

Project Information Booklet - Distributed from 28 March 2022



Manildra Group's Shoalhaven Starches site is located in Bomaderry, New South Wales.

PROPOSAL OVERVIEW

Manildra Group are proposing to build and operate a beverage grade ethanol storage and handling facility on Forshore Road at Port Kembla. The Proposal includes the construction of six four-negative (N4) ethanol storage tanks and two 300mm diameter pipelines. Associated administration buildings, gantry structures, landscaping and carpark are also a part of the proposal.

When fully constructed and operational, the Project will facilitate storage and export of Shoalhaven Starches Beverage Grade Ethanol produced at its Bomaderry facility. Road transport from Bomaderry to Port Kembla is proposed to be undertaken by purpose-built A-double tankers with the latest engine technology to reduce greenhouse gas emissions.

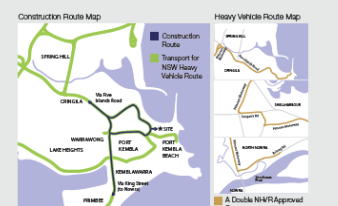
The Project is considered a State Significant Development under the NSW Environmental Planning and Assessment Act 1979 and the consent authority for the Project is the Minister for Planning and Public Spaces.

The Project will contribute to the strengthening of the Port of Port Kembla as an international trade hub, as per objectives outlined in the Illawarra Shoalhaven Regional Plan 2041.



WHAT IS PROPOSED

- Six stainless steel storage tanks in the terminal.
- Two 300mm stainless steel pipes will run to the harbour berth (berth 206). One pipe will deliver the ethanol product, while the second pipe will be used to return any unused product to the terminal.
- During operation, it is proposed that there will be approximately 65 tanker truck movements per week for in-loading and approximately 20 B-double truck movements per week for out-loading product in ISO tanks (tanks mounted in shipping container sized frame) to Port Botany.
- The larger A-double trucks will have a 74,000 litre capacity, facilitating a 30 per cent reduction in truck movement that would otherwise be required to transport between Bomaderry and the proposed site at Port Kembla.
- To minimise the impact of construction traffic on local streets, proposed dedicated construction routes will be developed to provide the shortest distances to and from the arterial road network. It is proposed that trucks will enter and exit the site via Five Islands Road, Old Port Road and Flinders Street. Vehicles will exit south to Nowra via King Street. See Construction Route map below.
- It is proposed that construction activities will be undertaken Monday to Friday 7am to 6pm and Saturday 8am – 1pm.
- During operations, it is proposed that the A-Double truck route will include transport along Bolong Road in Bomaderry and onto the Prince Highway. The route will then include the Albion Park Bypass, Five Islands Road, Flinders St and Forshore Rd. Trucks will return by the same route. The proposed route has in-principal support from the National Heavy Vehicle regulator. See below: Heavy Vehicle Route map.
- A trained crew will attend while ships are being loaded to monitor safety of operations.



The proposed facility has been designed to conform to Australian and International Standards to ensure that the terminal is structurally sound, safe to operate and friendly to the environment and the local community.

The road tanker in-loading and out-loading will be conducted in bays which are bunded (concrete retaining walls and floors to contain spillage) and be automated so that truck drivers coming to site can operate the system. Filling of the ISO tanks (tanks mounted in a shipping container sized frame), will require additional operators to manage the process.



Example of an ISO tank.

HOW WE CARE FOR THE ENVIRONMENT

- All areas where product is handled are bunded in accordance with Australian Standards.
- Stormwater in the bunds will be tested. Water containing ethanol will be transported to Bomaderry for reprocessing. Clean water will be pumped to the stormwater canal.
- Stormwater runoff from the site will enter the outer harbour via gross pollutant traps (gross pollutant traps remove both solid and floating materials).
- Tank filling, road tanker and ISO tank filling systems include vapour collection.
- Maintenance and inspection procedures for all equipment and operations will be implemented.
- All environmental regulations will be adhered to.
- The terminal will require a licence to operate issued by the NSW EPA, ensuring that all environmental requirements will be adhered to.

