



22. Traffic and transport

This chapter provides a summary of the construction traffic impact assessment undertaken for the Project. A full copy of the report is included in Appendix O.

22.1 Methodology

The traffic impact assessment assessed the traffic implications brought about by the construction of the pipeline on roadway traffic and road closures. The following steps were followed in the preparation of the traffic and transport assessment.

- ▶ Review of existing information including:
 - Identification of roads potentially affected by the Project from aerial photography and other mapping information;
 - Review of information on local traffic flow data from GMC and WSC and traffic count data for the state road network from the RTA⁸;
 - Assessment of the level of service for traffic flows on existing roads referring to *Austroads Guide to Traffic Engineering Practice Part 2 – Roadway Capacity*;
 - Assessment of the level of safety for local roads, referring to crash data provided by local government authorities and the RTA; and
 - Review existing public transport, pedestrians and cyclists facilities.
- ▶ Assess traffic impact of the Project by:
 - Undertaking a traffic impact assessment, with reference to *RTA's Guide to Traffic Generating Developments (Version 2.2, October 2002)*. The traffic impact assessment process outlined in the guidelines outlines the key issues that need to be addressed in determining the impact on traffic of the proposed development. The key issues and performance criteria adopted for the assessment is detailed in Table 22.1;
 - Estimating the construction traffic generated by the Project based on information provided for the haulage of various construction materials and for construction staff movements;
 - Estimating the distribution of project generated traffic on local roads based on assumptions about the origins and destination of trips;
 - Assess the levels of service of roads and intersections impacted by the project traffic based on RTA and Austroads guidelines; and
 - Assess the safety of roads and intersections impacted by the project traffic based on relevant Austroads guidelines.

⁸ Roads and Traffic Authority Traffic Volume Data for the Southern Region 2005

Table 22.1 Key issues and Performance Criteria

Issue	Performance Measure	Criteria Adopted
Operating performance of roads and key access intersections	Level of Service (LOS)	Major Roads: LOS C can be considered the minimum standard in a rural context during weekday peak hour flows, although LOS D is considered satisfactory in circumstances involving recreational peak hours (weekends).
Safety and efficiency of access between the site and adjacent road network	Casualty crashes per kilometre per year	Network class average – Rural Areas: ▶ Road Class 4R – 0.40 casualty crashes per km per year ▶ Road Class 3R – 0.37 casualty crashes per km per year ▶ Road Class 2R – 0.16 casualty crashes per km per year

22.2 Existing Environment

22.2.1 Road Network

Figure 22.1 shows the road network in the vicinity of the proposed pipeline route. The pipeline route crosses a total of 68 State, local and unnamed roads, including the Hume Highway and the Illawarra Highway.

The classification of roads along the existing road network can be used as an indication of the functional role each road plays with respect to the volume of traffic they should appropriately carry. The RTA has developed a set of road hierarchy classifications. Table 22.2 provides typical nominal volumes expressed in terms of average annual daily traffic (AADT) serviced by various classes of roads.

Table 22.2 Functional Classification of Roads

Type of Road	Traffic Volume (vpd ¹)	Peak Hour Volume (vph ²)
Arterial Road	>15,000	1,500 – 5,600
Sub-Arterial Road	5,000 – 20,000	500 – 2,000
Collector Road	2,000 – 10,000	200 – 1,000
Local Road	<2,000	0 – 200

¹ vpd = vehicles per day
vph = vehicles per hour

The RTA has jurisdiction over State Roads. The pipeline project area crosses a number of State Roads controlled by the RTA which are listed in Table 22.3 below.

Table 22.3 RTA Roads to be crossed by the proposed Pipeline

Road ID	RTA Road ID	Road Name	Classification
Road 22/23	SH2	Hume Highway	Arterial Road
Road 6	SH25	Illawarra Highway	Arterial Road
Road 71	MR54	Crookwell Road	Arterial Road
Road 3	MR372	Sheepwash Road	Arterial Road

The Hume Highway is one of Australia's major inter-city highways linking Sydney and Melbourne and is 880 km in length. It is part of the Auslink National Network and is a vital link for road freight transporting goods to and from Melbourne and Sydney as well as serving Albury-Wodonga, Canberra and Goulburn. The Hume Highway also links a number of other Highways including the Illawarra Highway which is also located in the Project area. The Hume Highway consists of a two-lane divided dual carriageway for the entire Project area.

The Illawarra Highway connects the Princes Highway to the Hume Highway and services the area between Wollongong and the NSW Southern Highlands including Albion Park, Bowral, Robertson and Moss Vale. The road consists of a two lane single carriageway for most of its length.

Crookwell Road is a sealed two-way single carriageway connecting Goulburn and Crookwell in the GMC area. The road services the rural communities to the north west of Goulburn including Crookwell, Cottawalla, Pejar and Kingsdale.

Sheepwash Road is a sealed two-way single carriageway connecting Bowral (via Kangaloon Road) in the north and Fitzroy Falls (at the intersection of Nowra Road) in the south. Sheepwash Road crosses the Illawarra Highway approximately 5 km to the south of the Wingecarribee Water Treatment Plant.

Aside from the pipeline crossing points with RTA roads, the pipeline corridor may also intersect the local Council roads listed in Table 22.4.

Table 22.4 Local council roads to be crossed by the proposed Pipeline

Road ID	Road Name	Classification
<i>Council: Wingecarribee Shire Council</i>		
Road 3	Sheepwash Road	Arterial Road
Road 5	Iona Park Road	Local Road
Road 8	Yarrawa Road	Local Road
Road 11	Bibbys Lane	Local Road
Road 12	Mount Broughton Road	Local Road
Road 15	Exeter Road	Arterial Road
Road 18	Old Argyle Road	Local Road
Road 19	Sallys Corner Road	Sub Arterial Road

