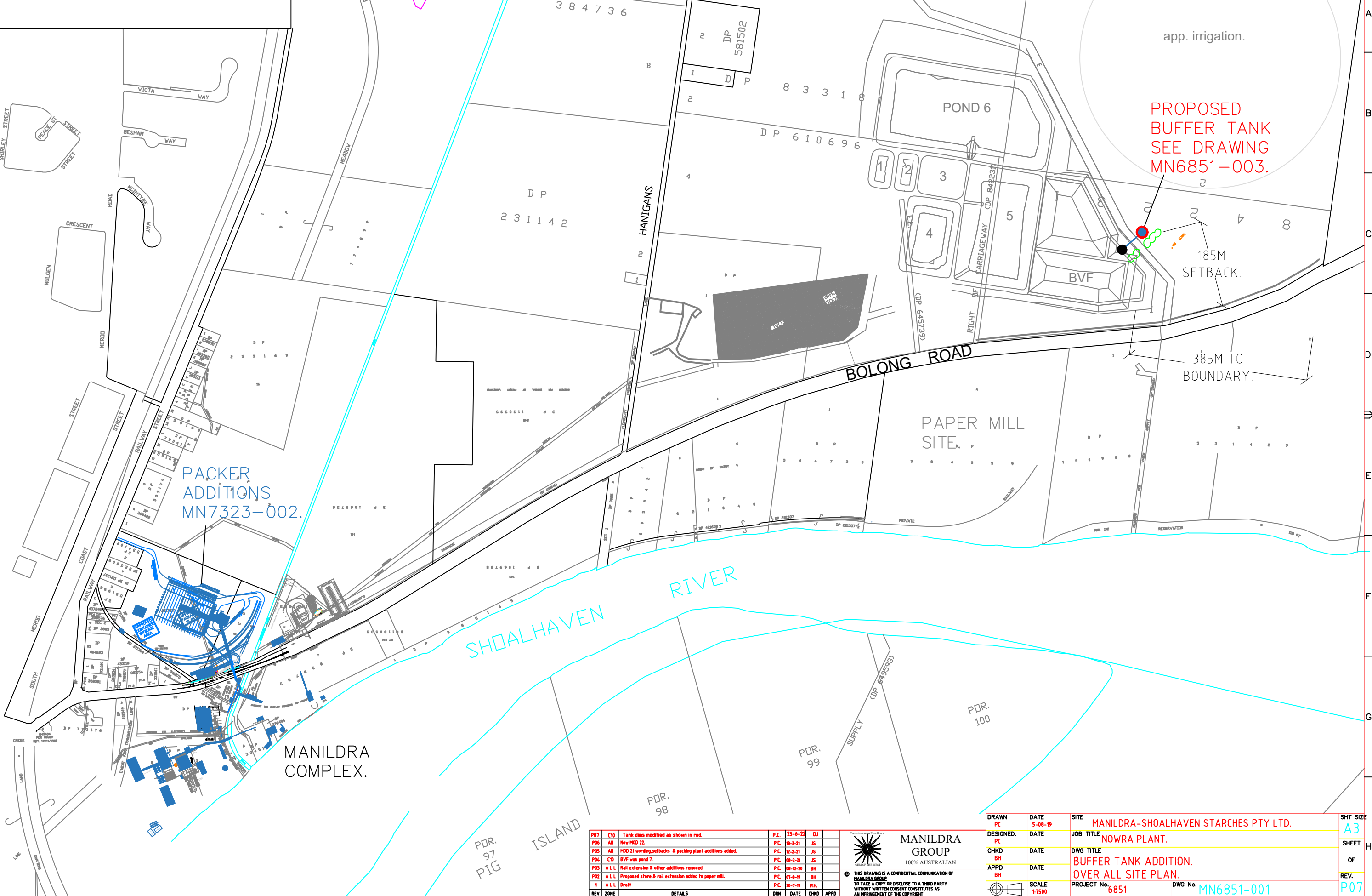


EXISTING APPROVED PLANT.
APPROVED BUFFER TANK—BLUE
NEW PROPOSAL — RED.