ABOUT THE SHIP LOADING SYSTEM

- The ship loading system includes:
 - Two 300mm stainless steel pipes will run to berth 206, one pipe will be for product delivery and the other will be for system flushing and returning left over product to the terminal.
 - When not in operation, the pipes will be nitrogen filled to prevent fire.
 - Hoses being connected to ships will have dry break couplings to seal off both ends of the hose when they are disconnected to minimise spillage.
 - Berth 206 includes a bund to collect product spills.
 - A trained crew will attend while ships are being loaded.
 - During ship loading operations a trained operator will "walk" the pipeline regularly and continuously monitor operations.

ABOUT THE STORAGE TANKS

- The design of the six storage tanks includes:
 - 4 million litre capacity, 16.5 m diameter with a 20 m wall height.
 - Stainless steel construction (painted exterior).
 - Fire fighting foam that can be added above liquid level in the tank in the event of a fire.
 - Nitrogen above the ethanol in the tank to prevent ignition.
 - Pressure and vacuum relief valves and emergency fire relief.
 - Radar level gauge with an independent high-level trip to prevent overflow.
 - Concrete bunding in accordance with Australian Standards.

ABOUT THE FIRE PROTECTION AND DETECTION SYSTEM

- The proposed fire detection and protection systems include:
 - Leak detection.
 - Fire extinguishers and hose reels.
 - Automatic foam deluge in high fire risk areas.
 - Two firewater pumps, each supplied by a dedicated tank that supplies firewater to hydrants, monitors and water sprinklers for the terminal.
 - Water and foam released during firefighting will be contained in the bunds and pumped to the "slops tanks" to be processed at the Shoalhaven Starches facility.
 - Firefighting monitors will be also installed on Berth 206.

HOW CAN I HAVE MY SAY?

We're committed to engaging with the community and other stakeholders throughout the planning and assessment process. There will be opportunities for people to have their say about various issues during the preparation of the Environmental Impact Statement (EIS) and when the EIS is placed on public exhibition.

Our consultation opportunities are outlined below and will be promoted locally through the media.



To complete the online survey, you can use the QR code



Register for the online workshop by scanning the QR code

You can also call us toll-free 1800 286 076 or email us manildracommunity@spectrumcomms.net.au

ABOUT MANILDRA GROUP

Manildra Group is a family-owned Australian company established in 1952 and today owns and operates world-class manufacturing sites in regional New South Wales.

Manildra Group is one of the largest exporters of food and industrial products in containers through Sydney's main port, and domestically delivers its products to more than 5,000 locations.

Manildra Group is Australia's leading producer of ethanol used in food and beverages, pharmaceuticals and personal care, industrial applications and biofuels. Manildra Group's ethanol is made from 100 per cent Australian-grown, GMO free wheat and is produced at their Shoalhaven Starches site in Bomaderry, New South Wales.

Manildra Group produces a range of food and industrial products including flour, bakery mixes, sugars, oils, gluten, starches, syrups (glucose), animal stockfeed and ethanol for domestic and global customers.



Aerial view of Manildra Group's Shoalhaven Starches site located in Bomaderry, New South Wales.

WHAT ARE THE POTENTIAL IMPACTS OF THE PROPOSAL?

As part of the assessment process, a variety of technical studies will be carried out to determine the Proposal's potential environmental issues. These technical studies will address:

- Aboriginal and non-Aboriginal heritage
- Air quality and odour
- Biodiversity
- Bushfire
- Flooding
- Hazard Analysis
- Greenhouse gases and climate change
- Hazards and risks
- Human health
- Land contamination
- Landscape character and visual amenity
- Land use
- Noise and vibration
- Socio-economic
- Soils and geology
- Surface and groundwater
- Topography
- Traffic, transport and access
- Waste

WHERE IS THE PROPOSAL AT NOW AND WHAT HAPPENS NEXT?

The Proposal recently completed a Scoping phase which is the first step in the NSW Government's planning assessment process. During the Scoping phase, we work with the technical experts to identify the possible environmental, economic and social impacts of the Proposal.