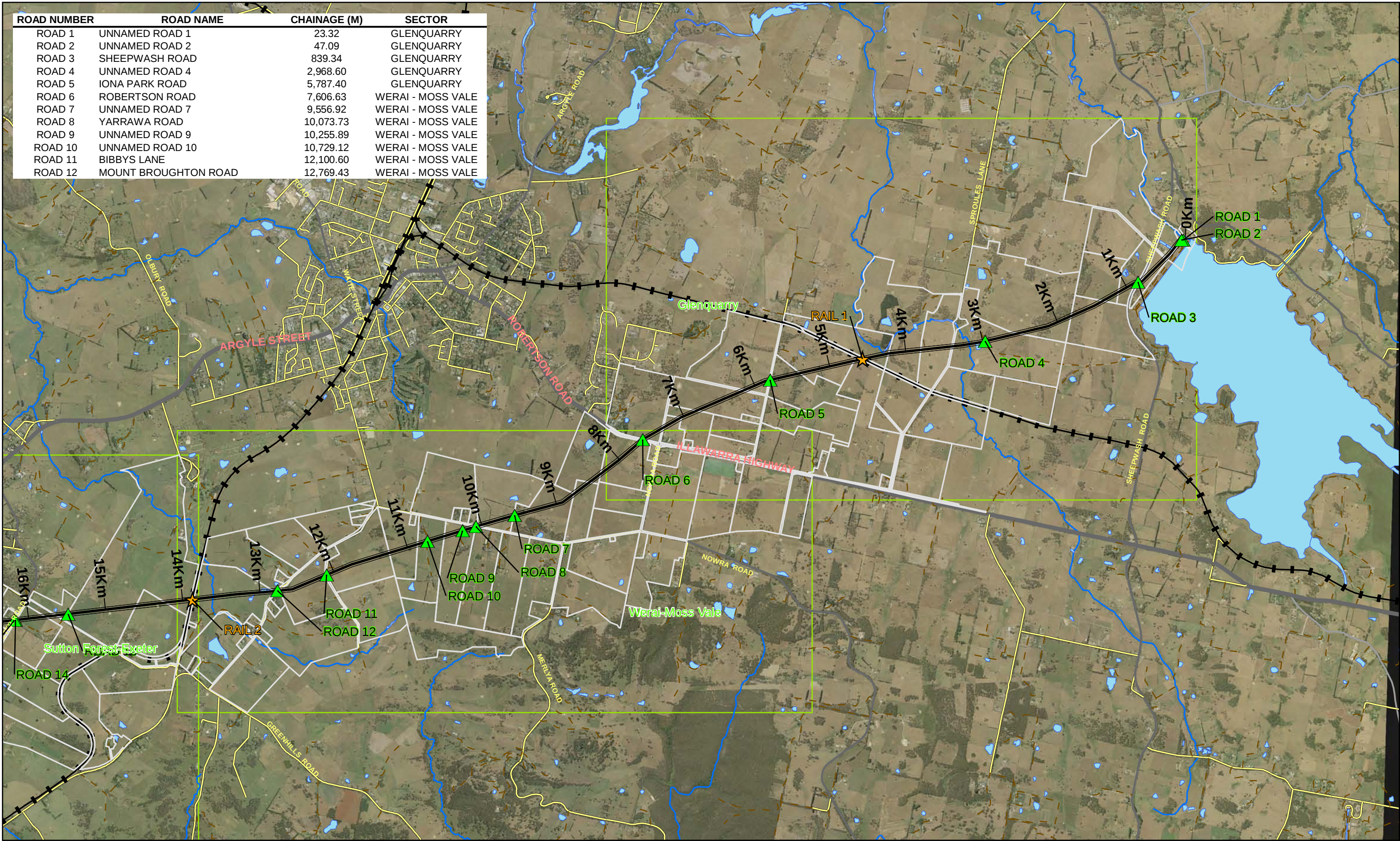


Road ID	Road Name	Classification
Road 20	Middle Road	Local Road
<i>Council: Goulburn Mulwaree Council</i>		
Road 40	Inverary Road	Sub Arterial Road
Road 45	Wollumbi Road	Local Road
Road 47	Red Hills Road	Local Road
Road 51	Red Hills Road	Local Road
Road 54	Brayton Road	Sub Arterial Road
Road 59	Carrick Road	Sub Arterial Road
Road 62	Towrang Road	Sub Arterial Road
Road 64	Murrays Flat Road	Local Road
Road 68	Taralga Road	Arterial Road
Road 70	Middle Arm Road	Sub Arterial Road
Road 72	Chinamans Lane	Local Road Road
Road 73	Clinton Street	Sub Arterial Road

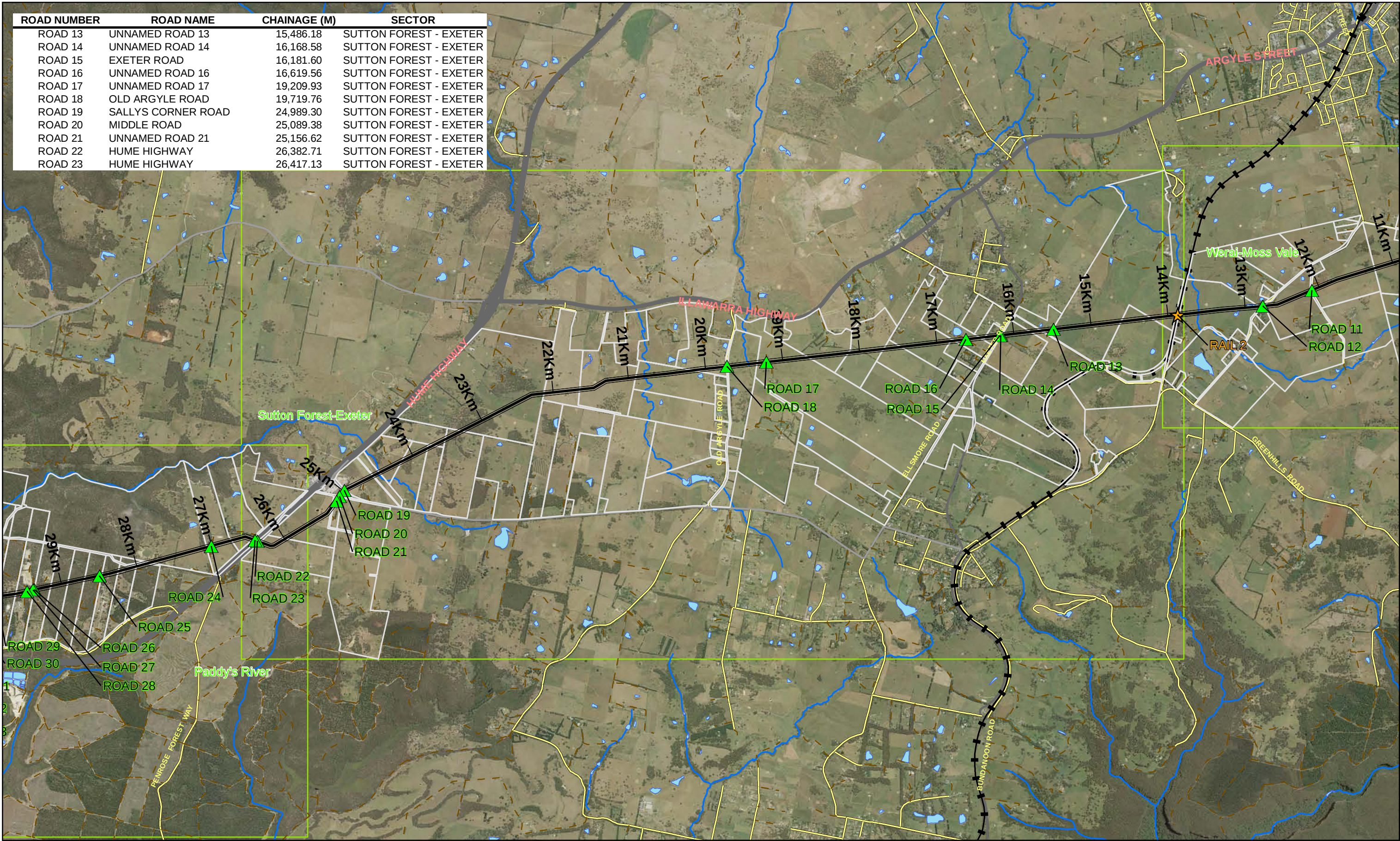
Several other unnamed roads have been identified and assigned a Road ID. These roads are generally single lane unsealed track roads used for vehicular access.

In addition to being directly impacted by the pipeline crossings, the roads listed above, as well as the unnamed roads and tracks would be used to access the Project site for deliveries and construction.