P07	C10	Tank dims modified as shown in red.	P.C.	25-6-22	DJ	
P06	A11	Now MOD 22.	P.C.	18-3-21	JS	
P05	A11	MOD 21 wording, setbacks & packing plant additions added.	P.C.	12-2-21	JS	
P04	C10	BVF was pond 7.	P.C.	08-2-21	JS	
P03	A.L.L.	Rail extension & other additions removed.	P.C.	08-12-20	BH	
P02	A.L.L.	Proposed store & rail extension added to paper mill.	P.C.	07-8-19	BH	
1	A.L.L.	Draft	P.C.	26-7-19	MJL	
REV	ZONE	DETAILS	DRN	DATE	CHKD	APPD

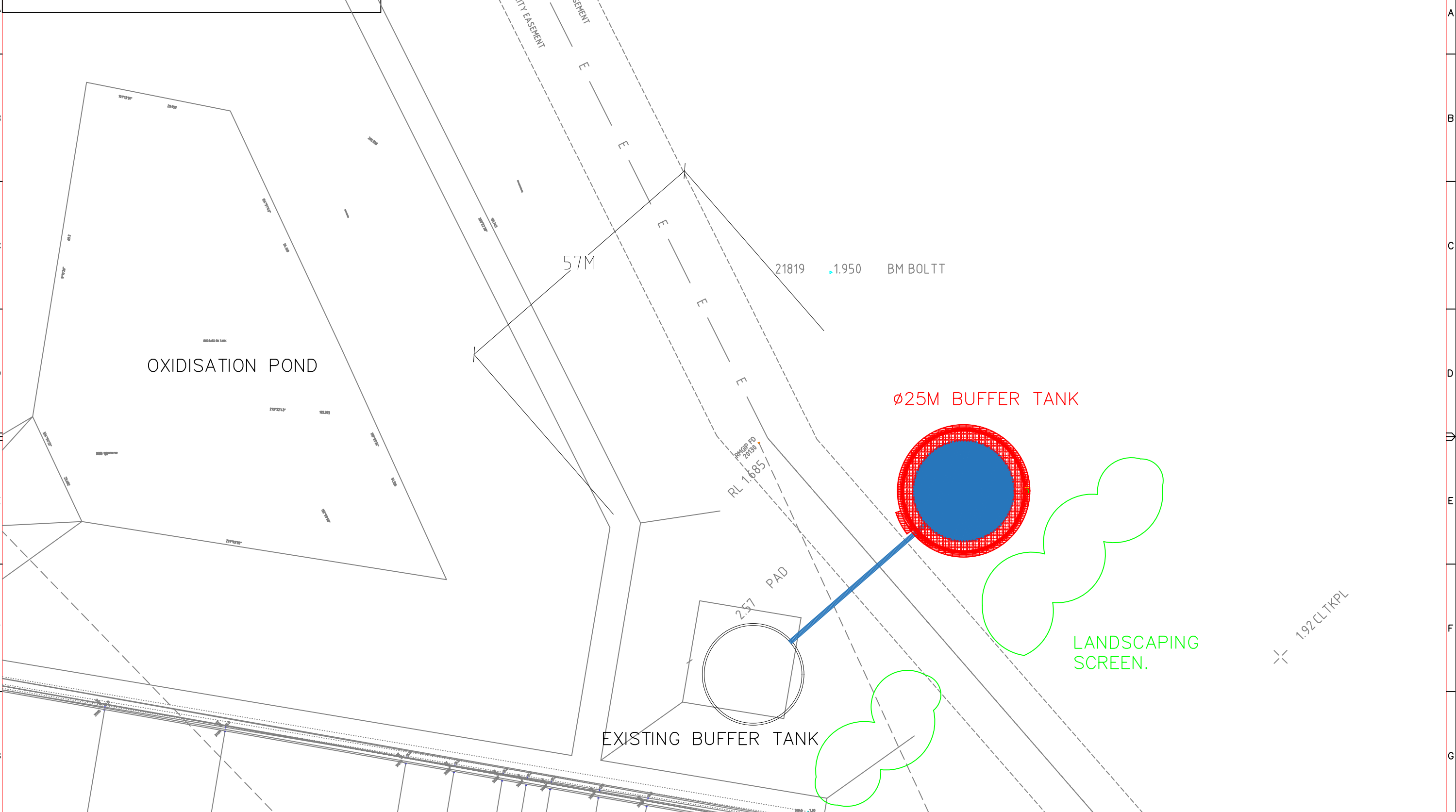


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DRAWN	PC	DATE	5-08-19	SITE	MANILDRA-SHOALHAVEN STARCHES PTY LTD.	SHT SIZE	A3
DESIGNED	PC	DATE		JOB TITLE	NOWRA PLANT.	SHEET	H
CHKD	BH	DATE		DWG TITLE	BUFFER TANK ADDITION.	OF	
APPD	BH	DATE		OVER ALL SITE PLAN.		REV.	P07
		SCALE	1/7500	PROJECT No.	6851	DWG No.	MN6851-001

EXISTING APPROVED PLANT – BLACK.
APPROVED BUFFER TANK – BLUE
NEW PROPOSAL – RED.