The Scoping Report information was provided to the Department of Planning, Industry and Environment (DPIE). The DPIE used this information to issue the Secretary's Environmental Assessment Requirements (SEARs). Then SEARs tell us what we need to do to progress the Proposal and what consultation is needed so we can lodge an Environmental Impact Statement (EIS).

We are now working with more technical experts to develop the EIS. An important part of the EIS phase is talking to the community and other stakeholders to hear what concerns they have about the Proposal.

THE PLANNING AND ASSESSMENT PROCESS

COMMUNITY ENGAGEMENT

- **Proposal Announcement**
Proposal announced and project overview distributed to the community.
- **Scoping Report**
Community kick-off workshops held to inform scoping phase and key stakeholder meetings.
- **SEARs Issued**
Planning Secretary's Environmental Assessment Requirements (SEARs).
- **Preparation of the EIS**
Community engagement and technical studies to inform the Environmental Impact Statement (EIS).
- **EIS Released**
The EIS is placed on public exhibition for agency and community comment.
- **Response to Submissions**
Manildra Group addresses comments and issues raised about the EIS in Response to Submissions report.
- **Assessing the Proposal**
The Department of Planning, Industry and Environment assesses the Proposal and makes a recommendation.
- **Determination of the Proposal**
The Minister of the Independent Planning Commission determines the outcome of the Proposal.

A little bit about you

Name: [NOT MANDATORY]

Email: [IF YOU WOULD LIKE TO RECEIVE PROJECT UPDATES]

Location/address: [OK TO JUST GIVE STREET NAME AND SUBURB]

Age:

How do you best describe your household?

- a) Single
- b) Married with children
- c) Married with no children
- d) Defacto relationship
- e) Shared house

How long have you lived in the area?

A little bit about the proposal

1. Thinking about living in the area, what are your major concerns? [You can select more than one]
 - a) Unemployment
 - b) Housing affordability
 - c) Education facilities
 - d) Other [please list]

1. Please tell us what you like about living in the Port Kembla area?

[OPEN RESPONSE FIELD]

2. What do you think the important characteristics are?

[OPEN RESPONSE FIELD]

3. Have you heard about the Manildra Groups proposal to build and operate a beverage grade ethanol storage and handling facility on Foreshore Road at Port Botany?
 - a) Yes have heard a lot
 - b) Yes have heard a little
 - c) No have heard nothing
4. If answer yes to a or b above, based on what you have heard, what are your initial thoughts about the proposal?

[OPEN RESPONSE FIELD]

5. The Manildra Group are proposing to construct six four-megalitre (ML) ethanol storage tanks and two 300mm diameter pipelines. Associated administration buildings, gantry structures, landscaping and carpark are also a part of the proposal. What is your initial reaction to this concept?
 -
 - a) Extremely concerned
 - b) Moderately concerned
 - c) Somewhat concerned
 - d) Not at all concerned
6. What is the basis to your concern?

[OPEN RESPONSE FIELD]

-
7. Do you think the proposed development would have any impact on or changes for the local area? What sort of impacts or changes? What are your views of that?

[OPEN RESPONSE FIELD]

-
- 8. What is the best way to communicate with you?
 - a) Letter box drop
 - b) Email updates
 - c) Local newspaper advertisements
 - d) Social media
 - e) Other [please list]
-
- 9. Do you have any questions about the proposal that you would like the Manildra Group to respond to?

[OPEN RESPONSE FIELD]

-
- 10. Would you like to stay up to date about the Manildra Group's proposal at Port Kembla?
 - a) Yes, please add me to a mailing list (insert email here)
 - b) No thank you

YOU ARE INVITED TO TAKE PART IN AN ONLINE COMMUNITY WORKSHOP AND SURVEY

PROPOSED MANILDRA GROUP ETHANOL BULK LIQUIDS FACILITY AT PORT KEMBLA

Register to participate in an online information session and workshop to contribute to the preparation of an Environmental Impact Statement (EIS) for a state significant proposed ethanol bulk liquid facility to be constructed at a 1.78ha site on Foreshore Road, Port Kembla.