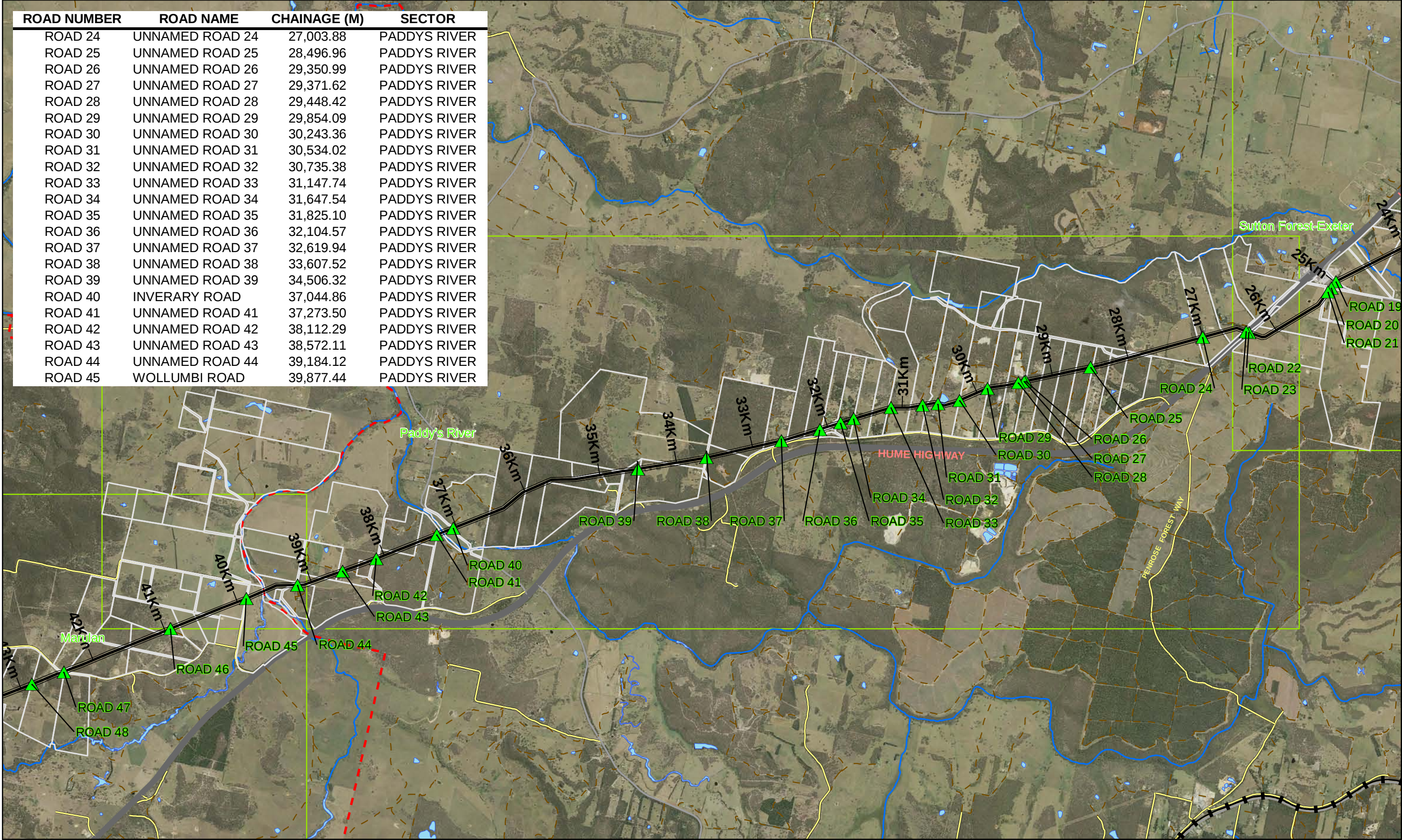
ROAD NUMBER	ROAD NAME	CHAINAGE (M)	SECTOR
ROAD 1	UNNAMED ROAD 1	23.32	GLENQUARRY
ROAD 2	UNNAMED ROAD 2	47.09	GLENQUARRY
ROAD 3	SHEEPWASH ROAD	839.34	GLENQUARRY
ROAD 4	UNNAMED ROAD 4	2,968.60	GLENQUARRY
ROAD 5	IONA PARK ROAD	5,787.40	GLENQUARRY
ROAD 6	ROBERTSON ROAD	7,606.63	WERAI - MOSS VALE
ROAD 7	UNNAMED ROAD 7	9,556.92	WERAI - MOSS VALE
ROAD 8	YARRAWA ROAD	10,073.73	WERAI - MOSS VALE
ROAD 9	UNNAMED ROAD 9	10,255.89	WERAI - MOSS VALE
ROAD 10	UNNAMED ROAD 10	10,729.12	WERAI - MOSS VALE
ROAD 11	BIBBYS LANE	12,100.60	WERAI - MOSS VALE
ROAD 12	MOUNT BROUGHTON ROAD	12,769.43	WERAI - MOSS VALE



ROAD NUMBER	ROAD NAME	CHAINAGE (M)	SECTOR
ROAD 13	UNNAMED ROAD 13	15,486.18	SUTTON FOREST - EXETER
ROAD 14	UNNAMED ROAD 14	16,168.58	SUTTON FOREST - EXETER
ROAD 15	EXETER ROAD	16,181.60	SUTTON FOREST - EXETER
ROAD 16	UNNAMED ROAD 16	16,619.56	SUTTON FOREST - EXETER
ROAD 17	UNNAMED ROAD 17	19,209.93	SUTTON FOREST - EXETER
ROAD 18	OLD ARGYLE ROAD	19,719.76	SUTTON FOREST - EXETER
ROAD 19	SALLY'S CORNER ROAD	24,989.30	SUTTON FOREST - EXETER
ROAD 20	MIDDLE ROAD	25,089.38	SUTTON FOREST - EXETER
ROAD 21	UNNAMED ROAD 21	25,156.62	SUTTON FOREST - EXETER
ROAD 22	HUME HIGHWAY	26,382.71	SUTTON FOREST - EXETER
ROAD 23	HUME HIGHWAY	26,417.13	SUTTON FOREST - EXETER



ROAD NUMBER	ROAD NAME	CHAINAGE (M)	SECTOR
ROAD 24	UNNAMED ROAD 24	27,003.88	PADDYS RIVER
ROAD 25	UNNAMED ROAD 25	28,496.96	PADDYS RIVER
ROAD 26	UNNAMED ROAD 26	29,350.99	PADDYS RIVER
ROAD 27	UNNAMED ROAD 27	29,371.62	PADDYS RIVER
ROAD 28	UNNAMED ROAD 28	29,448.42	PADDYS RIVER
ROAD 29	UNNAMED ROAD 29	29,854.09	PADDYS RIVER
ROAD 30	UNNAMED ROAD 30	30,243.36	PADDYS RIVER
ROAD 31	UNNAMED ROAD 31	30,534.02	PADDYS RIVER
ROAD 32	UNNAMED ROAD 32	30,735.38	PADDYS RIVER
ROAD 33	UNNAMED ROAD 33	31,147.74	PADDYS RIVER
ROAD 34	UNNAMED ROAD 34	31,647.54	PADDYS RIVER
ROAD 35	UNNAMED ROAD 35	31,825.10	PADDYS RIVER
ROAD 36	UNNAMED ROAD 36	32,104.57	PADDYS RIVER
ROAD 37	UNNAMED ROAD 37	32,619.94	PADDYS RIVER
ROAD 38	UNNAMED ROAD 38	33,607.52	PADDYS RIVER
ROAD 39	UNNAMED ROAD 39	34,506.32	PADDYS RIVER
ROAD 40	INVERARY ROAD	37,044.86	PADDYS RIVER
ROAD 41	UNNAMED ROAD 41	37,273.50	PADDYS RIVER
ROAD 42	UNNAMED ROAD 42	38,112.29	PADDYS RIVER
ROAD 43	UNNAMED ROAD 43	38,572.11	PADDYS RIVER
ROAD 44	UNNAMED ROAD 44	39,184.12	PADDYS RIVER
ROAD 45	WOLLUMBI ROAD	39,877.44	PADDYS RIVER



1:45,000 (at A3)

05001,0001,5002,000

Metres

N

LEGEND

Proposed Route (29/11/2009)