REV		ZONE	DETAILS	DRN	DATE	CHKD	APPD
P07	All		New platform & access stairs added.	P.C.	17-8-22	DJ	
P06	All		Tank dims modified as shown in red.	P.C.	25-6-22	DJ	
P05	All		Now MOD 22.	P.C.	18-3-21	JS	
P04	All		MOD 21 wording added.	P.C.	12-2-21	JS	
P03	A L L		BVF was pond 7.	P.C.	08-2-21	JS	
P02	A L L		Drawing No updated.	P.C.	8/12/20	B.H.	
P01	A L L		Draft	P.C.	30-7-19	M.H.	

Commitment to Excellence

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DRAWN PC	DATE 5-08-19	SITE MANILDRA-SHOALHAVEN STARCHES PTY LTD.
DESIGNED. PC	DATE	JOB TITLE NOWRA PLANT.
CHKD BH	DATE	DWG TITLE BUFFER TANK ADDITION. BUFFER TANK SITE PLAN & DETAIL.
APPD BH	DATE	PROJECT No. 6851
	SCALE 1:750	DWG No. MN6851-002

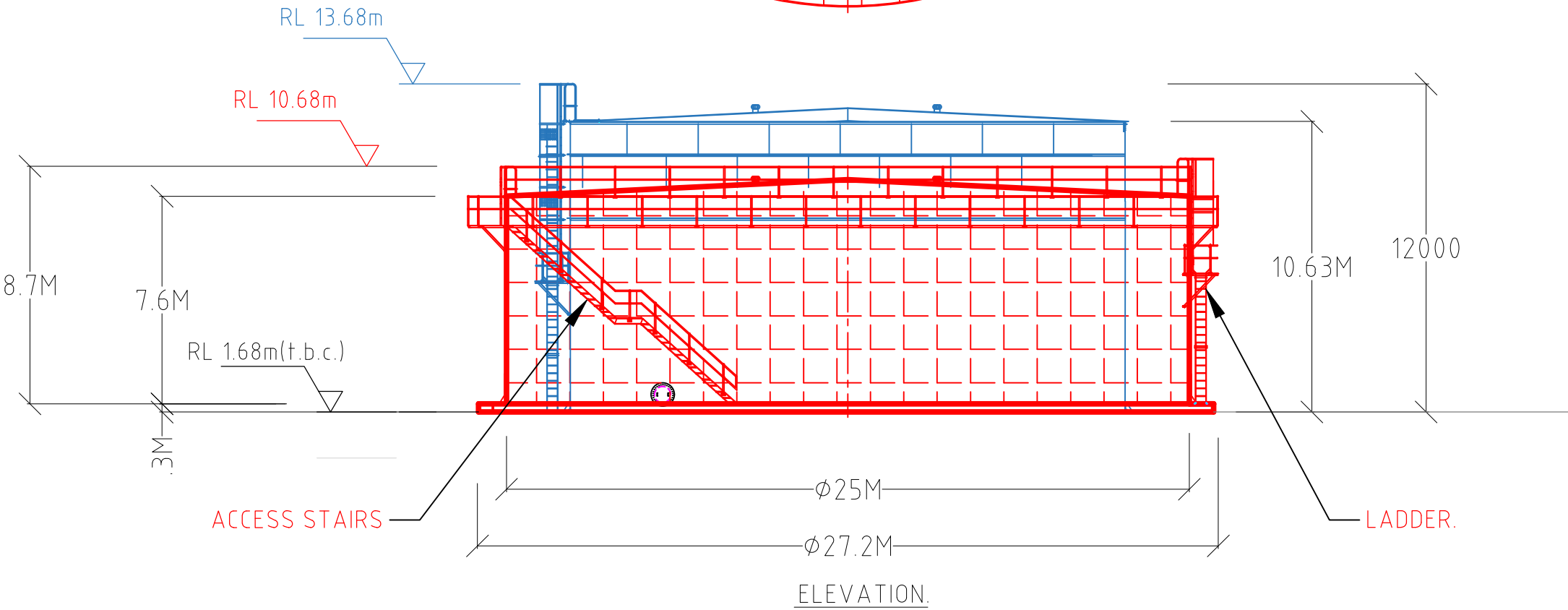