DATE: Tuesday 26 April 2022.

TIME: 6.30pm.

TECHNICAL NEEDS: All participants will require access to the internet and Zoom.

HOW TO PARTICIPATE:



Register to participate in the workshop by using the below QR code.



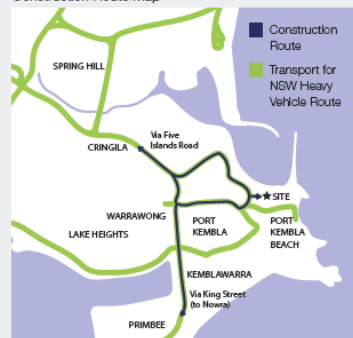
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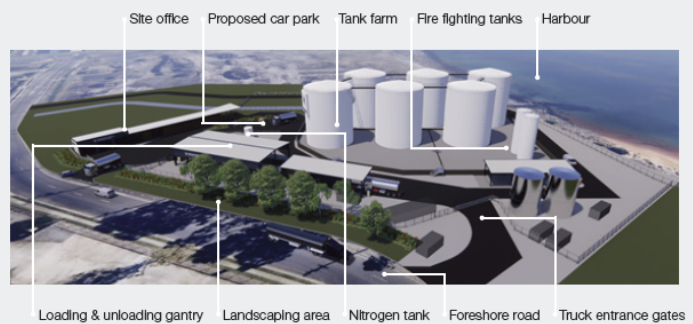
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Construction Route Map



Heavy Vehicle Route Map






MANILDRA GROUP
100% AUSTRALIAN OWNED

**PROPOSED ETHANOL
BULK LIQUIDS FACILITY
AT PORT KEMBLA**

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We would like to pay respect to the Dharawal people, the Traditional Custodians of this land.



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INTRODUCING THE TEAM

- Angela Felton, Spectrum Comms (Facilitator)
- John Hanan, Managing Director
- Kane Livingstone, Nowra Site Manager
- Aaron Ticehurst, Capital Engineering Manager
- Greg Murphy, Project Engineer



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MANILDRA GROUP, 100% AUSTRALIAN FAMILY OWNED SINCE 1952



MANILDRA GROUP has INVESTED
\$1.1 Billion
SINCE 1984 &
\$800 Million
SINCE year 2000.



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SUSTAINABILITY

Core foundation of sustainability – to protect the environment and rural communities in which we operate.

Advanced water treatment plant located next to the Shoalhaven Starches manufacturing plant in conjunction with our Environmental Farm.

We **recycle in excess of six million litres of water per day** to drinkable quality which is **reused for manufacturing purposes** at Shoalhaven Starches daily.

Our ethanol facility is **certified sustainable**, by the internationally renowned Roundtable of Sustainable Biomaterial

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MANILDRA GROUP ETHANOL PRODUCTION IN NOWRA VIDEO





[Click Image to Play Video](#)



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**BEVERAGE GRADE 2 PLANT
– UNDER CONSTRUCTION**



- The tallest column (D510) stands at 52metres in height.
- The foundations are made up of 217 piles, each going down 18m into the ground.
- 660 cubic metres of concrete.
- 330 tonnes of structural steel.
- 900 tonnes of processing equipment.
- 5500 metres of pipe work.

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BEVERAGE GRADE 2 PLANT – UNDER CONSTRUCTION

- ~100ML Annual Production Capacity
- 5 column distillery
- 5 stage process:
 - Stage 1 – Degassing/Concentration.
 - Stage 2 – Hydro selection.
 - Stage 3 – Rectification.
 - Stage 4 – Refining.
 - Stage 5 – Heads & Tails Concentration.