Properties Intersected By Corridor

Pipeline Road Intersections

Pipeline Railway Intersection

River/Creek

Railways

Primary Road

Arterial Road

Sub Arterial Road

Local Road

Track-Vehicular

Urban Service Lane

GMC / WSC LGA Boundary

Sector boundary

Hydro Area

GHD

CLIENTS | PEOPLE | PERFORMANCE

Goulburn Mulwaree Council

Goulburn Mulwaree Council

Highlands Source Project

Road network in the vicinity

of the proposed pipeline

Sector: Paddys River

Job Number

23-13312

Revision

0

Date

12 FEB 2010

Figure 22.1C

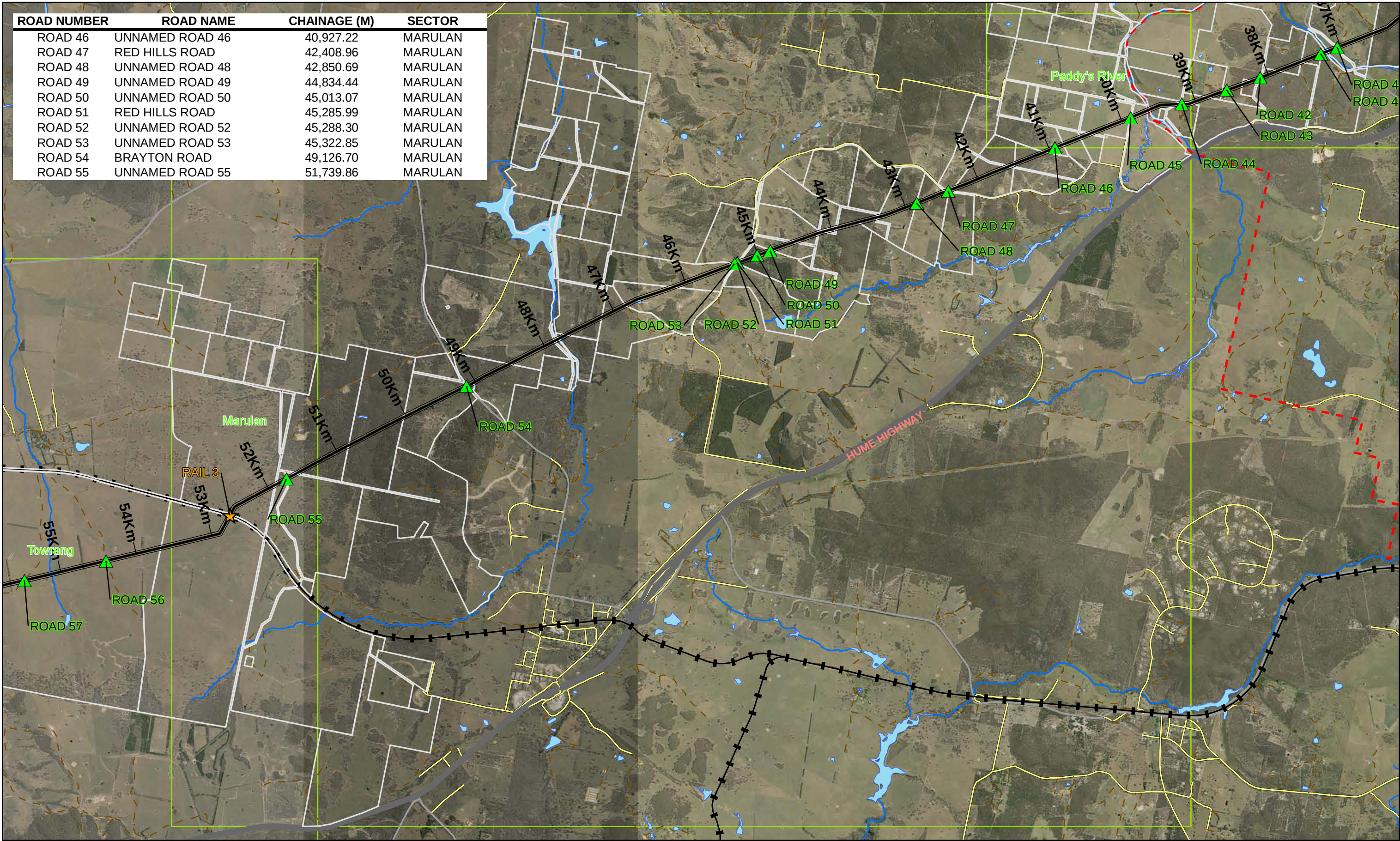
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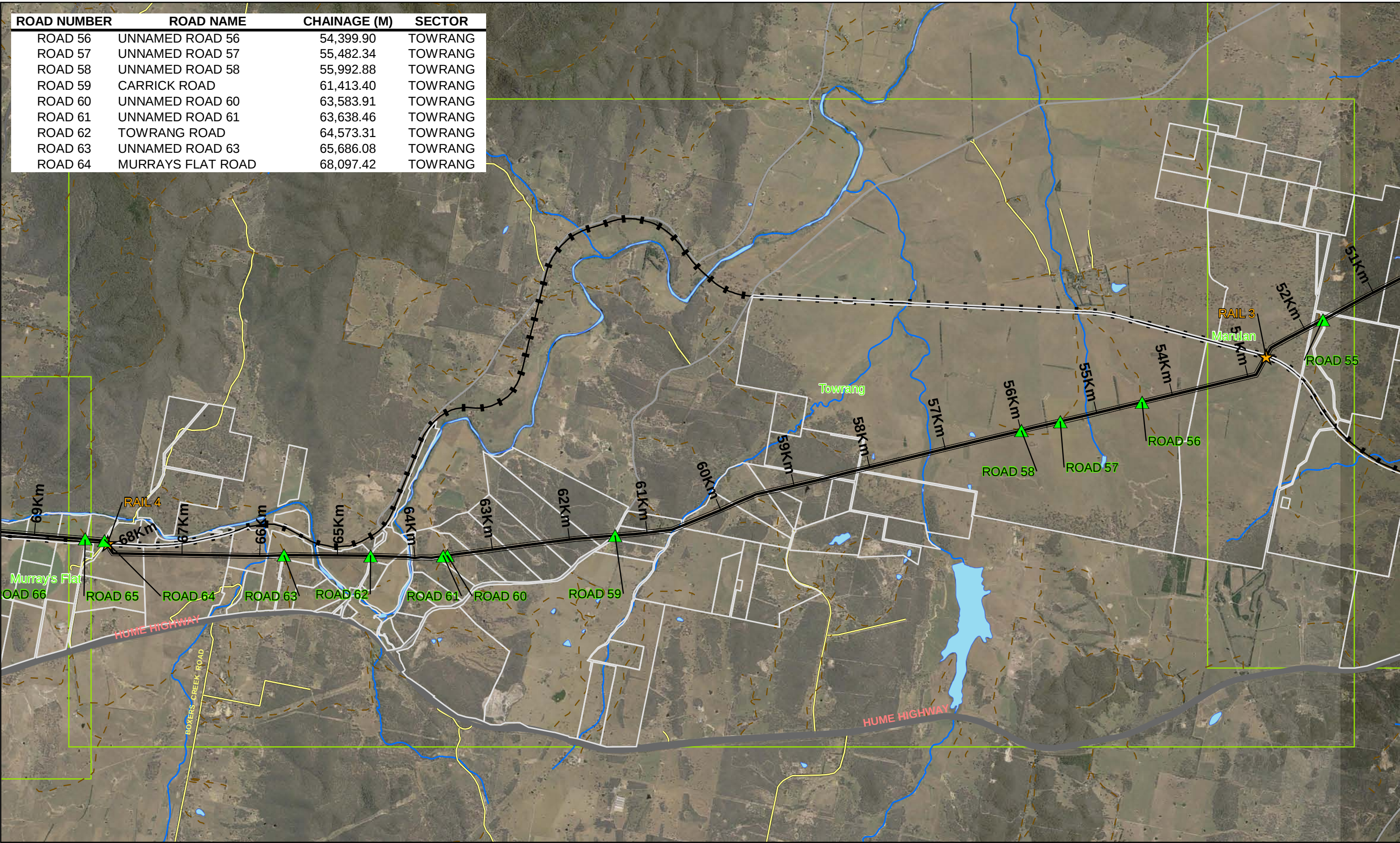
Data Source: NSW Lands Dept: roadsegments, railways,hydroarea, hydroline - 2007; GMC: aerial imagery - 2008; GMC/WSC: Cadastral data - 2009. Created by: ccharalambou