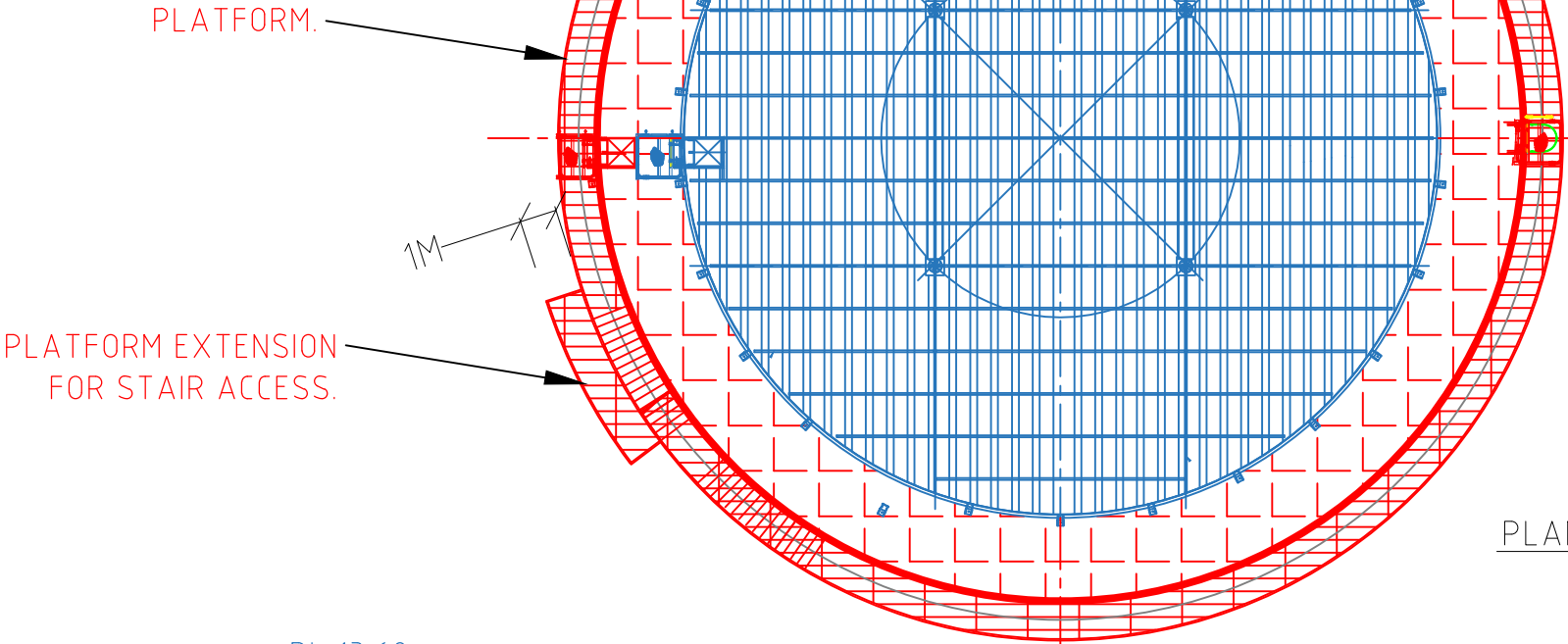
SHT SIZE
A3

SHEET
OF
H

REV.
P07

APPROVED PLANT.
NEW PROPOSAL.

3.4 ML OPERATING CAPACITY
3.7 ML TOTAL CAPACITY



REV	ZONE	DETAILS	DRN	DATE	CHKD	APPD
P05	All	New platform & access stairs added.	P.C.	17-8-22	DJ	
P04	All	Tank dims modified as shown in red.	P.C.	25-6-22	DJ	
P03	All	Now MOD 22.	P.C.	18-3-21	JS	
P02	All	MOD 21 wording added.	P.C.	12-2-21	JS	
1	A L L	Draft	P.C.	30-7-19	M.H.	



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DRAWN PC	DATE 5-08-19	SITE MANILDRA-SHOALHAVEN STARCHES PTY LTD.	SHT SIZE A3
DESIGNED. PC	DATE	JOB TITLE NOWRA PLANT.	SHEET
CHKD BH	DATE	DWG TITLE BUFFER TANK ADDITION.	OF
APPD BH	DATE	BUFFER TANK DETAIL.	REV.
SCALE 1:200	PROJECT No. 6851	DWG No. MN6851-003	P05