps. The Contractor	as indicated in the design documentation.	Superintendent) with 3 copies of the written warranty prior to installation guaranteeing to rectify, to the	materials and equipment required for the complete fabrication and installation of the specified work within
s responsible for referencing and following code	D The Contractor shall provide required	Superintendent's satisfaction and at the Contractor's sole	the timeframe set out in the tender documents unless an
constraints. All electrical requirements to conform to	electrical equipment and connection to building power	expense, all defects in fabrication and installation work for	alternative timeframe has been agreed to in writing by the
Australian Standards including SAA Wiring Standards,	supply. The point(s) of power supply shall be provided	a period of one year after acceptance of the completed	Superintendent.
and all applicable State and / or local regulations.	by the Principal. All electrical connections shall be made	installation of signage work.	
Comment	by a licensed electrician employed by the Contractor	D. Eutomollopens	BPractical completion
FSequencing The Contractor shall be solely responsible for all	for this purpose. All wiring equipment and connections shall be made in accordance with the requirements of the	DExternal lamps All lamps shall be warranted against failure for 90 days, all	Unless otherwise agreed in writing, the Principal shall not accept the structure until the structure has been
sequencing equipment, wiring, controllers and any other	Australian Standards in addition to the applicable State	LED's three years and all ballasts one year. Lamps are to	certified by the Superintendent to have reached Practical
associated elements.	and local codes. The Principal's electrical contractor shall	be replaced within 48 hours of notice by the Principal. In	Completion.
	provide and install all wiring, conduit, junction boxes and	the event of failure within these specific times these items	
GAluminium sheet	electrical devices necessary to provide electrical power	are to be replaced by the Contractor at the Contractor's	Unless otherwise defined in the specific contract for
Fabricate by welding process with all visible seams	to the point(s) of supply unless otherwise noted. The	sole expense.	the project or otherwise agreed in writing, "Practical
continuously welded, filled and ground smooth, unless the seam occurs along a colour break, in which case a clean	Contractor shall provide concealed LED transformers and all electrical wiring and connections beyond the point(s)	EThe Contractor shall have total and complete	Completion" is that stage when:  1The structure is complete except for minor
outt joint with concealed backing channel and plug weld is	of supply provided by the Principal's electrical contractor,	responsibility for the security of all equipment, materials,	omissions and defects
acceptable upon receipt of the Superintendent approved	including termination of the Contractor's wiring to the	and sign components until reviewed and accepted by the	1awhich do not prevent the structure from
ample to match surrounding material finish. All curves	point(s) of supply.	Principal.	being reasonably capable of being used for its intended
and folds to be geometrically correct and produced	5 5 0 1 1 1 1 1 1 1 1 1		purpose, and
by a consistent mechanical method unless approved otherwise by the Superintendent.	EThe Contractor shall be responsible for matching to the available power supply on site the	FLamp service Upon completion the Contractor shall provide the	1bwhich the Superintendent determines the Contractor has reasonable grounds for not promptly
office wise by the Superinterident.	electrical requirements, including transformers.	Principal (via the Superintendent) with 3 copies of	rectifying, and
aser cut edges/graphics, drilled holes, joints and	clock to a roquitor to rice, including transformers.	complete lamp replacement information, brand, type,	1crectification will not prejudice the convenient
surfaces must be clean, neat and free from burrs and	FThe Contractor is responsible for compliance	wattage, colour etc., for all lighted components. This	use of the structure, and
ndentations. All sharp edges shall be removed.	with all applicable environmental regulations.	information shall be in a typewritten format and shall	
I IIV / fading protection	C The Contractor is recovered to	indicate at least one local (site) supplier. Lamps must	2Those tests which are required by these
HUV / fading protection The Contractor shall utilise materials, coatings and	GThe Contractor is responsible for compliance with all OH & S regulations. Unless instructed otherwise	comply with all local, state and federal regulations and standards.	conditions and / or the specification to be carried out and passed before completion have been carried out and
processes to minimise as much as possible any	in writing by the Superintendent the Contractor shall	otalidaldo.	passed, and
noticeable fading of pigmented coatings.	provide a detailed OH&S Plan for the installation works for	GMaintenance	h <u></u>
- · · ·	review by the Superintendent no less than 21 days before	The Contractor shall provide to the Principal (via the	3As-installed drawings and specifications, and
Jointing and brake forming	commencement of installation.	Superintendent) 3 copies each of complete finish	documents and other information required under these
All sheet metal shall have brake formed edges with	H The Contractor must accordinate installation	/ component care instructions as specified by the	conditions and / or the specific contract which in the
adii not greater than sheet thickness unless otherwise specified. Adjacent stock shall have edges with similar	HThe Contractor must coordinate installation with the Principal's other Contractors so that overall	manufacturer for on-going cosmetic sign cleaning and maintenance. The Contractor is to ensure signage, neon,	opinion of the Superintendent are essential for the use, operation and maintenance of the structure have been
adii.	project schedule is not impacted.	lamps, electrical components etc. are easily accessible	supplied.
	· · · · · · · · · · · · · · · · · · ·	for maintenance.	

	dıadem	
	Australia	
	New Zealand Hong Kong	