Level 7, 16 Marcus Clarke Street Canberra ACT 2601. T 61 2 6113 3200 F 61 2 6113 3299 E cbrmail@ghd.com.au W www.ghd.com.au

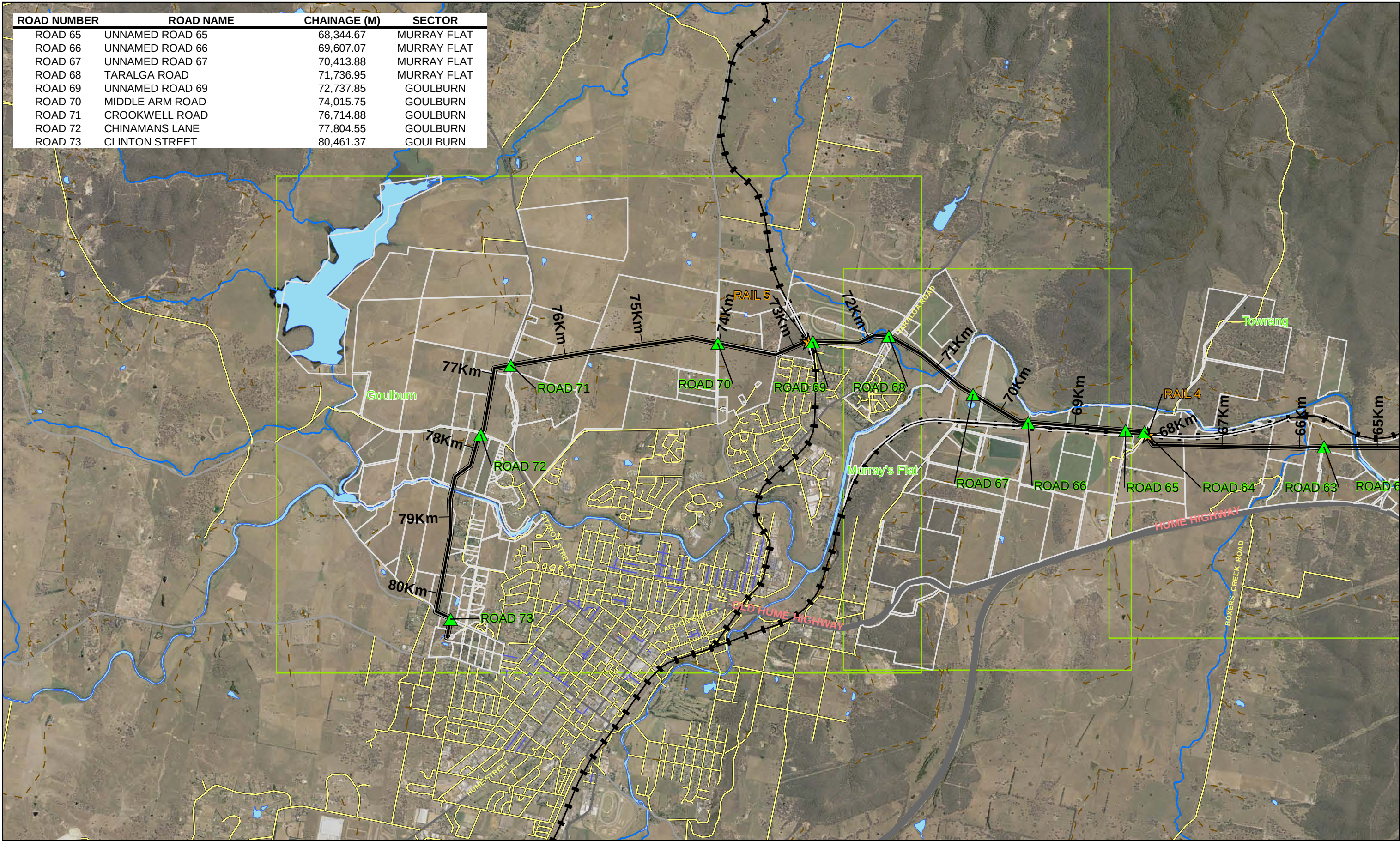
ROAD NUMBER	ROAD NAME	CHAINAGE (M)	SECTOR
ROAD 46	UNNAMED ROAD 46	40,927.22	MARULAN
ROAD 47	RED HILLS ROAD	42,408.96	MARULAN
ROAD 48	UNNAMED ROAD 48	42,850.69	MARULAN
ROAD 49	UNNAMED ROAD 49	44,834.44	MARULAN
ROAD 50	UNNAMED ROAD 50	45,013.07	MARULAN
ROAD 51	RED HILLS ROAD	45,285.99	MARULAN
ROAD 52	UNNAMED ROAD 52	45,288.30	MARULAN
ROAD 53	UNNAMED ROAD 53	45,322.85	MARULAN
ROAD 54	BRAYTON ROAD	49,126.70	MARULAN
ROAD 55	UNNAMED ROAD 55	51,739.86	MARULAN



ROAD NUMBER	ROAD NAME	CHAINAGE (M)	SECTOR
ROAD 56	UNNAMED ROAD 56	54,399.90	TOWRANG
ROAD 57	UNNAMED ROAD 57	55,482.34	TOWRANG
ROAD 58	UNNAMED ROAD 58	55,992.88	TOWRANG
ROAD 59	CARRICK ROAD	61,413.40	TOWRANG
ROAD 60	UNNAMED ROAD 60	63,583.91	TOWRANG
ROAD 61	UNNAMED ROAD 61	63,638.46	TOWRANG
ROAD 62	TOWRANG ROAD	64,573.31	TOWRANG
ROAD 63	UNNAMED ROAD 63	65,686.08	TOWRANG
ROAD 64	MURRAY'S FLAT ROAD	68,097.42	TOWRANG



ROAD NUMBER	ROAD NAME	CHAINAGE (M)	SECTOR
ROAD 65	UNNAMED ROAD 65	68,344.67	MURRAY FLAT
ROAD 66	UNNAMED ROAD 66	69,607.07	MURRAY FLAT
ROAD 67	UNNAMED ROAD 67	70,413.88	MURRAY FLAT
ROAD 68	TARALGA ROAD	71,736.95	MURRAY FLAT
ROAD 69	UNNAMED ROAD 69	72,737.85	GOULBURN
ROAD 70	MIDDLE ARM ROAD	74,015.75	GOULBURN
ROAD 71	CROOKWELL ROAD	76,714.88	GOULBURN
ROAD 72	CHINAMANS LANE	77,804.55	GOULBURN
ROAD 73	CLINTON STREET	80,461.37	GOULBURN





22.2.2 Traffic flows

State Roads

Traffic data was obtained from the RTA. These counts were available for different years and are presented in AADT. It should be noted that for the road sections with multiple count sites, the highest AADT volume is presented in Table 22.5 below so as to represent the worst-case volumes along the road section.