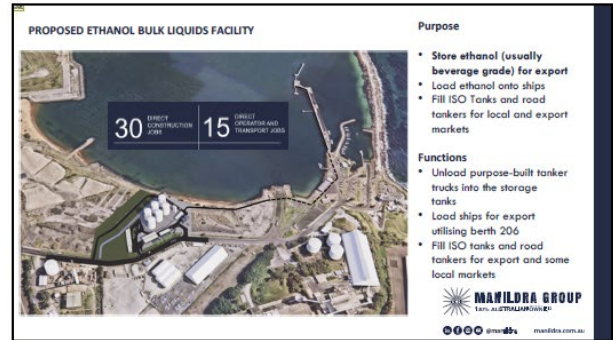
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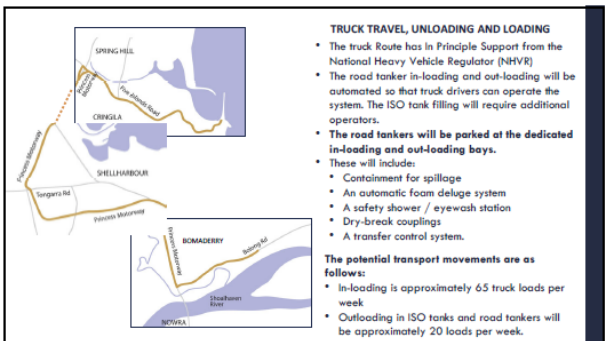
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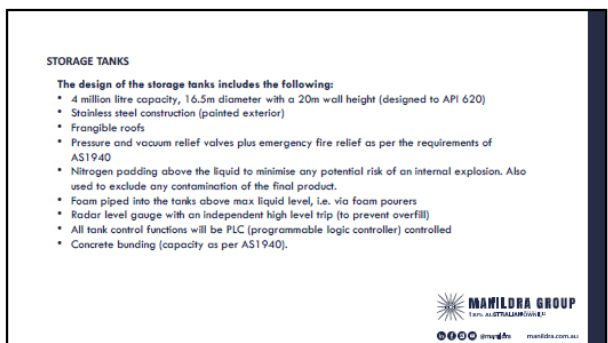
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- Waste

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CARING FOR THE ENVIRONMENT

Provisions for protecting the environment include:

- All areas where product is handled are bunded in accordance with Australian Standards
- Stormwater in bunds will be tested for ethanol, if ethanol is present, they will be pumped to the "slops" tanks for recycling, if they are clean water they will be pumped for release to the harbour
- Stormwater runoff from the site will enter the outer harbour via grass pollutant traps
- Tank filling, road tanker and ISO tank filling systems include vapour collection
- All requirements of the NSW Ports Development Code will be met, these include conditions regarding the built environment
- The Terminal will require an EPA Licence to Permit the facility to operate, ensuring that Environmental Regulations will be observed.

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FIRE DETECTION & PROTECTION

The proposed fire detection and protection systems include:

- Leak detection at the pumps
- Foam pourers to the tanks (above liquid level)
- Fire extinguishers and hose reels
- Automatic foam deluge at the transfer bays and over the pumps
- Two firewater pumps, each supplied by a dedicated tank, supplying firewater to hydrants, monitors and water sprinklers as per the Australian Standards for terminals and berths
- Firewater in the tank farm will be contained in the bunds and pumped to the slops tank for offsite disposal at the Shoalhaven Starches facility.
- Fire fighting monitors on berth 206.

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RISK PROFILE

A Preliminary Hazard Analysis completed by Pinnacle Risk Management has determined:

- The risks associated with the proposed ethanol terminal at the Manildra Port Kembla site have been assessed and compared against the Department of Planning risk criteria
- The results show compliance with all HIPAP 4 risk criteria (Hazardous Industry Planning Advisory Papers, HIPAP 4 – Risk Criteria for Land Use Papers)
- Societal risk, propagation risk, area cumulative risk and environmental risk is also concluded to be acceptable
- The primary reasons for the low risk levels from the terminal are that significant levels of radiant heat from potential fires are contained on-site and the relatively large separation distances between the potential hazardous event locations and the nearby industries and residential areas.

RADIANT HEAT CONTOURS – RISK MANAGEMENT

Scenario 1: Compound Fire

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Did this information help you to understand the proposal?

What questions about the proposal do you have?

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CONTACT US

To speak to us about this proposal contact us on:

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APPENDICES

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