For the purpose of this assessment, the traffic volumes were estimated for 2009 using a growth rate of three per cent per annum. This growth rate was calculated as an indicative average growth rate based on historical traffic data for relevant RTA road sections near the project site. The calculated growth rates varied from 1.8 per cent to 5.3 per cent per annum from 2000 to 2003.

Table 22.5 AADT Volume on State-Controlled Roads

Sector	Road /Street	Road width	Lanes	AADT	Date of Count	Estimated 2009 Volumes (Growth rate at 3% per annum)
Goulburn	Crookwell Road	7.00	2	1,700	2006	1,858
Murrays Flat	Hume Highway	7.20	4	20,918	2006	22,858
Sutton Forest	Hume Highway (south of Illawarra Highway)	15.6	4	20,250	2003	24,180
Glenquarry	Illawarra Highway (west of Sheepwash Road)	7.40	2	3,416	2003	4,079
	Sheepwash Rd (north of Kangaloon Road)	7.60	2	4,007	2003	4,785

Local Council Roads

Traffic count data for the local roads were also requested from GMC and Wingecarribee Shire Council. Very few of the local roads had traffic count data. A review of the data revealed that the volumes recorded from the previous counts generally indicate very low traffic levels mostly under 1 000 vehicles per day with a few number of count sites registering more than 1 000 vehicles per day (Table 22.6). It is assumed that the majority of the unnamed local roads manifest low traffic levels and can be generally used for access to the pipeline construction area.

Table 22.6 AADT Volume on Local Council Roads

Sector	Road Section	Road width (m)	No of Lanes	AADT	Date of Count	Estimated 2009 Volumes (Growth rate at 3% per annum)
Glenquarry	Iona Park Road (north of Illawarra Hwy)	5.30	1	115	1991	196
Werai Moss Vale	Yarrawa Rd (east of Mt Broughton Road)	5.60	2	1193	2009	1,193
	Mt Broughton Road (north of Bibby's Lane)	7.40	2	1768	1993	2,837
	Bibbys Lane	4.20	1	NDA		
Sutton Forest	Old Argyle Rd (north of Sally's Corner Road)	5.20	2	200	1995	303
	Sally's corner Rd (west of Old Argyle Road)	7.40	2	616	1995	932
	Nowra Road (south of Avoca Fire Station)	7.40	2	1242	2005	1,398
Paddys River	Wollumbi Road	5.10	1	18	2004	21
	Inverary Road (near Canyonleigh Road)	5.80	2	25	1993	40
Marulan	Brayton Road 5km from village	7.50	2	266	2003	318
	Red Hills rd 1	6.20	2	53	2003	63
	Red Hills (near Nowra Road)	6.70	2	47	2003	56
Murrays Flt	Murrays Flat Rd	15.6	2	43	2004	50
	Towrang Road	5.60	2	349	2006	381
	Carrick Road	6.70	2	157	2006	172
Goulburn	Clinton Street	7.80	2	NDA		
	Chinaman's lane	5.70	2	282	2006	308
	Middlearm Road	6.30	2	747	2006	816
	Taralga Road	7.60	2	1060	2005	1,193

NDA: No data available

22.2.3 Existing level of service for two-lane two-way rural roads

It is noted that the majority of the key access routes to the project site are two-lane two-way rural roads (one lane per direction), with the exception of the road sections on the state highways that lead into the major urban centres. The AUSTROADS *Guide to Traffic Engineering Practice - Part 2: Roadway Capacity* (AUSTROADS Guide) defines level of service as a qualitative measure describing operational conditions within a traffic stream. The term Level of Service (LOS) and its characteristics for rural roads is defined in Table 22.7.

Table 22.7 Level of Service (LOS) for Rural Roads

LOS	Description	AADT	Description
A	Free, unrestricted flow	1,100	Very good
B	Mostly free flow, few disruptions	2,800	Very good
C	Stable flow	5,200	Good
D	Mostly stable flow, some delays	8,000	Acceptable
E	Congested flow, delays common	14,800	Bad
F	Forced flow	n/a	Bad

Source: AUSTROADS Guide to Traffic Engineering Practice Part 2: Roadway Capacity

The volume and composition of traffic on a given road determines the level of interaction between vehicles and is measured as its LOS. For a particular roadway capacity, LOS deteriorates with increasing traffic volumes. LOS A, LOS B and LOS C in a rural context are all satisfactory. LOS D can be satisfactory in some circumstances.

The AUSTROADS Guide further indicates that two-lane rural highways have a capacity of 2,800 passenger cars per hour total for both directions of flow (1 400 passenger cars per hour per direction), under ideal conditions where there are no restrictive roadway, terrain or traffic conditions.

In cases where traffic, terrain or geometric data may not be precisely known, the AUSTROADS Guide provides planning guidance on maximum AADT values that two-lane, two-way rural roads can accommodate under various terrain conditions.

Table 22.8 shows the values for various LOS for a rural road in level terrain, with varying ratios of design hour volume to AADT⁹.

Table 22.8 Maximum AADTs for Various Levels of Service on Two-Lane Two-Way Rural Roads on Level Terrain, vehicles per day

Ratio of Design Hour Volume to AADT	Level of Service (LoS)				
	A	B	C	D	E
0.10	2,400	4,800	7,900	13,500	22,900
0.11	2,200	4,400	7,200	12,200	20,800

⁹ Design hour volumes are usually taken to be the peak hour volumes

	Level of Service (LoS)				
0.12	2,000	4,000	6,600	11,200	19,000
0.13	1,900	3,700	6,100	10,400	17,600
0.14	1,700	3,400	5,700	9,600	16,300
0.15	1,600	3,200	5,300	9,000	15,200

Notes: All values rounded to the nearest 100 vehicles per day. Assumed conditions include 60/40 directional split, 14 % trucks, 4 percent buses. Percentages of length with no overtaking for level terrain is 20%.

Source: AUSTRROADS Guide to Traffic Engineering Practice, Part 2: Roadway Capacity, Table 3.9, from TRB Highway Capacity Manual (1985) Table 8.10.

The information provided in Table 22.8 indicates that the capacity of the key roads in the vicinity of the project site study area can theoretically achieve an AADT level of 4,800 vehicles per day at LOS B, or 7,900 vpd at LOS C, and 13,500 vpd at LOS D¹⁰ for a design hour ratio of 10 per cent.

Comparing these values with the existing AADT levels along the key state roads indicates that the roadways have spare capacity and are still be able to accommodate additional traffic.

22.2.4 Traffic safety

A review of the crash statistics for the Hume Highway and the Illawarra Highway has been undertaken for the five year period 2003 to 2007. A summary of the crash database is provided in the Traffic and Transport Assessment provided in Appendix O. The data has been summarised in Table 22.9 to identify the types of accidents, location, speed environment, degree of crash and the total number of accidents recorded by year. It should be noted that existing accident rates are merely indicators of safety and provides information to determine if further investigation of the safety potential is required.

Performance standards for traffic safety improvements are not easily defined. However, for the purpose of providing an indicative measure, this assessment considers the casualty rate per kilometre per year.

Table 22.9 shows that the casualty crashes per kilometre per year for the Illawarra Highway exceed the network average for the road class. This would indicate that further safety considerations would need to be in place to ensure that the performance of the road in terms of safety efficiency is not impacted by the additional traffic associated with the proposed pipeline.

Table 22.9 Performance Measure of State Roads

Road	Road Class ¹	Network Class Average Index (2001-2005) ²	Total Casualty Accidents (2003-2007)	Road Length Assessed (km)	Recorded Index (2003-2007)
		Casualty Crashes/km/year			Casualty Crashes/km/year
Hume Highway	4R	0.40	288	165	0.35
Illawarra Highway	3R	0.37	104	38	0.55

¹⁰ See Traffic and Transport Assessment Appendix O for a discussion on Level of Service as used in traffic studies.



¹ RTA Road Network Management Hierarchy

² RTA Network and Corridor Planning Practice Notes, Table 4.4, p 29

22.3 Impact Assessment

The potential for impacts to traffic and transport would mainly occur during the construction period.

22.3.1 Construction traffic generated

During the construction period, there would be a range of construction activities that would affect traffic operating conditions on roads in the area.

The main traffic generated through the construction phase would be from equipment and material deliveries, such as:

- Line pipe supply distribution;
- Construction plant and equipment;
- Camps, workshops and facilities;
- Bedding sand;
- Minor construction materials and consumables; and
- Movement of construction personnel, including contractors, site labour force and specialist supervisory personnel.

Light Vehicle Traffic

Light vehicle traffic is expected to use the key RTA roads as the primary access. Light vehicle traffic would be generated by:

- Workforce attendance of approximately 120 personnel on an ordinary hour shift;
- Workforce attendance of 50 personnel on night and weekend shifts (where and when necessary);
- Trades vehicles attending the site for light fabrication and equipment servicing;
- Ambulance and emergency services.

Over the full construction period, the peak construction workforce is estimated to be approximately 190 persons (140 on day shift and an estimated 50 on night shift basis). There are expected to be four teams on site concurrently, with each team consisting of approximately 20-30 personnel.

The construction workforce would be accommodated in Goulburn or Moss Vale depending on which end they are working on. The location of site offices would be determined and arranged by the Construction Contractor. Possible locations would include Marulan, Goulburn, Moss Vale or Exeter. Assuming a worst case scenario where all staff may come from a single accommodation camp, it is estimated that 48 light vehicles (96 vehicle movements for both directions) would be utilised to transport the staff.

A further 20 vehicles are expected to use the local road network to transport supervisory workforce and Principal's personnel. These vehicles will generally traverse the construction corridor when on-site.

Heavy Vehicle Traffic

Various machinery types would be necessary for construction of the pipeline. Heavy vehicles that would most likely be required at the construction site are as follows:



- ▶ Standard 19 m trucks or extendable tri-axle trailers and where permissible, B-Double transports, to transport pipes to the site;
- ▶ Tipper trucks, to transport bedding sand on-site and excavated burden over of the rehabilitation zone;
- ▶ Cranes to lift the pipe sections (from truck to ground or from ground into position);
- ▶ Excavation machinery;
- ▶ Pipe-laying bulldozer (side-boom); and,
- ▶ Equipment for directional drilling and horizontal boring.

The tipper trucks and the standard trucks are expected to be travelling along the road corridor aside from the vehicles used by the construction personnel. The crane, excavator, pipe-laying bulldozer, drilling and boring machinery would be brought to site but may be stationary in areas where work is being undertaken and transferred between sites along the construction corridor for the duration of the construction.

Construction plant and equipment – Construction plant and equipment will be delivered at one end of the pipeline section with intermediate travel being along the pipeline alignment with the intent that the work crew would demobilise them from the other end.

Pipe supply delivery – Pipe deliveries for the project would potentially be coming from Sydney, Melbourne, Adelaide or Brisbane. This would be determined once tenders have been awarded for the supply of pipes and the construction of the pipeline and associated works. Pipes would be delivered to laydown areas, to be negotiated directly with landowners. A large percentage of the pipeline would be aligned immediately adjacent to an existing 25 m wide gas pipeline easement. This easement is totally cleared and access would be available on one side of this corridor. It is anticipated that a maximum of six vehicles per day per direction (12 movements for both directions) over a five day week will be associated with line pipe delivery spread over the 83 km length for a period of six months.

Delivery of backfill material – It is anticipated that the type of pipeline would require imported sand bedding and surround for the pipeline. Although in some areas the natural materials may be found suitable, the worst case scenario would be that a total of 40 000 m³ of imported backfill material would be required. This translates to approximately 482 m³ per kilometre or 60 small trucks (30 large trucks) per kilometre of pipeline. Assuming a delivery rate of 482 m³ per five day week, this translates to 60 small trucks per day (120 truck movements per day for both directions) or 30 large trucks per day (60 truck movements per day for both directions) across the 83 km pipeline route.

22.3.2 Impact of construction traffic on access routes

Table 22.10 summarises the estimated heavy and light vehicle construction traffic generated during the construction phase of the project. The estimated number of total vehicle movements provided is a worst-case scenario. Further information relating the calculation of vehicles movements is provided in the Traffic and Transport Assessment (Appendix O).

Table 22.10 Estimated total vehicle movements (likely worst-case scenario)

Vehicle Movements	Daily (vehicles per day, both directions)	Peak Hour (vehicles per hour, both directions)
Light vehicle movements by staff and supervisory personnel	136	28
Heavy vehicle movements for pipe delivery	12	12
Heavy vehicle movements for deliveries of backfill material.	120 ^a	30
Total	268	70

^a If larger trucks (16 cu m. capacity) are used, the number of trucks may be reduced to half.

Table 22.11 and Table 22.12 present the impact of the additional light and heavy traffic movements on the key State roads and Local Council roads and the anticipated level of service assuming worst-case scenario. In totality, this additional volume is unlikely to impact on the existing road network operations as it is expected to have spare capacity beyond this additional volume. As many of the activities would occur at different times, an estimate of the peak heavy vehicle traffic movements was made. This is based on a worst case scenario.

Table 22.11 Impact of additional traffic movements on the State roads

Road Name	Estimated 2009 ADT	Peak Hour Volume ¹	Existing Level of Service ²	Future ADT ³	Future Peak Hour Volume ³	Level of Service
Crookwell Road	1,858	186	A	2,126	283	A
Hume Highway	22,858	2,290	B	23,126	2,382	B
Hume Highway (south of Illawarra Highway)	24,180	2,420	B	24,416	2,510	B
Illawarra Highway (west of Sheepwash Road)	4,079	408	A	4,315	500	A

Notes:

¹ 10% is assumed percentage since data was not available

² Based on Capacity of 1,400 vehicles per lane per hour

³ Assuming worst case scenario where all traffic generated by the pipeline will use the road

Table 22.12 Impact of constriction traffic movements on the Local Council roads

Road Name	Estimated 2009 ADDT	Peak Hour Volume ¹	Existing Level of Service ²	Construction ADDT ³	Construction Peak Hour Volume ³	Construction Level of Service
Chinaman's lane	308	30	A	576	60	A
Middlearm Road	816	80	A	1,084	110	A
Taralga Road	1,193	120	A	1,461	150	A
Murrays Flat Rd	50	5	A	318	32	A
Towrang Road	381	38	A	649	65	A
Carrick Road	172	17	A	440	44	A
Brayton Road 5 km from village	318	32	A	586	59	A
Red Hills Road 1	63	6	A	331	33	A
Red Hills (near Nowra Road)	56	6	A	324	32	A
Wollumbi Road	21	2	A	289	29	A
Inverary Road (near Canyonleigh Road)	40	4	A	308	31	A
Old Argyle Rd (north of Sally's Corner Road)	303	30	A	571	57	A
Sally's corner Rd (west of Old Argyle Road)	932	93	A	1,200	120	A
Nowra Road (south of Avoca Fire Station)	1,398	140	A	1,666	167	A
Yarrawa Rd (east of Mt Broughton Road)	1,193	120	A	1,461	146	A
Mt Broughton Road (north of Bibby's Lane)	2,837	284	A	3,105	310	A
Iona Park Road (north of Illawarra Hway)	196	20	A	464	46	A

¹ 10% is assumed percentage since data was not available

² Based on Capacity of 1,400 vehicles per lane per hour

³ Assuming worst case scenario where all traffic generated by the pipeline will use the road



22.3.3 Road crossings

The pipeline route would cross road corridors at 68 locations along the pipeline route including the Hume Highway and the Illawarra Highway. Chapter 6; Project Description details the pipeline road crossings and proposed crossing methods.

State roads

All RTA controlled roads would be crossed by thrust boring under the road corridor which would cause minimal disruption to traffic. The RTA does not permit the closure of lanes on the Hume Highway between the hours of 6:00am and 7:00pm, and as such, any activity requiring work on the road would have to be done at night. Where thrust boring is used, there is normally a requirement for the bore head to be followed across the road. If this is the case then full traffic control would be required for this activity outside the hours noted above. The impact to traffic on the Hume Highway would therefore be negligible between the hours of 6:00am and 7:00pm while some disturbance to traffic through lane closures and the likely reduction of speed limits would occur during night time thrust boring activities. It is expected that underboring activities would take no longer than three weeks to complete, thus a short term impact to traffic on the Hume Highway could occur.

Local roads

It is expected that the majority of local roads would be crossed by open trenching, as this is the most economical and time efficient method. As such, temporary single lane road closures may be required while trenching and pipe laying and reinstatement occurs. It is intended that local roads would be open to traffic outside construction hours. It is proposed that trenching be employed on roads carrying low traffic flows and as such it is expected that minimal delays would be experienced by local road users.

Consultation with Council would occur prior to construction commencing across local roads. A traffic management plan would be developed detailed proposed lane or road closures and traffic management techniques.

22.3.4 Impact on road pavement

The RTA must approve a road occupancy license before work can be undertaken within the road reserve of any State controlled roads. This includes the Hume Highway and the Illawarra Highway as well as other State controlled arterial roads. The RTA requires that the pits for bores be located outside the road reserve wherever possible. Where this is not practical, then they are to be no closer than three metres from the road pavement for both entry and exit holes. Other RTA specifications include the required depth of underboring and trenching and the required setbacks of the road edge line such that the road surface and underlying sub-grade material is not damaged by the works undertaken. It is therefore expected that minimal disturbance to the road surfaces would occur on State controlled roads.

22.3.5 Property access impacts

The pipeline would cross a number of property accesses. Detours would be set up at these locations to ensure that access is maintained. Where possible, all property access crossings would be completed in one day, with any open trenches covered overnight.



22.3.6 Impact on railway infrastructure and public transport

Railway crossings

The pipeline corridor would cross the Main Southern Railway three times as well as the Goulburn Crookwell Railway and the Moss Vale Unanderra Railway. Construction in the vicinity of the railway line would be undertaken by thrust boring which involves excavating an entry and exit point either side of the railway line and boring under the railway line to install the pipeline. AS 4799-2000 *Installation of underground utility services and pipelines within railway boundaries* (Accessed 21 December 2009) describes the procedures for undertaking railway crossings and other work within the rail corridor.

ARTC have guidelines relating to work undertaken within the rail corridor. The main impact would be from vehicles accessing the rail corridor during construction which could interfere with ARTC maintenance vehicles. Given that the guidelines would be strictly adhered to, the potential impact to the operation of the railway and the railway corridor would be minimal.

School bus routes

Access routes for the project may overlap with school bus routes. However, given the relatively low number of school bus services and the relatively short time of operation within the day, it is expected that there would be a minimal impact on the operation of the school bus routes. Any potential impacts would be addressed in detail when traffic management plans for construction are prepared.

Impact on public transport routes

The potential impact of the construction traffic on public transport operations would be addressed in detail when traffic management plans for construction are prepared. It is anticipated that construction access routes that coincide with public transport routes would be identified and special traffic management plans would be prepared to mitigate any potential impact on the public transport operation.

22.3.7 Operational phase

When the pipeline is operational, occasional access into the pipeline corridor would be required to conduct inspections and maintenance throughout the life of the pipeline. Traffic volumes associated with these activities are expected to be minimal.

However, where maintenance works coincide with road sections and safety requirements necessitate the closure of road lanes or temporary disruption to traffic, a special traffic management plan should be prepared in consultation with the RTA, the police and Councils' traffic management units/committees.

22.4 Summary of results

Potential impacts to traffic and transport would occur during the construction period. The volume and intensity of truck movements would increase over varying amounts during the 8 to 10 month construction period. The additional construction traffic due to the project can be adequately accommodated on the Hume Highway, the Illawarra Highway, regional and local Council roads at acceptable levels of service. However, there is likely to be disruption to traffic where the pipeline crosses roads by open trenching resulting in possible single lane closures and temporary speed reductions on some roads. Thrust boring techniques used under State controlled roads is likely to cause minimal impact to traffic during daytime hours; however temporary lane closures and speed reductions may be required during night work undertaken.



The delivery of materials and equipment that would be spread over the construction period can be arranged to minimise impact on the local community. As most of the construction activity will be confined within the pipeline construction corridor, traffic movements within the corridor would need to be managed by the implementation of an appropriate traffic control plan. Arrangements would be made with property owners to ensure access to their properties is possible at all times.

22.5 Mitigation and management measures

The following mitigation measures apply to the construction phase of the project. As no impacts would be expected to result from operational traffic, mitigation measures are not required.

- ▶ A Traffic Management Plan (TMP) would be developed in consultation with the RTA, the police and the local Councils impacted. The TMP would detail:
 - Construction hours and protocols on State (RTA) controlled roads and local Council roads;
 - Heavy vehicle and construction warning signs to be installed on the Hume Highway and Illawarra Highway warning of trucks entering regional and local roads along the pipeline route developed in consultation with the RTA;
 - Management of construction traffic where traffic flow is affected by the construction pipeline and in particular at locations where the pipeline crosses the road or is located along and within the road reserve;
 - Review of speed restrictions along the affected road network and where necessary, additional signposting of speed limitations;
 - Installation of appropriate traffic control and warning signs for areas identified where potential safety risk issues exist;
 - Management of the transportation of construction materials to maximise vehicle loads to therefore minimise vehicle movements;
 - Installation of specific warning signs at local access roads to the construction corridor to warn existing road users of entering and exiting traffic;
 - Detours to be set up where the pipeline crosses property accesses. Where possible, all property access crossings would be completed in one day, with any open trenches covered overnight if required;
 - Distribution of day warning notices to advise local road users of scheduled construction activities;
 - Early warnings about road or lane closures;
 - Where practical provide details of internal and haulage access roads instead of public roads; and
 - Induction of truck and vehicle operators on the requirements of the TMP.
- ▶ Disruption to private property access would be minimised for the duration of the construction works and access would be restored and maintained at each property as soon as practicable as work moves along the pipeline corridor;
- ▶ Reinstatement of road surfaces to previous condition would occur where open cut trenching has occurred;
- ▶ Damage to roads where vehicles have been entering / exiting the pipeline construction easement would be repaired to the previous condition;



- ▶ Consultation with ARTC would be undertaken to ensure the timing of the works within the rail corridor minimises the impact to the use of the active rail lines; and
- ▶ Implementation of a community information and awareness program which would be initiated prior to construction commencing and continue throughout the entire construction period to ensure that local residents are fully aware of the construction activities, with particular regard to construction traffic issues. The awareness program shall identify communication protocols for community feedback on issues relating to construction vehicle driver behaviour and construction-related matters.